State of California AIR RESOURCES BOARD

EXECUTIVE ORDER A-13-46 Relating to Certification of New Motor Vehicle Heavy-Duty Engines

CATERPILLAR, INC.

Pursuant to the authority vested in the Air Resources Board by Sections 43100, 43102, and 43103 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-3;

IT IS ORDERED AND RESOLVED: That the following Caterpillar, Inc. 1987 model-year diesel engines have shown compliance with the transient test procedure and standards and are certified for use in motor vehicles with a manufacturer's gross vehicle weight rating greater than 8500 pounds:

Engine Family	Displac Cubic Inche	ement es (Liters)	Exhaust Emission Control Systems (Special Features)
HCT0636EPA5	63 6	(10.4)	(Diesel Injection-Direct) (Turbocharged)
HCTO636FPA8	636	(10.4)	(Diesel Injection-Direct) (Turbocharged) (Aftercooler)
HCT0638FPA5	638	(10.5)	(Diesel Injection-Prechamber) (Turbocharged) (Aftercooler)
HCTO638FPC7	638	(10.5)	(Diesel Injection-Direct) (Turbocharged) (Aftercooler)
HCT0893FPA5	893	(14.6)	(Diesel Injection-Direct) (Turbocharged) (Aftercooler)
HCT0893FPB6	893	(14.6)	(Diesel Injection-Direct) (Turbocharged) (Aftercooler)

Engine models and codes are listed on attachments.

The following are the certification emission values for these engine families:

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Engine Family	Hydrocarbons gm/bhp-hr	Carbon Monoxide gm/bhp-hr	Nitrogen Oxides gm/bhp-hr
HCT0636EPA5	0.7	1.8	4.2
HCT0636FPA8	1.0	2.4	4.4
HCT0638FPA5	0.5	1.7	4.6
HCT0638FPC7	1.1	4.4	4.8
HCT0893FPA5	0.4	2.4	5.1
HCT0893FP86	0.3	2.4	5.1

BE IT FURTHER RESOLVED: That the Executive Officer has been provided all material required to demonstrate certification compliance with the Board's emission control system warranty regulations (Title 13, California Administrative Code, Section 2036).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

The Bureau of Automotive Repair will be notified by copy of this order.

Executed at El Monte, California this $\frac{24^{57}}{}$ day of September, 1986.

K. D. Drachand, Chief Mobile Source Division

AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

Manufacturer	Caterpillar Inc.	Executive Order No. A-13-46 Page 1
Engine Family	See below	Evaporative Family NA
		Engine CID (Liters) See below

ABBREVIATIONS

Ignition System

CA -Centrifugal Advance
EEC-Electronic Engine Control
EI -Electronic Ignition
ESAC-Electronic Spark Advance
Control
VA -Vacuum Advance
VR -Vacuum Retard

Fuel System

CFI, CL, DID, DIP, EFI, MFI nV -nVenturi Carburetor

Exhaust Emissions Control System

AIP-Air Injection-Pump AIV-Air Injection-Valve CL -Closed Loop EGR-Exhaust Gas Recirculation EM -Engine Modification OC -Oxidation Catalyst System SPL-Smoke Puff Limiter or Throttle Delay TOC-Trap Oxidizer, Continual TOP-Trap Oxidizer, Periodical TR -Thermal Reactor TWC-Three Way Catalyst System

Special Features

CCV -Combustion Chamber Valve -Central Fuel CFI Injection DID -Diesel Injection-Direct DIP -Diesel Injection-Prechamber EFI -Electronic Fuel Injection -Intercooler or IC Aftercooler -Mechanical Fuel MFI Injection -Turbocharged TC -Aftercooled ACATAAC-Air-to-Air Aftercooled

Engine Family	Engine Model	CID (Liters)
HCT0636EPA5	3208	636 (10.4)
HCT0636FPA8	3208	636 (10.4)
HCT0638FPA5	3306	638 (10.5)
HCT0638FPC7	3306B	638 (10.5)
HCT0893FPA5	3406B	893 (14.6)
HCT0893FPB6	3406B	893 (14.6)

