

## LIEBHERR MACHINES BULLE SA

EXECUTIVE ORDER U-R-018-0081 New Off-Road Compression-Ignition Engines

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-02-003;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engine and emission control system produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)			
2007	7LHAL24.2VCE	16.2	Diesel	8000			
SPECIAL FEATURES & EMISSION CONTROL SYSTEMS			TYPICAL EQUIPMENT APPLICATION				
Direct Diesel Injection, Turbocharger, Charge Air Cooler, Electronic Control Module, Smoke Puff Limiter, Exhaust Gas Recirculation			Crane, Loader, Dozer, Compressor				

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for hydrocarbon (HC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kW-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED	EMISSION STANDARD CATEGORY		EXHAUST (g/kW-hr)					OPACITY (%)		
POWER CLASS			нс	NOx	NMHC+NOx	co	PM	ACCEL	LUG	PEAK
225 ≤ kW < 450	Tier 3	STD	N/A	N/A	4.0	3.5	0.20	20	15	50
450 ≤ kW ≤ 560	Tier 3	STD	N/A	N/A	4.0	3.5	0.20	20	15	50
***		CERT			3.8	0.7	0.14	9	8	15

**BE IT FURTHER RESOLVED:** That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this \_\_\_\_\_5<sup>TM</sup> day of September 2007.

Annette Hebert, Chief

Mobile Source Operations Division

## ATTACHMENT **Engine Model Summary Form**

Liebherr Machines Bulle SA Manufacturer:

Nonroad Cl 7LHAL24.2VCE Engine category:

EPA Engine Family:

Z A Mfr Family Name: New Submission Process Code:

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9.Emlsslon Control evice Per SAE J193	DDI TO RPM SPL (G	TOTAL OFF.		IC, HPM, SPL.	C, FIFM, SPL,	C, RPM, SPL,	G HPIM, SPL.		
9.E e Devic		F¢		<b>∓</b> ∂	F	Fτ	Ţ		
8.Fuel Pate: 9.Emission Control (lbs/hr) @peak torque_Device Per SAE J1930	NA	NA NA		NA	ΑN	NA	NA		
7.Fuel Rate: mm/stroke@peak torque	330@2217	310@2102		330@2217	310@2102	277@1878	252@1672		
6.Torque @ RPM (SEA Gross)	2217@1500	2102@1500		2217@1500	2102@1500	1878@1500	1672@1500		
5.Fuel Rate: (lbs/hr) @ peak HP (for dlesels only)	NA	AA		¥	NA	NA	NA		
4.Fuel Rate: mm/stroke @ peak HP (for dlesel only)	287@673	260@606		287@673	260@506	231@539	202@485		
3.BHP@RPM (SAE Gross)	673@1900	606@1900		673@1900	605@1900	539@1900	485@1900		
1.Engine Code 2.Engine Model	D 9508 VDBM71013	\ D 9508 V08M71608 606@1900		D 9508 V08M7.1013	D 9508 W08M71008	D 9508 V08W71015	D9508 V08M71017		
Engine Code	MA	NA A		ΥZ	NA	NA	NA		

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