State of California AIR RESOURCES BOARD

EXECUTIVE ORDER A-6-90-3 Relating to Certification of New Motor Vehicles

GENERAL MOTORS CORPORATION

Pursuant to the authority vested in the Air Resources Board by Sections 43100, 43102, and 43103 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-3;

IT IS ORDERED AND RESOLVED: That General Motors Corporation exhaust emission control systems for 1977 model-year passenger cars are certified for the engine family described below:

Engine Family: 740E2LU

Engine: 231 CID

Transmission: 3-speed manual, 3-speed automatic

Exhaust Emission Control Systems: Air Injection, Exhaust Gas

Recirculation, Oxidation Catalyst,

Early Fuel Evaporation.

Models: Pontiac

Phoenix Coupe Phoenix Sedan

BE IT FURTHER RESOLVED: That this certification is contingent upon General Motors Corporation affixing a permanent catalyst overheat warning label on the driver's sun-visor of all catalyst-equipped vehicles. This label must be approved by the Executive Officer.

BE IT FURTHER RESOLVED: That this certification is also contingent upon General Motors Corporation listing in the owner's manual the operating cautions associated with a catalyst-equipped vehicle. This listing must be approved by the Executive Officer.

These vehicles are in addition to those previously certified for this engine family.

Vehicles certified under this Executive Order must conform to all applicable California emission regulations.

The Department of Motor Vehicles, the California Highway Patrol, and the Bureau of Automotive Repair will be notified by copy of this order and attachment.

Executed at El Monte, California, this 4 day of February, 1977.

G. C. Hass, Chief

Vehicle Emissions Control Division

1977 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET - GM FORMAT $\langle \gamma \rangle$ Passenger Cars Light-Duty Trucks

Manufactur	er <u>GENERAL MOTORS CORPORATION</u>	Executive Order	r No <u>. A-6-90</u>	Page_1
Engine Fam	i ly_740E2LU	_Engine (CID)	231 Tra r	nsm.

Emission Control System

AI,EGR,OC,EFE

+10% (4/0)

YES AN

No 🔼

			CIII 1 3	Sion Conti	or syste	-m	, , , , , , , , , , , , , , , , , , , ,	_+10% (A/C)	Yes (XX)	No 🚫	
Divisions	Basic Body	Trim	Body Type	Trans- mission Type	Inertia Weight	Type HEI C,V Mfgr.	Fuel System 1-2V Mfgr. Part Number	Part No.	Engine Code	Tune-Up Label Ident. &	Page No.
3 23 4 4 3	1	B B	17 27 27 27 27 69	A-3	3500	Delco Remy 1110686	Rochester 17057446	7044098 No Service	7	סט	11
2 4 3 2 4 2 4 2 3 4 2 3 4	X	E	17 17 27 27 69 37		4000						
2 3 4 234 234	X	В	17 17 17 27 69		3500		17057448 17057446		3		
2 4 2		C	17 17 69		4000						

See page 3 for model codes and names. Some models have special road load HP Comments settings.

Date of Issue 081776. Was pages 1 thru 5, 17057446 opt. carb. added to E.C. 3 by RC 74-133, format revised 120276. Inertia Wt. was 4000 for 2XY17 before RC 74-168 on 010777. Inertia Date of Issue 081776. Wt. was 4000 for 3XB17, 4XBW27, 3X69 in E.C. 1 and 4XB17, 4X27, 4X69 in E.C. 3 before RC 74-217, last 3 lines moved to page 2 on 042877.

> Abbreviations Distributor C-Centrifugal Advance V-Vacuum Advance HEI-High Energy Ignition EI-Electronic Ignition Fuel System

Exhaust Emission Control System AI-Air Injection CAI-Catalyst Air Injection EFI-Electronic Fuel Injection EGR-Exhaust Gas Recirculation EM-Engine Modification EFE-Early Fuel Evaporation EFI, Electronic Fuel Injection ESAC-Electronic Spark Advance Control

FI-Fuel Injection OC-Oxidation Catalyst *Service I-Inspect, repair/ replace as needed R-Replace

1977 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET - GM FORMAT Passenger Cars Light-Duty Trucks

Manufacturer <u>GENERAL</u>	MOTORS CORPORATION	Executive Order	No. A-6-90	Page 2
Engine Family 740E2	LU	_Engine (CID)	231 Tra	insm
Emission Control Syste	m AI, EGR, OC, EF	E +10% (A/C)	Yës XX	No 🔷

