Staté of California AIR RESOURCES BOARD

EXECUTIVE ORDER A-122-1 Relating to Certification of New Motor Vehicles

ARMBRUSTER/STAGEWAY, INC.

Pursuant to the authority vested in the Air Resources Board by Sections 43100, 43102, and 43103 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-3;

IT IS ORDERED AND RESOLVED: That Armbruster/Stageway, Inc. exhaust emission control systems for 1977 model-year passenger cars are certified for the engine family described below:

Engine Family: GM 760J0

Engine: 350 CID

Transmission: 3-speed automatic

Exhaust Emission Control Systems: Air Injection, Oxidation Catalyst,

Exhaust Gas Recirculation

Model: Long Wheelbase Seville

The following are the recommended values to be listed on the window decal required by California Assembly-Line Test Procedures for 1977 model-year vehicles:

Engine Family	Hydrocarbons	Carbon Monoxide	Nitrogen Oxides
	Grams per Mile	Grams per Mile	Grams per Mile
GM 760J0	0.38	4.2	1.5

BE IT FURTHER RESOLVED: That this certification is contingent upon Armbruster/Stageway, Inc. affixing a permanent catalyst overheat warning label on the driver's sun-visor of all catalyst-equipped vehicles. This label must be approved by the Executive Officer.

BE IT FURTHER RESOLVED: That this certification is also contingent upon Armbruster/Stageway, Inc. listing in the owner's manual the operating cautions associated with a catalyst-equipped vehicle. This listing must be approved by the Executive Officer.

Vehicles certified under this Executive Order must conform to all applicable California emission regulations.

The Department of Motor Vehicles, the California Highway Patrol, and the Bureau of Automotive Repair will be notified by copy of this order and attachment.

Executed at El Monte, California, this 20 day of January, 1977.

G. C. Hass, Chief

Vehicle Emissions Control Division

1977 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET Passenger Cars

Manufacturer <u>Armbruster/Stagewav, Inc.</u> Executive Order No. A- 122-1 Page 1							
Engine	Family GM7	60J0		Eng	ine (CID)3	50	Transm. A-3
Emissio	n Control	System_	AI, OC, EGR		+10%(A/0	(Yes	No
Vehicle Models (If Coded see attachment)	Trans- mission Type	Inertia Weight	Distributor Type HEI C,V Mfgr. Part Number	Fuel System Type EFI Mfgr. Part Number	Part No.	Engine Code	Tune-Up Label Ident.& Page No.
Long Wheelbase Seville	A-3	4500	Delco Remy 1103222	Bendix 1610815 (ECU P/N)	17053046 No Service	1 1A 1C	KL 2 KS 2
Comments							
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Abbreviations
Pitributor
Intrifugal Advance
V-Vacuum Advance
HEI-High
EI-Electronic Ignition
Fuel System
EFI, FI

Exhaust Emission Control System
AI-Air Injection
CAI-Catalyst Air Injection
EFI-Electronic Fuel Injection
EGR-Exhaust Gas Recirculation
EM-Engine Modification
EFE-Early Fuel Evaporation
ESAC-Electronic Spark Advance
Control

FI-Fuel Injection
OC-Oxidation Catalyst
*Service
I-Inspect, repair/replace
as needed
R-Replace

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Engine Family GM 76010 Engine (CID) 350

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EHICLE EMISSION CONTROL INFORMATION

LOW ALTITUDE CERTIFICATION CATALYST-A.I.R.-E.G.R

WITH ENCORE AT NORMAL OPERATING TEMPERATURE, AIR CLEANER OFF, AIR CONDITIONING OFF, AND AIR LEVELING DISCONNECT AND PLUG VACUUM LINE TO PARKING BRAKE RELEASE TO PREVENT AUTOMATIC RELEASE OF PARKING BRAKE WHEN SHIFTING TRANSMISSION IN STEPS 4 AND 5. GENERAL MOTORS CORPORATION TIMING DEG. B.T.D.C. @ R.P.M. SPARK PLUG GAP (INCHES) THROTTLE BODY SCREW [R.P.M.) 8 @ 600 650 .060

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COMPRESSOR DISCONMECTED WITH THE VACUUM LINE PLUGGED, IF SO EQUIPPED, MAKE ENGINE ADJUSTMENTS AS

ELECTRONIC FUEL INJECTION

NO ADJUSTMENT FOR IDLE FUEL

THROTTLE SCREW BODY

PROVISIONS EXIST MINTURE

6. RECONNECT AIR LEVELING COMPRESSOR AND PARKING BRAKE RELEASE LINES

NOTE: DO NOT DEPRESS SERVICE BRAKE PEDAL WHILE SETTING IDLE SPEEDS

SEE SERVICE MANUAL AND MAINTENANCE SCHEDULE & FOR ADDITIONAL INFORMATION

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4. PLACE TRANSMISSION IN "PARK" AND SET TIMING AT SPECIFIED R.P.M.

DISCONNECT AND PLUG DISTRIBUTOR VACUUM LINE

SET PARKING BRAKE AND BLOCK WHEELS.

RECONNECT DISTRIBUTOR VACUUM LINE. PLACE TRANSMISSION IN "DRIVE" AND ADJUST THROTTLE BODY SCREW TO SPECIFIED R.P.M.

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CATALYST.A.B.FGB	
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COMPRESSOR DISCONNECTED WITH THE VACUUM LINE PLUSGED, IF SO EQUIPPED, MAKE ENGINE ADJUSTMENTS AS WITH ENGINE AT MORMAL OPERATING TEMPERATURE. AIR CLEANER OFF, AIR CONDITIONING OFF, AND AIR LEVELING 350 CU, IN. CADILLAC DIVISION

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2. SET PARKING BRAKE AND BLOCK WHEELS. 1. DISCONNECT AND PLUG VACUUM LINE TO PARKING BRAKE RELEASE TO PREVENT AUTOMATIC RELEASE OF PARKING BRAKE WHEN SHIFTING TRANSMISSION IN STEPS 4 AND 5. FOLLOWS:

3. DISCONNECT AND PLUG DISTRIBUTOR VACUUM LINE.

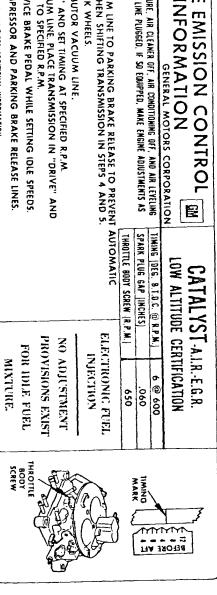
4. PLACE TRANSMISSION IN "PARK" AND SET TIMING AT SPECIFIED R.P.M.
5. RECONNECT DISTRIBUTOR VACUUM LINE. PLACE TRANSMISSION IN "DRIVE" AND ADJUST THROTTLE BODY SCREW TO SPECIFIED R.P.M.

6. RECONNECT AIR LEVELING COMPRESSOR AND PARKING BRAKE RELEASE LINES NOTE: DO NOT DEPRESS SERVICE BRAKE PEDAL WHILE SETTING IDLE SPEEDS

SEE SERVICE MANUAL AND MAINTENANCE SCHEDULE I FOR ADDITIONAL INFORMATION THIS YEMOLE CONFORMS TO U.S.E.P.A., AND WHERE APPLICABLE CHITORNIA, RESULATIONS APPLICABLE TO 1877 MODEL YEAR NEW MOTOR YEMCLES

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