E.C. Book

#### State of California AIR RESOURCES BOARD

EXECUTIVE ORDER A-18-2
Relating to Approval of New Motor Vehicles

A.B. VOLVO, CAR DIVISION

Pursuant to the authority vested in the Air Resources Board by Sections 39150 and 39151 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Section. 39023 of the Health and Safety Code and Executive Order G-45-1;

IT IS ORDERED AND RESOLVED: That A.B. Volvo, Car Division exhaust emission control systems for 1975 model-year passenger cars are approved for the engine families described below:

Engine Family: B20-FC

Engine: 121 CID

Exhaust Emission Control Systems:

Fuel injection, air injection, exhaust gas recirculation, oxidation catalyst

Models: Manual Transmission 242, 244, 245 (4 speed) 242, 244 (4 speed plus overdrive)

Automatic Transmission 242, 244, 245 (3 speed)

Engine Family: B30-FC

Engine: 182 CID

Exhaust Emission Control Systems:

Electronic fuel injection, air injection, exhaust gas recirculation, oxidation catalyst

Models: Manual Transmission 164 (4 speed and overdrive)

Automatic Transmission 164 (3 speed)

The following are the recommended values to be listed on the window decal required by California Assembly-Line Test Procedures for 1975 model vehicles:

Engine Family	Hydrocarbons Grams per Mile	Carbon Monoxide Grams per Mile	Nitrogen Oxides Grams per Mile
B20-FC	0.5	6.8	1.6
B30-FC	0.5	3,2	1.4

Vehicles approved under this Executive Order must conform to all applicable California emission regulations.

The Department of Motor Vehicles, the California Highway Patrol, and the Bureau of Automotive Repair will be notified by copy of this order and attachment.

Executed at El Monte, California, this  $25^{-4}$  day of September, 1974.

G. C. Hass, Chief Division of Vehicle Emissions Control-

1. C. Chipman, Chief Vehicle Testing and Operations

# AIR RESOUN 3 BOARD SUPPLEMENTAL INFORMATION 1975 MODEL YEAR

Rev. (4-29-75)

MANUFACTURER: B20FC Family Engine attachment) (If coded Models Vehicle 242 245 244 A.B. Volvo. Car Division see CID Engine 121 M/T4 A/T3 M/14 A/13 Trans Weight Inertia 3000 3500 Type ¥c Distributor See Enclosed Sheet Mfgr. Part No. Туре Fuel Sheet See Enclosed Mfgr. Part No. System Туре CAN CAN Emission Control System EXECUTIVE ORDER NO. A-18-2 462863 Service\* Part No. æ [ Sheet See Enclosed Service\* Part No. EGR Neutral 850 RPM Idle RPM Trans-900 RPM Neutral (Automa-Trans-(Manua) mission mission tic Tune-up Specifications in ing part 1218671 a 1218672 distribu icles equ used on timing shall only b 5° BTDC Disconn-Vacuum (1)The lo<sup>o</sup>BTDC basi 10° BIDC Timing Basic ected or (1 PAGE NO. and numbers tors havnipped with Air those vehdisconn-Injection Mixture 1.0 to Idle 1.5% CO ected 1

Abbreviations:
Distributor
C - Centrifugal Advance
V - Vacuum Advance

VR- Vacuum Retard

Exhaust Emission Control System

AI - Air Injection

EFI- Electronic Fuel Injection

EGR- Exhaust Gas Recirculation

EM - Engine Modifications

FI - Fuel Injection OC - Oxidation Catal

OC - Oxidation Catalyst RC - Reduction Catalyst TR - Thermal Reactor

Evaporative Control System
CAN- Charcoal Canister Storage
Lyst TS - Tank Storage
Lyst \*Service

