State of California AIR RESOURCES BOARD

EXECUTIVE ORDER A-14-33 Relating to Certification of New Motor Vehicles

TOYOTA MOTOR COMPANY, LTD.

Pursuant to the authority vested in the Air Resources Board by Health and Safety Code Sections 43100, 43102, 43103, and 43835; and

Pursuant to the authority vested in the undersigned by Health and Safety Code Sections 39515 and 39516 and Executive Orders G-45-3 and G-45-4;

IT IS ORDERED AND RESOLVED: That Toyota Motor Company, Ltd. exhaust emission control systems are certified as described below for 1980 model-year gasoline-powered light duty trucks.

| Engine Family | Displacement Cubic Inches | Exhaust Emission Control Systems (Special Features) |
|---------------|------------------------------|--|
| 2OR(TC) | 134 | Air Injection Exhaust Gas Recirculation Oxidation Catalyst |

Vehicle Models, Transmissions, Engine Codes and Evaporative Emission Control Families as listed on attachments.

The following are the certification emission values to be listed on the window decal required by California Assembly-Line Test Procedures for 1980 model-year vehicles:

| Engine Family | Inertia Weight Class | Hydrocarbons Grams per Mile | Carbon Monoxide Grams per Mile | Nitrogen Oxides Grams per Mile |
|---------------|----------------------------|--------------------------------|-----------------------------------|-----------------------------------|
| 20R(TC) | 0-3999 | 0.18 | 6.5 | 1.2 |

BE IT FURTHER RESOLVED: That the listed vehicle models also comply with "California Evaporative Emission Standards and Test Procedures for 1978 and Subsequent Model Gasoline-Powered Motor Vehicles except Motorcycles".

BE IT FURTHER RESOLVED: That the listed vehicle models also comply with the Board's "Specifications for Fill Pipes and Openings of Motor Vehicle Fuel Tanks" (Title 13, California Administrative Code, Section 2290) for the aforementioned model year.

BE IT FURTHER RESOLVED: That Toyota Motor Company, Ltd. has provided to the Executive Officer all material required to demonstrate certification compliance with the Board's emission control system warranty regulations (Title 13, California Administrative Code, Section 2036).

Vehicles certified under this Executive Order must conform to all applicable California emission regulations.

The Bureau of Automotive Repair will be notified by copy of this order and attachment.

Executed at El Monte, California this

day of August, 1979.

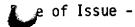
K. D. Drachand, Acting Chief Mobile Source Control Division

| Manufacture | r <u>Toyota Motor Co.</u> | Executive Order No. A-14-33 | Page 1 |
|-------------|--|---|---|
| Engine Fami | 1y 20R (TC) | Engine (CID) 134 | |
| ABBREVIATIO | NS | | |
| EI-Electron | gal Advance nic Engine Control ic Ignition onic Spark Advance l dvance etard Carburetor | Exhaust Emissions Control System AI-Air Injection CL-Closed Loop EGR-Exhaust Gas Recirculation EM-Engine Modification OC-Oxidation Catalyst PAI-Pulse Air Injection TR-Thermal Reactor TWC-Three Way Catalyst | Special Features CCAV-Combustion Chamber Air Valve EFI-Electronic Fuel Injection MFI-Mechanical Fuel Injection TC-Turbo Charged |
| | Engine Code 1,4,7,8 | Model Pickup Short bed Pickup Long bed Pickup 3/4 ton | |
| | 2,5 | Pickup 4WD | |
| | 3,6 | Cab & chassis | |

| E.O. #A -14-33 | F. | ٥. | #A | -14-33 |
|----------------|----|----|----|--------|
|----------------|----|----|----|--------|

| | ☐ Passe | nger Cars 🛛 Light | -Duty Ti | rucks | ☐ Medium-Dut | y Vehicles 🗌 | Gas 🔘 D | iesel |
|------------|-----------|--|------------------|--------------------------------------|--|---|---------------------------|-----------------|
| | Manuf | acturer <u>Toyota Mo</u> | tor Co. | | | | Page 2 | |
| | Engin | e Family 20R(TC) | | | CID-Type | 134-14 | Engine Code <u>1-8</u> | |
| | ECS (| Special Features) AI | , EGR, | OC | + | 10% (A/C) | YesN | lo <u>X</u> |
| En g Co | ine de | Vehicle Models (If Coded see attachment) | Trans. | Test Weight Class (Inertia) | Ign. System CA, VA, EI Distributor Part No. | Fuel System 2V Carburetor Part No. | EGR Valve | Label Ident. |
| | 1, 4 | Pickup Short bed | 4M | 2750 | Nippondenso | Aisan Kogyo | | See Page 4 |
| _ | | | 5M | | | | · | |
| | 8, 7 | | ЗА | • | | | : | |
| | 1, 4 | Pickup Long bed | 4M 5 M | 2875 (2750) | 19100-38250 | 21100-38371 | 25620 -38191 | |
| , | 8, 7 | | 3 A | 1 | | | | |
| 4 | 1, 4 | Pickup 3/4 ton | 4M | ک | | | | |
| | 2, 5 | Pickup 4WD Short bed | | 3250 (3000) | | | 25620 -38211 | |
| | | Pickup 4WD Long bed | | | | | | |
| | 3, 6 | Cab & Ch as sis | | 3500 (3500) | | 21100-38491 | 25620 - 38191 | See Page 3 |
| | | | | | | | | |

