

CATERPILLAR, INC.

EXECUTIVE ORDER U-R-001-0280 New Off-Road Compression-Ignition Engines

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the December 15, 1998 Settlement Agreement between the Air Resources Board and the manufacturer, and any modifications thereof to the Settlement Agreement;

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-02-003;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engine and emission control system produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)		
2005	5CPXL27.0HRK	- 27.0	Diesel	8000		
SPECIAL FEATURES & EMISSION CONTROL SYSTEMS			TYPICAL EQUIPMENT APPLICATION			
Direct Dies	sel Injection, Turbocharg and Engine Control I	er, Charge Air Cooler Module	Loader, Dozer and Front Shovel			

The engine models and codes are attached.

The following are the exhaust certification standards (STD) or family emission limit(s) (FEL) as applicable, and certification levels (CERT) for hydrocarbon (HC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kw-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED POWER CLASS	EMISSION STANDARD CATEGORY		EXHAUST (g/kw-hr)				OPACITY (%)			
			HC	NOx	NMHC+NOx	со	PM	ACCEL	LUG	PEAK
450 ≤ KW < 560	Tier 3	STD	N/A	N/A	4.0	3.5	0.20	20	15	50
		FEL	N/A	N/A	6.4	N/A	N/A	N/A	N/A	N/A
		CERT			5.5	1.6	0.14	12	1	12

BE IT FURTHER RESOLVED: That the family emission limit(s) (FEL) is an emission level declared by the manufacturer for use in any averaging, banking and trading program and in lieu of an emission standard for certification. It serves as the applicable emission standard for determining compliance of any engine within this engine family under 13 CCR Sections 2423 and 2427.

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this

day of December 2004.

Allen Lyens, Chief

Mobile Source Operations Division

Engine Model Summary Form

CATERPILLAR INC. Manufacturer:

W-R-001-0280

Engine category: Nonroad Over 50 Hp EPA Engine Family: 5CPXL27.0HRK

Mfr Family Name: NA

New Submission Process Code:

8.Fuel Rate: 9.Emission Control (lbs/hr)@peak torque Device Per SAE J1930	change. 257.7.740, FM DLTG. ECM.	() EM, DI, TC, ECM,	✓ EM, DI, TC, ECM,			
8.Fuel Rate: (lbs/hr)@peak torq	may change.	186.9	193.5	223.9	196.8	181.6
7.Fuel Rate: mm/stroke@peak torque	these fuel rates	214	221	256	244	225
6.Torque @ RPM (SEA Gross)	ion engine avgs.	2104 @ 1300	2180 @ 1300	2533 @ 1200	2411 @ 1200	2228 @ 1200
5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	Due to product-	247.1	254.5	243.0	247.6	231.5
4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	nominal values.	184	189	181	204	172
3.BHP@RPM (SAE Gross)	fuel rates are	689 @ 1800	711 @ 2000	711 @ 2000	703 @ 1800	674 @ 2000
1.Engine Code 2.Engine Model	Note: Peak HP and Peak Torque	3412	3412	3412	3412	3412
1.Engine Code	Note: Peak HP		က	4	S	o