## State of California AIR RESOURCES BOARD

Relating to Certification of New Motor Vehicles

DIVERSIFIED FOUR WHEEL DRIVE, INC.

Pursuant to the authority vested in the Air Resources Board by Sections 43100, 43102, and 43103 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-3;

IT IS ORDERED AND RESOLVED: That Diversified Four Wheel Drive, Inc. exhaust emission control systems for 1977 model-year light duty trucks are certified for the engine family described below:

Engine Family: 20R(TC)

Engine: 133 CID
Transmission: 4 Speed Manual or 5 Speed Manual

Exhaust Emission Control Systems: Air Injection, Engine Modification,

Exhaust Gas Recirculation, Oxidation

Catalyst

Models: Tiger 4 x 4 Light-Duty Truck #1 4M Tiger 4 x 4 Light-Duty Truck #2 4M Tiger 4 x 4 Light-Duty Truck #1 5M

Tiger 4 x 4 Light-Duty Truck #1 5M
Tiger 4 x 4 Light-Duty Truck #2 5M

Tiger 4 x 4 Light-Duty Truck Cab & Chassis

The following are the recommended values to be listed on the window decal required by California Assembly-Line Test Procedures for 1977 model-year vehicles:

| Engine Family | Hydrocarbons   | Carbon Monoxide | Nitrogen Oxides |  |
|---------------|----------------|-----------------|-----------------|--|
|               | Grams per Mile | Grams per Mile  | Grams per Mile  |  |
| 20R(TC)       | 0.3            | 2               | 1.8             |  |

BE IT FURTHER RESOLVED: That this certification is contingent upon Diversified Four Wheel Drive, Inc. affixing a permanent catalyst overheat warning label on the driver's sun-visor of all catalyst-equipped vehicles. This label must be approved by the Executive Officer.

BE IT FURTHER RESOLVED: That this certification is also contingent upon Diversified Four Wheel Drive, Inc. listing in the owner's manual the operating cautions associated with a catalyst-equipped vehicle. This listing must be approved by the Executive Officer.

Vehicles certified under this Executive Order must conform to all applicable California emission regulations.

The Department of Motor Vehicles, the California Highway Patrol, and the Bureau of Automotive Repair will be notified by copy of this order and attachment.

Executed at El Monte, California, this 25 day of January, 1977.

 $\frac{28}{6}$  day of January, 1977

G. C. Hass, Chief

Vehicle Emissions Control Division

| Engine Fami   | ly_20R(      | TC)               |                                | Engine (CID)   | 133.6           | Engine<br>Code  |
|---|--------------|-------------------|--------------------------------|--|-----------------|---|
| Emission Co   | ntrol Sy     | /stem/            | AI-EGR-EM-OC                   |  | +10%(           | A/C) Yes Nox  |
| Vehicle Models<br>(If Coded see<br>attachment)                    |              | Inertia<br>Weight | Type:<br>C,V,TI<br>Mfgr.       | Fuel System<br>Type:<br>1-2V<br>Mfgr.<br>Part Number | Part No.        | Tune-Up Specification (1) Basic Timing (2) Idle Mixture (3) Idle Speed        |
| Tiger 4x4<br>Light-Duty:<br>Truck 1<br>Truck 2                    | M/T4<br>M/T5 | 3000              | Nippondenso<br>19100-<br>38020 | Aisan Kogyo<br>21100-<br>38160                       | 25620-<br>38100 | (1) 8° BTDC @ 800 RPM in neutral; vacuum line remain connecte to distributor. |
| Tiger 4x4<br>Light-Duty<br>Cab and Chas                           | M/T4         | 3500              | 19100-<br>38011                |  | 25620-<br>38120 | (2) Lean Drop idle<br>(See attached sheet)<br>(3) 800 RPM in neutral.         |
| Comments ** No<br>Shift speed (<br>Axle ratio: O<br>Date of Issue | 1 to 2)      |                   | (2 to 3) 20                    | mph, (3 to   | 4) 30 mph, (    | 4 to 5) 40 mph  |

Abbreviations

Distributor
C-Centrifugal Advance
V-Vacuum Advance
VR-Vacuum Retard
HEI-High Energy Ignition
EI-Electronic Ignition
Fuel System
EFI, FI
nV-nVenturi Carburetor
VV-Variable Venturi

Exhaust Emission Control Syste AI-Air Injection
CAI-Catalyst Air Injection
EFI-Electronic Fuel Injection
EGR-Exhaust Gas Recirculation
EM-Engine Modification
EFE-Early Fuel Evaporation
ESAC-Electronic Spark Advance
Control
FI=Fuel Injection

OC-Oxidation Catalyst
PAI-Pulse Air Injection
RC-Reduction Catalyst
TR-Thermal Reactor
TWC-Three Way Catalyst
λ-Air Fuel Ratio Sensor
\*Service

\*Service I-Inspect, repair/replace as needed R-Replace

## Toyota Lean Idle Drop Method Attachment to Diversified Four Wheel Drive, Inc.

## Supplemental Data Sheet

Engine Family: 20 R(TC)

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All adjustment must be made with engine at normal operating temperature.

(1) Coolant temperature 190°F
 (2) Choke valve fully open

Before adjusting the idle mixture, the basic timing,  $8^{\rm O}$  BTDC @ 800 RPM (manual transmission (M/T) or  $8^{\rm O}$  BTDC @ 850 RPM, (automatic transmission (A/T) and idle speed, 800 RPM (M/T) or 850 RPM (A/T), must be within specifications. All adjustments must be made in neutral with all accessories (wipers, heater, air conditioning, etc.) off.

Adjust the idle mixture screw to obtain the maximum engine speed (engine RPM). Readjust idle speed screw to return engine speed to 870 RPM (M/T) or 920 RPM (A/T). Repeat attempt to increase the engine speed by adjusting idle mixture screw and again readjusting the engine speed back to 870 RPM (M/T) or 920 RPM (A/T). When it is no longer possible to increase engine speed by adjusting the mixture screw, the idle mixture screw must be adjusted until the idle speed at 800 RPM (M/T) or 850 RPM (A/T) is obtained.