			LIII 1 3.	31011 001101	01 533 66	IIIAI _ EUR	00, 111	_+10% (A/C)	163 (^)	NO ()
Divisions	Basic Body		Туре	Trans- mission Type	Inertia Weight	Distributor Type HEI C,V Mfgr.	Fuel System 1-2V Mfgr.	EGR System Part No.	Engine Code	Tune-Up Label Ident. & Pag No.
Divi	Basi	11.1	Body			Part Number	Part Number	Service*		110.
234 234 34	A A A		29 37 57	A-3	4000	1110686	17057448 1705 74 46	7044098	3	
234 234	B B		3 7 69							
2	F		8 7							
234	H		0 7 27		3500		17057448	7044296	4	
234	H		07 27	M-4,M-5		1110677	17057447	7044479	5	JC 11
23 4 4 3	X	B W B	27	M-3			17057445		6	
234 2 4 2 4 3	X	C	69		4000					
234 234 34	A A A		29 37 57							
2	F		87							

Comments See page 3 for model codes and names. Some models have special road load HP settings.

Issue Date 081776. 23A29, 3A57 added to E.C. 3 & 6 by RC 74-60 & 88 on 101376. Was pages 6 thru 10, 1705446 opt. carb. added to E.C. 3 by RC 74-133, format revised 120276. 2H07 added by RC 74-170 on 010777. Inertia Wt. was 4000 for 3XBE27, 4XBW27, 3XB69 before RC 74-217, first 3 lines moved from page 1 on 042877.

1977 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET Passenger Cars

Manufacturer GENERAL MOTORS CORPORATION	Executive Order No. A-6-90 Page 3
Engine Family 740E2LU	3 (Cont'd.)
Wodel Code Breakdown: 2 A D 29 Body Type Body Type Trim	B*N 37 Delta 88 Royale Pillar Coupe L 37 Delta 88 Pillar Coupe N 69 Delta 88 Royale Pillar Sedan L 69 Delta 88 Royale Pillar Sedan H-T 07 Starfire
2 PONTIAC	-D 07 Starfire SX
A-G 29 Grand LeMans Sedan D 29 LeMans Sedan Grand LeMans Coupe F 37 LeMans Sport Coupe LeMans Coupe LeMans Coupe LeMans Coupe Coupe La 37 Catalina Coupe N 69 Bonneville Sedan Lemans Coupe N 69 Catalina Sedan F S 87 Firebird Sedan F S 87 Firebird Esprit H M 07 Sunbird Hatchback Coupe M 27 Sunbird X Z 17 Ventura 'SJ' Hatchback Coupe X Z 17 Ventura 'SJ' Hatchback Coupe X Z 17 Ventura 'SJ' Hatchback Coupe Coupe X Z 17 Ventura 'SJ' Coupe	-E 69 Omega Brougham Sedan - 4 BUICK A-H 29 Century Custom Sedan - -D 29 Century Sedan - -E 37 Century Special Coupe - -D 37 Century Custom Coupe - -D 57 Century Custom Coupe - -D 57 Regal Coupe - B-P 37 LeSabre Custom Coupe -N 37 LeSabre Coupe
-Y 27 Ventura Coupe - = X 69 Phoenix Sedan = Z 69 Ventura 'SJ' Sedan = Y 69 Ventura Sedan 3 OLDSMOBILE A-M 29 Cutlass Brougham Hardtop Sedan -G 29 Cutlass Hardtop Sedan -J 37 Cutlass Supreme Hardtop Sedan -J 37 Cutlass Supreme Hardtop Coupe -G 37 Cutlass 'S' Hardtop Coupe -M 57 Cutlass Brougham Hardtop Coupe	X-C 17 Skylark 'SR' Hatchback Coupe -B 17 Skylark Hatchback Coupe -C 27 Skylark 'SR' Coupe -W 27 Skylark 'S' Coupe -B 27 Skylark Coupe -C 69 Skylark 'SR' Sedan -B 69 Skylark Sedan

2 AG29, 3AM29 and 3AM57 added by RC74-60 & 88 on 101376. Was last page, format revised 120276. 2HM07 added by RC 74-170 on 010777. 2XX27 & 69 added by RC74-175 on 021077.

1977	AIR	RESC	URCES	BOARD	SUPPLEMENTAL	DATA	SHEET
X Pa	isser	iger	Cars]Light-Duty	Trucks	5

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-1191110	. ~	/ TULLLU				

Pag	e	11	

TUNE-UP LABELS

JC 231 CU. IN. 740E2LU

VEHICLE EMISSION CONTROLIGM

INFORMATION

GENERAL MOTORS CORPORATION

MAKE ADJUSTMENTS WITH ENGINE AT NORMAL OPERATING TEMPERATURE, CHOKE OPEN, AIR CLEANER ON, AND AIR CONDITIONING OFF. PLUG DISCONNECTED VACUUM FITTINGS AND/OR HOSES.

SET PARKING BRAKE AND BLOCK WHEELS

- PARKING BRAKE AND BLOCK WHEELS.