Comments. See page one for abbreviations and evaporative emission family identification. Please refer to manufacturer's HP list for correct dyno test HP settings based on model, equipment and inertia weight class.



Manufacturer Toyota Motor Co. Executive Order No. A-14-33 Page 3

VEHICLE EMISSION CONTROL INFORMATION

ENGINE FAMILY

20R(TC)

133.6 CID

EVAP. FAMILY

EV-RC

A TARCH LO

EXHAUST EMISSION CONTROL SYSTEM

AI+EGR+CCo

MAKE ALL ADJUSTMENTS WITH ENGINE AT NORMAL OPERATING TEMPERATURE, CHOKE FULL OPEN, AIR CLEANER INSTALLED AND AIR CONDITIONER OFF.

ENGINE TUNE UP SPECIFICATIONS

| 1 | MD311014700-11 | | <u></u> . |
|------------------|---|--|----------------------------|
| | TRANSMISSION- | MANUAL | · AUTOMATIC |
| IDLE SPEED (RPM) | | 800(N) | 850 (N) |
| IGNI | TION TIMING (°BTDC) | 8° @ MAX. 950 RPM | 1 030(11) |
| SEE | MIXTURE SETTING REPAIR MANUAL THE PARTICULARS | LEAN DROP IDLE SET TO THE FOLLOWING VALUE AT BEST IDLE 870(N) 920(N) TURN IN IDLE MIXTURE ADJUSTING SCREW UNTIL | |
| FAST | IDLE SPEED (RPM) | 2400 WITH EGR AND OFF | VACUUM ADVANCE |
| SETT | TTLE POSITIONER ING SPEED (RPM) | 1050 | |
| AVTA | E CLEARANCE | | B (0.20 mm) 2 (0.30 mm) |

(III)

TOYOTA MOTOR CO., LTD.

CATALYST

THIS VEHICLE CONFORMS TO U.S. EPA AND STATE OF CALIFORNIA REGULATIONS APPLICABLE TO 1980 MODEL YEAR NEW MOTOR VEHICLES AND HAS DEMONSTRATED COMPLIANCE AT ALTITUDE BELOW 4,000 FEET WHEN COMPLETED AT A MAXIMUM CURB WEIGHT OF 3,260 POUNDS AND A MAXIMUM FRONTAL AREA OF 37.5 SQUARE FEET.

Manufacturer Toyota Motor Co. Executive Order No. A-14-33 Page 4

VEHICLE EMISSION CONTROL INFORMATION

ENGINE FAMILY

20R (TC)

133.6 CID

EVAP. FAMILY

EV-RC

EXHAUST EMISSION CONTROL SYSTEM

AI+EGR+CCo

MAKE ALL ADJUSTMENTS WITH ENGINE AT NORMAL OPERATING TEMPER-ATURE CHOKE FULL OPEN, AIR CLEANER INSTALLED AND AIR CONDI-TIONER OFF.

ENGINE TUNE UP SPECIFICATIONS

| TRANSMISSION | MANUAL | AUTOMATIC |
|--|----------------|----------------------|
| IDLE SPEED (RPM) | 800(N) | 850 (N) |
| IGNITION TIMING (°BTDC) | 8° @ MAX. 950 | RPM |
| IDLE MIXTURE SETTING | LEAN | DROP IDLE |
| SEE REPAIR MANUAL FOR THE PARTICULARS | SET TO THE FOL | LOWING VALUE AT BEST |
| | 870(N) | 920 (N) |
| | TURN IN IDLE M | IXTURE ADJUSTING |
| | SCREW UNTIL | 1: 250,000 |
| | 800 (N) | 850(N) |
| FAST IDLE SPEED (RPM) | 2400 WITH EGR | AND VACUUM ADVANCE |
| THROTTLE POSITIONER SETTING SPEED (RPM) | 1050 | |
| VALVE CLEARANCE | | 0.008 (0.20 mm) |
| | EXHAUST (| 0.012 (0.30 mm) |



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