California Environmental Protection Agency Air Resources Board

KOHLER COMPANY

EXECUTIVE ORDER U-R-060-0024 New Off-Road Compression-Ignition Engines

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-14-012;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engines and emission control systems produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)	
2014	EKHXN2.48DIM	2.482	Diesel		
SPECIAL FEATURES & EMISSION CONTROL SYSTEMS			TYPICAL EQUIPMENT APPLICATION		
Direct Diesel Injection, Exhaust Gas Recirculation			Marine Engine		

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for hydrocarbon (HC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kw-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED POWER CLASS	EMISSION STANDARD CATEGORY		EXHAUST (g/kw-hr)			OPACITY (%)				
			НС	NOx	NMHC+NOx	СО	PM	ACCEL	LUG	PEAK
19 ≤ kW < 37	Tier 2	STD	N/A	N/A	7.5	5.5	0.60	N/A	N/A	N/A
		CERT			5.3	2.8	0.16			

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

BE IT FURTHER RESOLVED: That certification to the standards in 13 CCR 2423(b)(1)(B) -Table 1b listed above has been permitted pursuant to Endnote 1 of the same table.

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this

day of April 2014.

Innette Hebert, Chief

Emissions Compliance, Automotive Regulations and Science Division

Engine Model Summary Template

U-K-060-0024	4-3-2014	8.Fuel Rate:	(lbs/hr)@peak 9.Emission Control	torque Device Per SAE J1930	
		7.Fuel Rate:	mm/stroke@peak	torque	
Model Summary Template	,		6.Torque @ RPM	(SEA Gross)	
ummary		.Fuel Rate:	hr) @ peak HP	r diesels only)	
	4. Fuel Rate:	mm/stroke @ 5.Fuel Rate:	peak HP (lbs/hr) @ peak HP	(for diesel only) (for diesels only)	
Engine				3.BHP@RPM(SAE Gross)	
				2.Engine Model	
	4 181	>		1.Engine Code	
	Attachner			Engine Family	

EGR, DDI

13.3

33.5

99.7 @ 1800

13.3

33.5

34.9 @ 1800

KD12504M

AN

EKHXN2.48DIM