California Environmental Protection Agency Air Resources Board

CATERPILLAR INC.

EXECUTIVE ORDER U-R-001-0482-1 New Off-Road Compression-Ignition Engines

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-14-012;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engines and emission control systems produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours) 8000			
2014	ECPXL18.1HTF	18.1	Diesel				
	FEATURES & EMISSION		TYPICAL EQUIPMENT APPLICATION				
Electronic Direct Injection, Turbocharger, Charge Air Cooler, Oxidation Catalyst, Engine Control Module, Exhaust Gas Recirculation, Periodic Trap Oxidizer, Selective Catalytic Reduction-Urea, Ammonia Oxidation Catalyst			Loader, Tractor				

The engine models and codes are attached.

The following are the exhaust certification standards (STD), or family emission limit(s) (FEL) as applicable, and certification levels (CERT) for hydrocarbon (HC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kw-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED	EMISSION STANDARD CATEGORY		EXHAUST (g/kw-hr)					OPACITY (%)		
POWER CLASS			нс	NOx	NMHC+NOx	СО	PM	ACCEL	LUG	PEAK
130 ≤ kW ≤ 560	Tier 4 Final	STD	0.19	0.40	N/A	3.5	0.02	N/A	N/A	N/A
		FEL	N/A	N/A		N/A	0.01	N/A	N/A	N/A
		CERT	0.04	0.11		0.01	0.01			

BE IT FURTHER RESOLVED: That the family emission limit(s) (FEL) is an emission level declared by the manufacturer for use in any averaging, banking and trading program and in lieu of an emission standard for certification. It serves as the applicable emission standard for determining compliance of any engine within this engine family under 13 CCR Sections 2423 and 2427.

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

This Executive Order hereby supersedes Executive Order U-R-001-0482 dated August 19, 2013.

Executed at El Monte, California on this ____

__ day of January 2014.

Annette Hebert, Chief

Emissions Compliance, Automotive Regulations and Science Division

ATTACHMENT 1 OF 1

Engine Model Summary Template

U-R-001-0482-1 R/C 6/9/2014

Engine Family	1.Engine Code	2.Engine Model	3.BHP@RPM (SAE Gross)	4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque	8.Fuel Rate: (lbs/hr)@peak torque	9.Emission Control Device Per SAE J1930
ECPXL18.1HTF	Cert Test 1	C18	552@1900	336	215	2248@1300	431	189	DFI,TC,ECM,CAC,EGR,PTOX,OC,SCR-U,AMOX
ECPXL18.1HTF	1	C18	552@1900	336	215	2248@1300	431	189	DFI,TC,ECM,CAC,EGR,PTOX,OC,SCR-U,AMOX
ECPXL18.1HTF	3	C18	527@1700	321	184	2201@1200	413	167	DFI,TC,ECM,CAC,EGR,PTOX,OC,SCR-U,AMOX
ECPXL18.1HTF	2	C18	552@1900	336	215	2248@1300	431	189	DFI,TC,ECM,CAC,EGR,PTOX,OC,SCR-U,AMOX
ECPXL18.1HTF	4	C18	574@2000	306	206	1983@1300	379	166	DFI,TC,ECM,CAC,EGR,PTOX,OC,SCR-U,AMOX
ECPXL18.1HTF	5	C18	598@2000	321	216	2069@1300	396	173	DFI,TC,ECM,CAC,EGR,PTOX,OC,SCR-U,AMOX
ECPXL18.1HTF	6	C18	629@2000	343	230	2173@1300	418	183	DFI,TC,ECM,CAC,EGR,PTOX,OC,SCR-U,AMOX
ECPXL18.1HTF	7	C18	570@1900	330	211	2200@1200	412	166	DFI,TC,ECM,CAC,EGR,PTOX,OC,SCR-U,AMOX
ECPXL18.1HTF	8	C18	460@1800	271	166	1823@1250	347	146	DFI,TC,ECM,CAC,EGR,PTOX,OC,SCR-U,AMOX
ECPXL18.1HTF	9	C18	543@1900	315	201	1817@1400	344	162	DFI,TC,ECM,CAC,EGR,PTOX,OC,SCR-U,AMOX
ECPXL18.1HTF	10	C18	481@1900	274	175	1910@1200	360	145	DFI,TC,ECM,CAC,EGR,PTOX,OC,SCR-U,AMOX

* new model