California Environmental Protection Agency D Air Resources Board

CUMMINS INC.

EXECUTIVE ORDER U-R-002-0643 New Off-Road Compression-Ignition Engines

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-14-012;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engines and emission control systems produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)		
2017	HCEXL02.8AAB	2.8	Diesel			
SPECIAL	FEATURES & EMISSION	CONTROL SYSTEMS	TYPICAL EQUIPMENT	APPLICATION		
Electronic Direct Injection, Turbocharger, Charge Air Cooler, Electronic Control Module, Exhaust Gas Recirculation, Diesel Oxidation Catalyst			Crane, Loader, Tractor, Dozer, Pump, Compressor, and Generator Set			

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for non-methane hydrocarbon (NMHC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kw-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED POWER CLASS	EMISSION STANDARD CATEGORY		EXHAUST (g/kw-hr)					OPACITY (%)		
			NMHC	NOx	NMHC+NOx	co	PM	ACCEL	LUG	PEAK
19 ≤ kW < 56	Tier 4 Final	OPTIONALSTD	N/A	N/A	4.7	5.0	0.03	N/A	N/A	N/A
		CERT	++		4.6	0.1	0.02	400		1944

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has complied with the more stringent set of standards from the various power categories in conformance with Section 1039.230 (e) of the "California Exhaust Emission Standards and Test Procedures for New 2011 and Later Tier 4 Off-Road Compression-Ignition Engines, Parts I-D" adopted October 20, 2005 and last amended October 25, 2012.

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this

day of December 2016.

Annette Hebert, Chief

Emissions Compliance, Automotive Regulations and Science Division

U-R-002-0643

Attachant ps 161 12/7/2016

Engine Model Summary Template

1.Engine Code	2.Engine Model	3.BHP@RPM (SAE Gross)	4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque		9,Emission Control queDevice Per SAE J1930
4237:FR94167	QSF2.8	74@2500	55.0	46.3	155@1600	155@1600	37.2	ECM,EGR,QC,DDI,TC, CAC
4237:FR94166	QSF2.8	65@2500	50.5	42.6	136@1600	136@1600	33.6	ECM,EGR,ØC,DDI,TC,
4237:FR94165	QSF2.8	49@2500	41.1	34.6	113@1500	113@1500	24.3	ECM,EGR,ØC,DDI,TC, CAC
4237;FR95040	QSF2.8	72@2200	55	41	221@1600	68	36.8	ECM,EGR,OC,DDI,TC, CAC
	4237:FR94167 4237:FR94166 4237:FR94165	4237:FR94167 QSF2.8 4237:FR94166 QSF2.8 4237:FR94165 QSF2.8	1.Engine Code 2.Engine Model (SAE Gross) 4237:FR94167 QSF2.8 74@2500 4237:FR94166 QSF2.8 65@2500 4237:FR94165 QSF2.8 49@2500	1.Engine Code 2.Engine Model 3.BHP@RPM (SAE Gross) mm/stroke @ peak HP (for diesel only) 4237:FR94167 QSF2.8 74@2500 55.0 4237:FR94166 QSF2.8 65@2500 50.5 4237:FR94165 QSF2.8 49@2500 41.1	1.Engine Code 2.Engine Model 3.BHP@RPM (SAE Gross) mm/stroke @ peak HP (for diesel only) (lbs/hr) @ peak HP (for diesels only) 4237:FR94167 QSF2.8 74@2500 55.0 46.3 4237:FR94166 QSF2.8 65@2500 50.5 42.6 4237:FR94165 QSF2.8 49@2500 41.1 34.6	1.Engine Code 2.Engine Model 3.BHP@RPM (SAE Gross) mm/stroke @ peak HP (for diesels only) (flbs/hr) @ peak HP (for diesels only) 6.Torque @ RPM (SEA Gross) 4237:FR94167 QSF2.8 74@2500 55.0 46.3 155@1600 4237:FR94166 QSF2.8 65@2500 50.5 42.6 136@1600 4237:FR94165 QSF2.8 49@2500 41.1 34.6 113@1500	1.Engine Code 2.Engine Model 3.BHP@RPM (SAE Gross) mm/stroke @ peak HP (for diesel only) (lbs/hr) @ peak HP (for diesels only) 6.Torque @ RPM (SEA Gross) mm/stroke@peak torque 4237:FR94167 QSF2.8 74@2500 55.0 46.3 155@1600 155@1600 4237:FR94166 QSF2.8 65@2500 50.5 42.6 136@1600 136@1600 4237:FR94165 QSF2.8 49@2500 41.1 34.6 113@1500 113@1500	1.Engine Code 2.Engine Model 3.BHP@RPM (SAE Gross) mm/stroke @ peak HP (for diesels only) (lbs/hr) @ peak HP (SEA Gross) 6.Torque @ RPM (SEA Gross) mm/stroke@peak (bs/hr)@peak torque B.Fuel Rate; (bs/hr)@peak torque 4237:FR94167 QSF2.8 74@2500 55.0 46.3 155@1600 155@1600 37.2 A 4237:FR94166 QSF2.8 65@2500 50.5 42.6 136@1600 136@1600 33.6 4237:FR94165 QSF2.8 49@2500 41.1 34.6 113@1500 113@1500 24.3

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