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AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET HEAVY-DUTY DIESEL ENGINES

MHDD

Manufacturer	CATERPILLAR INC.			· · · · · · · · · · · · · · · · · · ·	Page _	24
Engine Family _	HCTO638FPA5		c	ID(Liter)-Type	638 (10.5)	16
ECS (Special F	eatures) <u>EM, (TC</u>					
Engine Model	Fuel Injection Pump Manufacturer Part Number	Injector Manufacturer Part Number	Maximum Rated hp at rpm	Fuel Rate at Maximum hp mm ³ /stroke (lbs/hr)	Maximum Rated Torque LB-FT AT RPM	Fuel Rate at Maximum Rated Torque(LB-FT) mm ³ /stroke (lbs/hr
3306	Caterpillar	Caterpillar	270 @ 2200	151 (112)	775 @ 1400	174 (82)
	7W0279	9N2845	270 @ 2100	157 (111)	775 @ 1400	174 (82)
•	Turbocharger		245 @ 2200	137(101.7)	810 @ 1400	181 (85.1)
9N1289 9N1287		245 @ 2100	138 (97.8)	810 @ 1400	181 (85.1)	
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AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET HEAVY-DUTY DIESEL ENGINES

HHDD

Manufacturer	CATER	PILLAR INC.		·_~·	Page <u>15</u>	
Engine Family	HCT0638FPC7		c	ID(Liter)-Type		
ECS (Special F	eatures) EM, (T	C, ATAAC, DID)			***************************************	
	Fuel Injection Pump Manufacturer	Injector Manufacturer	Maximum Rated hp	Fuel Rate at Maximum hp	Maximum Rated Torque LB-FT	Fuel Rate at Maximum Rated Torque(LB~FT)
Engine Model	Part Number	Part Number	at rpm	mm ³ /stroke	at RPM	mm ³ /stroke
				(bs/hr)		(lbs/hr)
33068 Code D	Caterpillar 7w5928	Caterpillar 8N7003	300 @ 2000	159 (107.0)	1050 @ 1350	208 (94,6)
			285 @ 2000	151 (101.7)	1050 @ 1350	208 (94.6)
	Turbocharger 7C3408		300 @ 1900	165 (105.8)	1050 @ 1350	208 (94.6)
	7C7587		285 @ 1900	157 (100.5)	1050 @ 1350	208 (94.6)
			300 @ 1800	173 (104.8)		
			285 @ 1800	164 (99.6)	1050 @ 1350	208 (94.6)
3306B	Caterpillar	Caterpillar	300 @ 2000	159 (107.0)	950 @ 1350	201 (84.7)
Code E	7W5928	8N7003	285 @ 1900	157 (100.5)	950 @ 1350	201 (84.7)
	Turbocharger 7C3408		270 @ 1800	156 (94.3)	950 @ 1350	201 (84.7)
	7C7587					

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1987 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET HEAVY-DUTY DIESEL ENGINES

HHDD

Manufacturer	CATERI	Page	2			
Ingine Family			Cl	[D(Liter)-Type	636 (10.4)	<u></u>
Engine Model	Fuel Injection Pump Manufacturer Part Number	Injector Manufacturer Part Number	Maximum Rated hp at rpm	Fuel Rate at Maximum hp mm ³ /stroke (lbs/hr)	Maximum Rated Torque LB-FT AT RPM	Fuel Rate at Maximum Rated Torque /LB-F 7 mm ³ /stroke (lbs/hr)
3208 Code B	Caterpillar 7W5479	Caterpillar 4W7016	225 @ 2600 210 @ 2800		590 @ 1400 550 @ 1400	
		Turbocharger 7W2874 7W2875	210 @ 2600 200 @ 2200 175 @ 2200	76 (75.4)	550 @ 1400 560 @ 1400 500 @ 1400	89 (55.6)
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AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET HEAVY-DUTY DIESEL ENGINES

