

MARUYAMA MANUFACTURING COMPANY, INC.

EXECUTIVE ORDER U-U-025-0289
New Off-Road Small Spark-Ignition
Engines at or Below 19 Kilowatts

Pursuant to the authority vested in California Air Resources Board by the Health and Safety Code, Division 26, Part 5, Chapters 1 and 2; and

Pursuant to the authority vested in the undersigned by Health and Safety Code Sections 39515 and 39516 and Executive Order G-19-095;

IT IS ORDERED AND RESOLVED: That the following engine and emission control systems produced by the manufacturer are certified for use in small off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGI	NE FAMILY	FAMILY DISPLACEMENT (cc) ENGINE		CLASS	FUEL TYPE (CNG/LNG=compressed/liquefied natural gas LPG=liquefied petroleum gas)			
2020	LM4>	(S.023414	23	2-stroke,	< 50 cc	Gasoline			
DURABILITY HOURS		SPECIAL FEATURES & EMISSION CONTROL SYSTEMS			TYPICAL EQUIPMENT APPLICATION				
300		EGR/OC			Pump, Pressure Washer, Non-Backpack Blower, Line Trimmer, Hedge Trimmer, Leaf Blower/Vacuum, Edger, Brushcutter				
ENGINE CODES/MODELS (rated power in kilowatt, kW)		See Attachment							
EGR=exhaus	t gas recirc	ulation AIR=sec	ondary air injection PAIR=pu	Ised AIR MFI=mu	iti port fuel inj	=warm-up TWC/OC O2S=oxygen sensor HO2S=heated O2S ection SFI=sequential MFI TBI=throttle body fuel injection fffix)=in series ECM=engine control module			

The following are the hydrocarbon plus oxides of nitrogen (HC+NOx), carbon monoxide (CO), and particulate matter (PM) emission standards (Title 13, California Code of Regulations, (13 CCR) Section 2403(b)), and certification emission levels for this engine family in grams per kilowatt-hour (g/kW-hr). Engines within this engine family shall have closed crankcases in conformance with Section 1054.115(a) of the "California Exhaust Emission Standards and Test Procedures for New 2013 and Later Small Off-Road Engines," adopted October 25, 2012.

*=not applicable	HC+NOx (g/kW-hr)	CO (g/kW-hr)	PM (g/kW-hr)		
STANDARD	50	536	2.0		
FAMILY EMISSION LEVEL	49	*	1.0		
CERTIFICATION LEVEL	32	82	0.6		

BE IT FURTHER RESOLVED: That the family emission level(s) (FELs), as applicable, is an emission limit declared by the manufacturer for use in the averaging, banking and trading program and in lieu of an emission standard for certification. It serves as the applicable emission standard for determining compliance of any engine within this engine family under 13 CCR Sections 2403(e)(1) and 2407(a).

BE IT FURTHER RESOLVED: That for the listed engines, the manufacturer has submitted, and the Executive Officer hereby approves, the information and materials to demonstrate certification compliance with 13 CCR Section 2404 (emission control labels) and 13 CCR Sections 2405 and 2406 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

Quarterly reports of engines produced in this engine family for sale in California shall be submitted to the Executive Officer no later than 45 days after the end of each calendar quarter.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this

Allen Lyons, Chief

Emissions Certification and Compliance Division

Attachment

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Model Year:

2020

MARUYAMA MFG. CO., INC.

Issued: Revised: 12/12/2019 12/12/2019

Manufacturer: Engine Family: LM4XS.023414

E.O. Number:

4-4-025-0289

Small Off-Road Engine Model Summary Form

Units for Table: kW

	47 . 1	48.	49.	50.	51.	52.	53 .	54.	55 .	56.	
Worst Case?	Model Designation	Sales Code	Displ (cc)	Bore/ Stroke	Ignition Timing	Max Power	Rated Speed (RPM)	Rated Torque	Torque Speed (RPM)	eed Emiss Control Sys	
X	CER230	50-State	22.5	32x28	BTDC35deg	0.75	8700	1,2Nm	6000	EGR/OC	
	CERT230	50-State	22.5	32x28	BTDC35deg	0.75	8700	1.2Nm	6000	EGR/OC	
	CER230HT	50-State	22.5	32x28	BTDC35deg	0.75	7000	1.2Nm	6000	EGR/OC	
	CER230EHT	50-State	22.5	32x28	BTDC35deg	0.75	8700	1.2Nm	6000	EGR/OC	
	CER230E	50-State	22.5	32x28	BTDC35deg	0.75	8700	1.2Nm	6000	EGR/OC	