California Environmental Protection Agency Air Resources Board

CATERPILLAR INC.

EXECUTIVE ORDER U-R-001-0491 New Off-Road Compression-Ignition Engines

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-02-003;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engines and emission control systems produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)
2014	ECPXL32.0HXF	32.0	Diesel	8000
SPECIAL	FEATURES & EMISSION O	CONTROL SYSTEMS	TYPICAL EQUIPMENT APPLIC	ATION
	ic Direct Injection, Turboo Oxidation Catalyst, Engir Exhaust Gas Recircu	ne Control Module,	Loader, Pump, Tractor, Off-road Haul T Equipment	ruck, Commercial

The engine models and codes are attached.

The following are the exhaust certification standards (STD), or family emission limit(s) (FEL) as applicable, and certification levels (CERT) for hydrocarbon (HC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kw-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED	EMISSION	1			EXHAUST (g/kw	/-hr)		OF	PACITY (%	5)
POWER CLASS	STANDARD CATEGORY		НС	NOx	NMHC+NOx	СО	PM	ACCEL	LUG	PEAK
ELSE > 560 kW	Tier 4 Final	STD	0.19	3.5	N/A	3.5	0.04	N/A	N/A	N/A
		FEL	N/A	3.4		N/A	0.04	N/A	N/A	N/A
= .	4	CERT	0.04	3.1		0.01	0.02			

BE IT FURTHER RESOLVED: That the family emission limit(s) (FEL) is an emission level declared by the manufacturer for use in any averaging, banking and trading program and in lieu of an emission standard for certification. It serves as the applicable emission standard for determining compliance of any engine within this engine family under 13 CCR Sections 2423 and 2427.

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has elected to comply with the more stringent set of standards in 13 CCR, Section 2423, Table 1b for Tier 4 engines

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this _

day of October 2013.

Erik White, Chief

2-Mobile Source Operations Division

Engine Model Summary Template

1840-100-187

10/7/2013

Engine Family	1.Engine Code	Engine Family 1.Engine Code 2.Engine Model	3.BHP@RPM (SAE Gross)	4. Fuel Rate: 5. Fuel Rate: mm/stroke @ peak HP (lbs/hr) @ peak HP 6. Torque @ RPM (for diesel only) (for diesels only) (SEA Gross)	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque	8.Fuel Rate: (lbs/hr)@peak torque	9.Emission Control Device Per SAE J1930
ECPXL32.0HXF	Cert Test 1	C32	932@2000	251	338	4052@1200	389	313	DFI,TC,ECM,CAC,EGR,OC
ECPXL32.0HXF	1 - 1125/1800	C32	932@2000	251	338	4052@1200	381	308	DFI,TC,ECM,CAC,EGR,OC
ECPXL32.0HXF	2 - 916/1800	C32	452@1980	143	190	3470@1300	327	286	DFI,TC,ECM,CAC,EGR,OC
ECPXL32.0HXF	3 - 1011/1800	C32	664@2000	192	258	3852@1200	365	295	DFI,TC,ECM,CAC,EGR,OC
ECPXL32.0HXF	4 - 1125/1800	C32	932@2000	251	338	4052@1200	381	308	DFI,TC,ECM,CAC,EGR,OC
ECPXL32.0HXF	5 - 933/1750	C32	396@1850	135	168	3461@1200	333	269	DFI,TC,ECM,CAC,EGR,OC
ECPXL32.0HXF	6 - 933/1750	C32	433@1850	148	185	3504@1300	337	295	DFI,TC,ECM,CAC,EGR,OC
ECPXL32.0HXF	7 - 1071/1800	C32	515@1850	142	176	4003@1250	385	316	DFI,TC,ECM,CAC,EGR,OC