MHDD

anufacturer	CATER	PILLAR INC.			Page _	23
ngine Family	HCT0636FPA8		C:	[D(Liter)-Type	636 (10.4) V8
CS (Special F	eatures) <u>EM, (TC,</u>	ATAAC, DID)				
ngine Model	Fuel Injection Pump Manufacturer Part Number	Injector Manufacturer Part Number	Maximum. Rated hp at rpm	Fuel Rate at Maximum hp mm ³ /stroke (lbs/hr)	Maximum Rated Torque LB-FT AT RPM	Fuel Rate at Maximum Rated Torque(LB-FT) mm ³ /stroke (lbs/hr)
3208	Caterpillar	Caterpillar	300 @ 2800	95 (120.0)	750 @ 1400	116 (73.0)
	7C1645	4W7016	275 @ 2600	87 (101.6)	700 @ 1400	113 (70.9)
	Turbocharger 7C2510 7C3856					

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AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET HEAVY-DUTY DIESEL ENGINES

HHDD

Manufacturer _	CATER	PILLAR INC.			Page	26		
Engine Family_	HCT0893FPA5 CID(Liter)-Type 893 (14.6) I6							
ECS (Special Fe	eatures) <u>EM, (</u>	TC, AC, DID)						
Engine Model	Fuel Injection Pump Manufacturer Part Number	Injector Manufacturer Part Number	Maximum Rated hp at rpm	Fuel Rate at Maximum hp mm ³ /stroke (lbs/hr)	Maximum Rated Torque LB-FT AT RPM	Fuel Rate at Maximum Rated Torque(LB-FT) mm ³ /stroke (lbs/hr)		
3406B	Caterpillar	Caterpillar	300 @ 2100	165 (116.7)	1145 @ 1200	232 (93.4)		
Code H	4W2551	4W7018	300 @ 1800	186 (112.5)	1145 @ 1200	232 (93.4)		
:	Turbocharger 4W4537 4W4538		280 @ 1600	189 (101.6)	1145 @ 1200	232 (93.4)		
340	Caterpillar	Caterpillar 4W7018	400 @ 2100	211 (149.1)	1325 @ 1260	264 (111.8)		
Code J	7L0007	4M/010	400 @ 1800	238 (143.8)	1395 @ 1260	279 (118.3)		
	Turbocharger		380 @ 1800	221 (134.1)	1325 @ 1260	264 (111.8)		
	4W5188 4W5189		360 @ 1800	210 (127.4)	1325 @ 1260	264 (111.8)		
· •			340 @ 1700	211 (120.4)	1325 @ 1260	264 (111.8)		

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AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET HEAVY-DUTY DIESEL ENGINES

Manufacturer _	CATERPILLAR INC.				Page _	27
Engine Family _	HCT0893FPB6		c	CID(Liter)-Type <u>893 (14.6) I6</u>		
ECS (Special Fe	eatures) <u>EM, (TC</u>	, ATAAC, DID)				
Engine Model	Fuel Injection Pump Manufacturer Part Number	Injector Manufacturer Part Number	Maximum Rated hp at rpm	Fuel Rate at Maximum hp mm ³ /stroke (lbs/hr)	Maximum Rated Torque LB-FT AT RPM	Fuel Rat at Maxim Rated Torque(LB- mm ³ /stroke (lbs/hr
3406B	Caterpillar	Caterpillar	310 @ 1800	173 (104.5)	1150 @ 1000	227 (76.3
Code D	4W2551	4W7023	285 @ 1600	178 (96.0)	1150 @ 1000	227 (76.3
	Turbocharger 7C7686		285 @ 1800	161 (97.5)	1150 @ 1000	227 (76.3
3406B	Caterpillar	Caterpillar	400 @ 2100	203 (143.2)	1375 @ 1200	259 (104.
CODE E	7L0007 Turbocharger 7W9472	4W7017	400 @ 2100	203 (143.2)	1340 @ 1200	254 (102.
			400 @ 1800	223 (134.8)	1375 @ 1200	259 (104.
			370 @ 1800	207 (125.1)	1375 @ 1200	259 (104.
			360 @ 1700	212 (121.3)	1375 @ 1200	259 (104)
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