 DISCONNECT EVAPORATIVE PURGE HOSE TO VAPOR CANISTER.
 DISCONNECT AND PLUG DISTRIBUTOR VACUUM HOSE TO CARB., AND
 EGR HOSE TO EGR VALVE
 SET TIMING AT SPECIFIED RPM. DISCONNECT THROTTLE SOLENOID
 WIRE (WHERE APPLICABLE).
 ADJUST CARBURETOR SPEED SCREW TO SPECIFIED RPM.
 RECONNECT SOLENOID WIRE. MANULALLY EXTEND SOLENOID SCREW
 AND ADJUST TO SPECIFIED RPM. (WHERE APPLICABLE).
 RECONNECT DISTRIBUTOR, CANISTER, AND EGR HOSES.
 (SEE SERVICE MANUAL AND MAINTENANCE SCHEDULE II FOR
 ADDITIONAL INFORMATION). ADDITIONAL INFORMATION).

TIMING MARK

CATALYST EGR-EFE-RAIR LOW	TRANSM	ssion
ALTITUDE CERTIFICATION	AUTO.	MAN.
TIMING (OB.T.D.C. @RPM)	12 ⁰ @600	12° @800
SPARK PLUG GAP	.040	.040
CARB. SCREW (RPM)	600 (DRIVE)600(NEUT
SOLENOID SCREW (RPM)		800(NEUT

IDLE MIXTURE SCREWS ARE PRESET AND CAPPED AT FACTORY - DO NOT BREAK CAPS - ADJUSTMENT DURING TUNE-UP IS NOT RECOMMENDED.

FOR MAJOR BEPAIR, ADJUSTING MIXTURE SETTING BY OTHER THAN APPROVED SERVICE MANUAL PROCEDURE MAY VIOLATE FEDERAL AND/OR CALIFORNIA OR OTHER STATE LAWS.

THIS VEHICLE CONFORMS TO U.S. EPA, AND WHERE APPLICABLE CALIFORNIA, REGULATIONS APPLICABLE TO 1977 MODEL YEAR NEW MOTOR VEHICLES.

Label Location

"A", "X", "F" and "H" Bodies - On sheet metal cover over radiator support.

JD 231 CU. IN. 740E2LU

VEHICLE EMISSION CONTROL GM INFORMATION

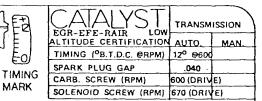
GENERAL MOTORS CORPORATION

MAKE ADJUSTMENTS WITH ENGINE AT NORMAL OPERATING TEMPERATURE, CHOKE OPEN AND WHERE APPLICABLE, AIR CONDITIONING OFF. PLUG DISCONNECTED VACUUM FITTINGS AND/OR HOSES.

SET PARKING BRAKE AND BLOCK WHEELS

- DISCONNECT EVAPORATIVE PURGE HOSE TO VAPOR CANISTER.
- DISCONNECT AND PLUG DISTRIBUTOR VACUUM HOSE TO CARB., AND EGR HOSE TO EGR VALVE.
 SET TIMING AT SPECIFIED R.P.M.
- ADJUST CARBURETOR SPEED SCREW TO SPECIFIED R.P.M., IN DRIVE
- DRIVE.

 ON AIR CONDITIONING CARS AFTER COMPLETING ABOVE
 ADJUSTMENTS, A/C ON DISCONNECT ELECTRICAL CONNECTOR AT
 A/C COMPRESSOR CLUTCH AND ADJUST SOLENOID (ENERGIZED)
 SCREW TO SPECIFIED R.P.M. IN DRIVE. RECONNECT ELECTRICAL CONNECTOR.
 RECONNECT DISTRIBUTOR, CANISTER, AND EGR VALVE HOSES. (SEE SERVICE
 MANUAL AND MAINTENANCE SCHEDULE II FOR ADDITIONAL INFORMATION)



IDLE MIXTURE SCREWS ARE PRESET AND CAPPED AT FACTORY - DO NOT BREAK CAPS - ADJUSTMENT DURING TUNE-UP IS NOT RECOMMENDED.

FOR MAJOR REPAIR, ADJUSTING MIXTURE SEITING BY OTHER THAN APPROVED SERVICE MANUAL PROCEDURE MAY VIOLATE FEDERAL AND/OR CALIFORNIA OR OTHER STATE LAWS.

PART NO. 1256394

THIS VEHICLE CONFORMS TO U.S. EPA, AND WHERE APPLICABLE CALIFORNIA, REGULATIONS APPLICABLE TO 1977 MODEL YEAR NEW MOTOR VEHICLES.

Label Location

"A", "B", "X", "F" and "H" Bodies - On sheet metal cover over radiator support.