California Environmental Protection Agency AIR RESOURCES BOARD	KOHLER COMPANY	EXECUTIVE ORDER U-U-005-0343 New Off-Road Small Spark-Ignition Engines at or Below 19 Kilowatts
AIR RESOURCES BOARD	KOHLER COMPANY	New Off-Road Small Spark-Igniti Engines at or Below 19 Kilowa

Pursuant to the authority vested in the Air Resources Board by the Health and Safety Code, Division 26, Part 5, Chapters 1 and 2; and

Pursuant to the authority vested in the undersigned by Health and Safety Code Sections 39515 and 39516 and Executive Order G-02-003;

IT IS ORDERED AND RESOLVED: That the following engine and emission control systems produced by the manufacturer are certified for use in small off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGI	NE FAMILY	E FAMILY DISPLACEMENT ENGINE		LASS	FUEL TYPE (CNG/LNG=compressed/liquefied natural gas LPG=liquefied petroleum gas)		
2011	вкн>	(S.7252NA	624, 725	4-stroke, ≥ 225 cc		LPG, CNG		
DURABILITY HOURS EMI		SPECIAL FEATURES & SION CONTROL SYSTEMS			TYPICAL EQUIPMENT APPLICATION			
500	500		EM			Generator and Other Industrial Equipment		
ENGI CODES/M (rated po kilowatt	ENGINE CODES/MODELS (rated power in kilowatt, kW)				d Page			
ABBREVIATIONS: EM=engine modification TWC/OC=three-way/oxidizing catalyst WUTWC/WUOC=warm-up TWC/OC O2S=oxygen sensor HO2S=heated O2S EGR=exhaust gas recirculation AIR=secondary air injection PAIR=pulsed AIR MFI=multi port fuel injection SFI=sequential MFI TBI=throttle body fuel injection DFI=direct fuel injection TC/SC=turbo/super charger CAC=charge air cooler 2(prefix)=parallel (2)(suffix)=in series ECM=engine control module								

The following are the hydrocarbon plus oxides of nitrogen (HC+NOx), carbon monoxide (CO), and particulate matter (PM) emission standards (Title 13, California Code of Regulations, (13 CCR) Section 2403(b)), and certification emission levels for this engine family in grams per kilowatt-hour (g/kW-hr). Engines within this engine family shall have closed crankcases in conformance with Section 90.109 of the "California Exhaust Emission Standards and Test Procedures for 2005 and Later Small Off-Road Engines," adopted July 26, 2004.

*=not applicable	HC+NOx (g/kW-hr)	CO (g/kW-hr)	PM (g/kW-hr)	
STANDARD	8.0	549	*	
FAMILY EMISSION LEVEL	10.5	549	*	
CERTIFICATION LEVEL	8.9	236	*	

BE IT FURTHER RESOLVED: That the family emission level(s) (FELs), as applicable, is an emission limit declared by the manufacturer for use in the averaging, banking and trading program and in lieu of an emission standard for certification. It serves as the applicable emission standard for determining compliance of any engine within this engine family under 13 CCR Sections 2403(e)(1) and 2407(a).

BE IT FURTHER RESOLVED: That for the listed engines, the manufacturer has submitted, and the Executive Officer hereby approves, the information and materials to demonstrate certification compliance with 13 CCR Section 2404 (emission control labels) and 13 CCR Sections 2405 and 2406 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

Quarterly reports of engines produced in this engine family for sale in California shall be submitted to the Executive Officer no later than 45 days after the end of each calendar quarter.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this _____ day of November 2010.

to Heb

Annette Hebert, Chief Mobile Source Operations Division

ATTACHMENT BIOPI

Model Year: Manufacturer:

2011 Kohler Co. Engine Family: BKHXS.7252NA Small Off-Road Engine Model Summary Form

Issued: 10/18/2010 Revised: 10/18/2010 E.O. Number: U-U-005-0343

Units for Table: kW

Worst Case?	47. Model Designation	48. Sales Code	49. Displ (cc)	50. Bore/ Stroke	51. Ignition Timing	52. Max Power	53. Rated Speed (RPM)	54. Rated Torque	55. Torque Speed (RPM)	56. Emiss Control Sys
	CH640EP (LP)	50-State	624	77 x 67 mm	26°	10.7	3600	31.2 N-m	3260	EM
:	CH640EP (NG)	50-State	624	77 x 67 mm	26°	10.7	3600	30.9 N-m	3280	EM
	CH740EP (LP)	50-State	725	83 x 67 mm	28°	16.4	3600	43.7 N-m	3600	EM
	CH740EP (NG)	50-State	725	83 x 67 mm	37°	14.8	3600	39.3 N-m	3600	EM
	CH740 LP/NG (LP)	50-State	725	83 x 67 mm	28°	16.4	3600	43.7 N-m	3600	EM
x	CH740 LP/NG (NG)	50-State	725	83 x 67 mm	37°	14.8	3600	39.3 N-m	3600	EM
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