

LIEBHERR MACHINES BULLE SA

EXECUTIVE ORDER U-R-018-0086 New Off-Road Compression-Ignition Engines

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-02-003;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engine and emission control system produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR ENGINE FAMILY		DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)			
2008	8LHAL10.5LPA	10.5	Diesel 8000				
	FEATURES & EMISSION		TYPICAL EQUIPMENT APPLICATION				
Direct Dies Electi	sel Injection, Turbocharg ronic Control Module, Sr	er, Charge Air Cooler, noke Puff Limiter	Crane, Loader, Dozer,	Compressor			

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for hydrocarbon (HC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kW-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED	EMISSION			E	XHAUST (g/kW-l		OPACITY (%)			
POWER CLASS	STANDARD CATEGORY		HC	NOx	NMHC+NOx	со	PM	ACCEL	LUG	PEAK
130 ≤ kW < 225	Tier 3	STD	N/A	N/A	4.0	3.5	0.20	20	15	50
225 ≤ kW < 450	Tier 3	STD	N/A	N/A	4.0	3.5	0.20	20	15	50
		CERT			3.7	0.8	0.15	8	2	10

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this

29 day of January 2008.

Annette Hebert, Chief

Mobile Source Operations Division

Engine Model S: nary Form

U-15-018-086

Engine category: Nonroad CI Manufacturer:

EPA Engine Family: 8LHAL10.5LPA

Mfr Family Name: N N

Process Code:

New Submission Liebherr Machines Bulle SA 4.Fuel Rate: 5.Fuel Rate: ATTACHMENT 1 OF 3 7.Fuel Rate:

1.Engine Code NA	N	NA	NA	NA	NA	N	NA	NA	NA	NA	NA	NA	NA
2.Engine Model D 936 R06L61021	D 300 INDOLO IVE	D 936 R06L61015	D 936 R06L61020	D 936 R06L61023	D 936 R06L61018	D 936 R06L61017	D 936 R06L61016	D 934 R04L61005	D 934 R04L61008	D 936 R06L61019	D 936 R06L61024	D 934 R04L61007	D 934 R04L61009
3.BHP@RPM (SAE Gross) 365@2000	303@2000	365@2000	257@2000	257@2000	237@2000	284@2000	271@2000	244@1900	204@2000	325@1800	325@1800	204@1800	190@2000
mm/stroke @ peak HP (for diesel only) 203@365	200 <u>0</u> 002	203@365	153@257	153@257	139@237	161@284	160@271	218@244	175@204	196@325	196@325	186@204	168@190
(lbs/hr) @ peak HP (for diesels only)		NA	NA	NA	NA	NA	NA.	NA	N.	NA	NA	Ŋ	NA
6.Torque @ RPM (SEA Gross) 1265@1300	I A C C C C C C C C C C C C C C C C C C	1266@1300	907@1300	907@1300	818@1500	941@1300	935@1300	841@1500	702@1500	1125@1500	1125@1500	706@1500	660@1500
mm/stroke@peak torque 259@1265		259@1266	184@907	184@907	171@818	192@944	197@935	255@841	216@702	224@1125	224@1125	219@706	217@660
8.Fuel Rate: (lbs/hr)@peak torque	i .	NA	NA	NA	NA	NA	NA						
9.Emission Control que Device Per SAE J1930 DDL) IAT. TC, CAC, ECM, MAP, ECT,	RPM, SPL	IAT, TC, CAC, ECM, MAP, ECT, RPM, SPL	IAT, TC, CAC, ECM, MAP, ECT, RPM, SPL	IAT, TC, CAC, ECM, MAP, ECT, RPM, SPL	IAT, TC, CAC, ECM, MAP, ECT, RPM, SPL	IAT, TC, CAC, ECM, MAP, ECT, RPM, SPL	IAT, TC, CAC, ECM, MAP, ECT, RPM, SPL	IAT, TC, CAC, ECM, MAP, ECT, RPM, SPL	ECM, MAP, ECT, RPM, SPL	IAT, TC, CAC, ECM, MAP, ECT, RPM, SPL	IAT, TC, CAC, ECM, MAP, ECT, RPM, SPL	IAT, TC, CAC, ECM, MAP, ECT, RPM, SPL	ECM MAD ECT . RPM.
	~ t											-	A IAT, TC, CAC,

		NA	NA	NA	NA
en en e en		D 934 R04L61011	D 936 R06L61026	D 934 R04L61010	D 934 R04L61001
		244@2000	338@2000	190@2000	184@1800
		206@244	187@338	168@190	162@184
	ATTACHMENT	NA	NA	NA	NA
	2	797@1500	1170@1500	660@1500	637@1500
	062	242@797	232@1170	217@660	207@637
		AN	Š	NA	NA
	U-R-016-086	IAT, TC, CAC, ECM, MAP, ECT, RPM, SPL	IAT, TC, CAC, ECM, MAP, ECT, RPM, SPL	IAT, TC, CAC, ECM, MAP, ECT, RPM, SPL	DDI IA G. CAC. ECM, MAP, ECT, RPM, SPL

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Engine Model S₇ mary Form

Engine category: Manufacturer:

Mfr Family Name:

Process Code:

1.Engine Code Ν

2.Engine Model

3.BHP@RPM (SAE Gross)

D934 R04L61014

173@1800

161@173

NA

Liebherr Machines Bulle SA

Nonroad CI

EPA Engine Family. 8LHAL10.5LPA

Running Change

4.Fuel Rate: mm/stroke @ peak HP (for diesel only)

5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)

6.Torque @ RPM (SEA Gross)

601@1500 183@601

7.Fuel Rate: mm/stroke@peak torque

8.Fuel Rate: 9.Emission Control (lbs/hr)@peak torque Device Per SAE J1930

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IAT, TC, CAC, ECM, MAP, ECT, RPM, SPL, DDI

U-R-018-0086

ATTACHMENT 3 OF 3