

LIEBHERR MACHINES BULLE SA

EXECUTIVE ORDER U-R-018-0175

New Off-Road Compression-Ignition Engines

Pursuant to the authority vested in California Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-19-095;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engines and emission control systems produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)		
2020	LLHAL10.5SQC	10.5	Diesel	8000		
SPECIAL	FEATURES & EMISSION	CONTROL SYSTEMS	TYPICAL EQUIPMENT	APPLICATION		
Electron Selective	Turbocharger, Charge A ic Control Module, Electro Catalyst Reduction-Urea, DEF Quality Sen	Ammonia Oxidation,	Crane, Loader, Dozer, Excavator			

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for non-methane hydrocarbon (NMHC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kw-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED	EMISSION STANDARD CATEGORY		EXHAUST (g/kw-hr)					OPACITY (%)		
POWER			NMHC	NOx	NMHC+NOx	CO	PM	ACCEL	LUG	PEAK
130 ≤ kW ≤ 560	Tier 4 Final	STD	0.19	0.40	N/A	3.5	0.02	N/A	N/A	N/A
		CERT	0.01	0.35		0.3	0.02	IL CAC		-

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Lim Pryor

Executed at El Monte, California on this

day of December 2019.

Mes Allen Lyons, Chief

Emissions Certification and Compliance Division

ATTACHMENT 1 OF 1

Engine Model Summary Template

U-R-018-0175 12/06/19

Engine Family	1.Engine Code	2.Engine Model	3.BHP@RPM (SAE Gross)	4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque		9.Emission Control ueDevice Per SAE J1930
LLHAL10.5SQC	R06LQ7101	D936 A7-04	429@1900	233@429	147	1471@1350	275@1471	123	TC, CAC, ECM, DDI, SCR-U, AMOX, DQS
LLHAL10.5SQC	R06LQ7102	D936 A7-04	402@1900	220@402	139	1471@1350	275@1471	123	TC, CAC, ECM, DDI, SCR-U, AMOX, DQS
LLHAL10.5SQC	R06LQ7103	D936 A7-04	362@1900	198@362	125	1412@1350	264@1412	118	TC, CAC, ECM, DDI, SCR-U, AMOX, DQS
LLHAL10.5SQC	R06LQ7104	D936 A7-24	402@1900	220@402	139	1471@1350	275@1471	123	TC, CAC, ECM, DDI, SCR-U, AMOX, DQS
LLHAL10.5SQC	R06LQ7108	D936 A7-24	362@1900	198@362	125	1412@1350	264@1412	118	TC, CAC, ECM, DDI, SCR-U, AMOX, DQS