

## LIEBHERR MACHINES BULLE SA

EXECUTIVE ORDER U-R-018-0066 New Off-Road

New Off-Road Compression-Ignition Engines

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-02-003:

IT IS ORDERED AND RESOLVED: That the following compression-ignition engine and emission control system produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)		
2005	5LHAL9.54SPA	9.54	Diesel	8000		
SPECIAL FEATURES & EMISSION CONTROL SYSTEMS			TYPICAL EQUIPMENT APPLICATION			
Direct Diesel Injection, Turbocharger, Charge Air Cooler, Electronic Control Module, Smoke Puff Limiter			Crane, Loader, Dozer, Compressor			

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for hydrocarbon (HC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kW-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED EMISSION			EXHAUST (g/kW-hr)				OPACITY (%)			
POWER CLASS	STANDARD CATEGORY		нс	NOx	NMHC+NOx	co	PM	ACCEL	LUG	PEAK
130 ≤ kW < 225	Tier 2	STD	N/A	N/A	6.6	3.5	0.20	20	15	50
		CERT			3.7	1.6	0.17	19	4	28

**BE IT FURTHER RESOLVED:** That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this 6th day of June 2005.

Allen Lyons, Chief

Mobile Source Operations Division

## Engine Model Summary Form ATTACH MENT

Liebherr Machines Bulle SA

Manufacturer:

Engine category: Nonroad CI

EPA Engine Family: 5LHAL9.54SPA

Mfr Family Name: NA

Process Code: New Submission

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8.Fuel Rate: 9.Emission Control bs/hr)@peak torque Device Per SAE J1930	a) Oil pressure a) 10025124	a) 10025124
8.Fuel Rate: 9.En (lbs/hr)@peak torque Device	a) Oil pressure	a) Oil pressure
7.Fuel Rate: mm/stroke@peak torque		N
6.Torque @ RPM (SEA Gross)	NA	YES NA
5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)		YES
4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	K27.2 28710XCKB	D934 R04S61006 UP 20 DLLA 145 PV3 K27.2 28710XCKB YES NA A) Oil pressure
3.BHP@RPM (SAE Gross)	DLLA 145 PV3	100001 DLLA 145 PV3
1.Engine Code 2.Engine Model	934 R04S61008 UP 20 DLLA 145 PV3	UP 20
1.Engine Code	D934 R04S61008	D934 R04S61006