California Environmental Protection Agency AIR RESOURCES BOARD	YANMAR CO., LTD.	EXECUTIVE ORDER U-R-028-0311 New Off-Road Compression-Ignition Engines	
---	------------------	--	--

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-02-003;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engines and emission control systems produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)		
2006	6YDXL3.32K4N	3.319	Diesel	8000		
SPECIAL FEATURES & EMISSION CONTROL SYSTEMS		TYPICAL EQUIPMENT APPLICATION				
Direct Diesel Injection		Crane, Loader, Tractor, Dozer, Pump, Compressor, Excavator				

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for hydrocarbons (HC), oxides of nitrogen (NOx), or non-methane hydrocarbons plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kW-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED EMISSION			EXHAUST (g/kW-hr)				OPACITY (%)			
POWER CLASS	STANDARD CATEGORY		нс	NOx	NMHC+NOx	со	PM	ACCEL	LUG	PEAK
37 ≤ kW < 75	Tier 2	STD	N/A	N/A	7.5	5.0	0.40	20	15	50
		CERT			6.0	3.0	0.22	4	4	5

**BE IT FURTHER RESOLVED:** That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this \_\_\_\_\_\_ day of December 2005.

Reptail Sumonit,

Allen Lyons, Chief Mobile Source Operations Division

Engine Model S mmary Form

ATTACHMENT, Plot

N-R-028-0311

Manufacturer: Yanmar Co.,Ltd. Engine category: Nonroad Cl EPA Engine Family. 6YDXL3.32K4N Mfr Family Name: N/A Process Code: New Submission

9.Emission Control Device Per SAE J1930 EM. \ E S N N N Ш М ЫN Σ Ш Σ Ш EM Ш. Ш МШ N EN N Ш EM Σ Ξ ΣШ EN N N. ∑ Ш N N Ш N (lbs/hr)@peak torque 8.Fuel Rate: 12.9 13.2 12.9 21.5 12.9 18.2 13.2 12.1 12.3 13.2 13.3 **12.7** 12.7 12.7 12.7 12.7 13.2 12.7 12.7 12.7 12.7 12.7 12.7 12.7 mm/stroke@peak 7.Fuel Rate 58.4 57.7 60.4 57.7 60.9 60.1 58.4 57.7 57.7 58.4 55.1 57.7 57.7 57.7 57.7 57.7 60.1 56.0 60.1 57.7 57.7 60.1 torque 57.7 182.1/1000 184.3/1000 **182.1/1000** 180.6/1000 6.Torque @ RPM (SEA Gross) 85,1/1000 82,1/1000 82.1/1000 183.6/1000 184.3/1000 184.3/1000 182:1/1000 82.1/1000 82.1/1000 182.1/1000 182.1/1000 182.1/1000 92.4/1600 183.6/1000 82.1/1000 84.3/1000 183.6/1000 182.1/1000 82.1/1000 193.9/1300 5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only) **26.8** 19.9 27.3 24.6 26.0 20.8 26.6 25.3 22.3 20.8 24.6 20.8 26.0 26.0 22.3 27.8 27.3 26.0 24.6 23.1 22.3 27.3 22.1 23.1 4.Fuel Rate: mm/stroke @ peak HP (for diesel only) **48.6** 47.5 49.5 48.6 48.2 48.6 50.5 49.5 48.6 47.7 48.2 47.3 49.5 49.9 49.9 51.2 47.3 48.2 49.1 47.3 50.1 49.1 47.7 49.1 3.BHP@RPM (SAE Gross) 67,3/2400 69.9/2500 54.6/1900 71.7/2500 62.1/2200 57.0/2000 67.3/2400 59,5/2100 59.5/2100 64.6/2300 59.5/2000 69,9/2500 64,6/2300 62.1/2200 57.0/2000 67.3/2400 59.5/2100 69.9/2500 68.5/2450 66.4/2300 68.5/2300 69.9/2500 64.6/2300 57.0/2000 2.Engine Model D3.4ACAE2SW 4TNV98-XTBW D3.4ACAE2EC D3.4ACAE2EC 4TNV98-XBV 4TNV98-XDB 4TNV98-YTBI 4D98E-2XFB 4TNV98-VM1 4D98E-2Q 4TNV98-W 4TNV98-S 4D98E-2N 4IRI8N 4TNV98-N 4TNV98-P 4TNV98-Q 4TNV98-V 4CG1-N 4CG1-P 4CG1-W 4CG1-Q 4CG1-S 4CG1-V 1.Engine Code N/A N/A NIA NIA N/A N/A N/A N/A N/A A/A A/A N/A NA NA A/A NA **AN** NA NA ٨A A/A A/A AN NA