I - Inspect, repair/replace as needed R - Replace

### Attachment to Page 1-1 of Volvo Supplemental Data Sheet

Part	Volvo Part Number	Vendor Part Number
Distributor (Manual Trans) Distributor (Auto Trans) Distributor (Manual Trans) Distributor (Auto Trans)	462896 462762 1218671 1218672	0 237 002 002 0 237 002 003 0 237 002 008 0 237 002 009
Fuel Injection System Fuel Distributor Air Metering Air Metering	462861	0 438 100 005 0 438 120 003 0 438 120 013
EGR Valve	1218504	5666

4/29/75

## AIR RESOUN S BOARD SUPPLEMENTAL INFORMATION 1975 MODEL YEAR

LIGHT-DUTY TRUCKS

X PASSENGER CARS

Rev. 4/29/75

Abbreviations: Distributor C - Centrifuga	B30FC	Engine Family	
eviations:  ributor  Centrifugal Advance	164	Models (If coded see attachment)	Vehicle
ë	1 8 2	Engine CID	
Exhaust AI - Ai	A/13	Trans	
? *!	3500	Inertia Trans Weight	
mission C Injection	¥R°	<u>Type</u>	Dis
rol	See Enclosed Sheet	Mfgr. Part No.	Distributor
System	m Ti	Type	Fuel
FI - Fuel	See Enclosed Sheet	Mfgr. Part No.	el System
	COEAE CAC, N	Туре	Emis
Injection	462863	OC TR Part No. Service*	Emission Control Syste
Evaporat CAN- Cha	See Enclosed Sheet	EGR Part No. Service*	3
Evaporative Control System CAN- Charcoal Canister Storage	900 RPM (Manual trans- mission in Neutral) 800 RPM (Auto- matic Trans- mission) in Neutral	Idle RPM	Tune-up
1 System ster Stor	10° BTDC Vacuum Disconn- ected	Basic Timing	Specifications
age	1.0 to 1.5% CO Air Injection Disconn- ected	Idle Mixture	ations

VR- Vacuum Retard

EM - Engine Modifications EGR- Exhaust Gas Recirculation EFI- Electronic Fuel Injection

FI - Fuel Injection
OC - Oxidation Catalyst
RC - Reduction Catalyst
TR - Thermal Reactor

\*Service
I - Inspect, repair/replace as needed
R - Replace

#### Attachment to Page 1A of Volvo Supplemental Data Sheet

Part	Volvo Part Number	Vendor Part Number
Distributor Electronic Fuel Injection	461567	0 237 300 001
Control Unit EGR Valve (Auto Trans) EGR Valve (Manual Trans)	461503 462581 462582	0 280 001 017 4227 4248

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☐ LIGHT-DUTY TRUCKS

### Pagine   CID   Crans   Meight   Type   Part No. Type   Par	
If coded see Engine   Inertia   Mfgr.   Mfgr	MANUFACTURER:
Migr.   Migr.   Migr.   Migr.   Migr.	
Mfgr. Mfgr Type Part No. Type Fart C+ 462896 FI 462896 " 462896 " " " " " " " " " " " " " " " " " " "	
Mfgr. Mfgr Part No. Type Fart  462896 FI 462896 "" " " " " " " " " " " " " " " " " " "	
Mfgr. Mfgr Part No. Type Fart  462896 FI 462896 "" " " " " " " " " " " " " " " " " " "	Dis
Part H 4628 4628	Distributor
Mfgr Fart 4628 4628 """"""""""""""""""""""""""""""""""""	Fuel
	el System
*AII = "CCR+ CCR+ CCR+ CCR+ CCR+ CCR+ CCR+ CCR+	Emis
Part No. In Part All Hands All Alegas All Algorithms and Injection Catalyst tick Tatalyst tick Tatalyst tick Tatalyst tick Tatalyst the Independent No. In Part No	
EGR Part   Servi   2185( 2185)   6258	R NO. System
900 900 850 900 850 850 850 870 900	A- 18-2 Tune-up
Basic Finning  50 BIDC  100 BIDC  100 BIDC	PAGE NO. 1 Specifications
Idle Mixture  1,0-1,5 idle CO*  1.0-1.5 idle CO*	WO. 1. ations

R - Seplace