


California Environmental Protection Agency  Air Resources Board	LIEBHERR MACHINES BULLE SA	EXECUTIVE ORDER U-R-018-0121 New Off-Road Compression-Ignition Engines Page 1 of 2
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Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-02-003;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engine and emission control system produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)
2013	DLHAL10.5SZC	10.5	Diesel	8,000
SPECIAL FEATURES & EMISSION CONTROL SYSTEMS			TYPICAL EQUIPMENT APPLICATION	
Electronic Direct Injection, Turbocharger, Charge Air Cooler, Electronic Control Module, Selective Catalytic Reduction-Urea (SCR-U), Ammonia Oxidation Catalyst			Crane, Loader, Dozer, Compressor	

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for non-methane hydrocarbon (NMHC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kW-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED POWER CLASS	EMISSION STANDARD CATEGORY		EXHAUST (g/kW-hr)					OPACITY (%)		
			NMHC	NOx	NMHC+NOx	CO	PM	ACCEL	LUG	PEAK
130 ≤ kW ≤ 560	Interim Tier 4/ Alt NOx	STD	0.19	2.0	N/A	3.5	0.02	N/A	N/A	N/A
		CERT	0.15	1.9	--	0.6	0.01	--	--	--

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

BE IT FURTHER RESOLVED: The listed engine models are conditionally certified. These engine models may be sold and or marketed prior to Liebherr updating the engines with the revised SCR strategies approved by the Air Resources Board (ARB). Liebherr shall ensure that engine models produced under this conditional Executive Order are reprogrammed in the field by December 31, 2013 to incorporate the ARB approved revised SCR strategies. The aforementioned reprogramming shall be implemented free of charge based upon a plan approved by ARB. No later than May 31, 2013 engine models produced shall incorporate the ARB approved revised SCR strategies. Engine models produced after May 31, 2013 not incorporating the ARB approved SCR strategies will be deemed uncertified and shall be subject to penalties authorized by California laws.

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this 21 day of December 2012.



Annette Hebert, Chief
Mobile Source Operations Division

SUPERSEDED

U-R-018-0121

12/19/12

Engine Model Summary Template

ATTACHMENT

Engine Family	1.Engine Code	2.Engine Model	3.BHP@RPM (SAE Gross)	4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque	8.Fuel Rate: (lbs/hr)@peak torque	9.Emission Control Device Per SAE J1930
DLHAL10.5SZC	NA	D936 R06LZ7103	402@2000	220@402	NA	1379@1500	270@1379	NA	TC, CAC, ECM, DDI, SCR, AMOX
DLHAL10.5SZC	NA	D936 R06LZ7104	362@2000	200@362	NA	1254@1500	240@1254	NA	TC, CAC, ECM, DDI, SCR, AMOX

SUPERSEDED