LIEBHERR MACHINES BULLE SA

EXECUTIVE ORDER U-R-018-0178 New Off-Road

Compression-Ignition Engines

Pursuant to the authority vested in California Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-19-095;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engines and emission control systems produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)		
2020	LLHAL24.2VQT	16.162, 24.243	Diesel	8000		
SPECIAL	FEATURES & EMISSION (CONTROL SYSTEMS	TYPICAL EQUIPMENT	APPLICATION		
Turbocharger, Charge Air Cooler, Electronic Control Module, Electronic Direct Injection, Selective Catalyst Reduction-Urea, Ammonia Oxidation Catalyst, DEF Quality Sensor			Crane, Dozer, Agricultural Machinery			

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for non-methane hydrocarbon (NMHC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kw-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED	EMISSION STANDARD CATEGORY		EXHAUST (g/kw-hr)				OPACITY (%)			
POWER			NMHC	NOx	NMHC+NOx	co	PM	ACCEL	LUG	PEAK
ELSE > 560 kW	Tier 4 Final	STD	0.19	3.5	N/A	3.5	0.04	N/A	N/A	N/A
		CERT	0.01	2.4		0.3	0.02	-	==	- 2

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Kim Pryor

Executed at El Monte, California on this

31 81 day of December 2019.

Allen Lyons, Chief

Emissions Certification and Compliance Division

Engine Model Summary Template

ATTACHMENT 1 OF 1

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Engine Family	1.Engine Code	2.Engine Model	3.BHP@RPM (SAE Gross)	4.Fuel Rate; mm/stroke @ peak HP (for diesel only)	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque	8.Fuel Rate: (lbs/hr)@peak torqu	9.Emission Control
LLHAL24.2VQT*	V08MQ7201	D9508 A7-04 (16.162 L)	885@2100	350@885	325	2786@1600	410@2786	290	TC, CAC, ECM, DDI, SCR-U, AMOX, DQS
LLHAL24.2VQT	V08MQ7103	D9508 A7-04 (16.162 L)	764@2100	282@764	262	2581@1400	370@2582	229	TC, CAC, ECM, DDI, SCR-U, AMOX, DQS
LLHAL24.2VQT	V12MQ7201	D9512 A7-04 (24.243L)	1234@2100	325@1234	452	4261@1500	405@3712	403	TC, CAC, ECM, DDI, SCR-U, AMOX, DQS
LLHAL24.2VQT	V12MQ7101	D9512 A7-05 (24.243L)	1006@2000	259@1006	343	4775@1500	324@4775	322	TC, CAC, ECM, DDI, SCR-U, AMOX, DQS
LLHAL24.2VQT	V12MQ7102	D9512 A7-05 (24.243L)	758@2000	197@758	261	3578@1500	242@3578	241	TC, CAC, ECM, DDI, SCR-U, AMOX, DQS
LLHAL24.2VQT	V12MQ7103	D9512 A7-05 (24.243L)	1140@2100	289@1140	395	5299@1400	360@5299	328	TC, CAC, ECM, DDI, SCR-U, AMOX, DQS

^{*}Worst Case Engine