California Environmental Protection Agency	LIEBHERR COMPANY	EXECUTIVE ORDER U-R-018-0047 New Off-Road
		Compression-Ignition Engines

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code: and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-02-003;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engine and emission control system produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)		
2004	4LHAL21.9ATA	21.9	Diesel	8000		
SPECIAL	FEATURES & EMISSION	CONTROL SYSTEMS	TYPICAL EQUIPMENT APPLICATION			
Direct Dies	el Injection, Turbocharg Electronic Control N	er, Charge Air Cooler, Iodule	Construction Drilling Unit, Construction Vibrator Unit, Duty Cycle Crawler Crane			

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for hydrocarbon (HC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kW-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED POWER	EMISSION	EXHAUST (g/kW-hr)				OPACITY (%)				
CLASS	CATEGORY		нс	NOx	NMHC+NOx	со	РМ	ACCEL	LUG	PEAK
kW > 560	Tier 1	STD	1.3	9.2	N/A	11.4	0.54	20	15	50
		CERT	0.4	8.4		1.4	0.30	13	6	19

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this 30^{TH} day of March 2004.

Allen Lyons, Chief Mobile Source Operations Division

Engine Model Summary Form

Manufacturer:LIEBHERR CompanyEngine category:Nonroad ClEPA Engine Family4LHAL21.9ATAMfr Family Name:NAProcess Code:New Sub - continued

ATTACHMENT

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U-R-018-004.7

8.Fuel Rate: 9.Emission Control bs/hr)@peak torque Device Per SAE J1930	ECM, DDI, TC, CAC	ΕϹϺ, ϷϽΙ, ΤϹ, ϹϡͺϹ
8.Fuel Rate: (lbs/hr)@peak torque	NA	AN
7.Fuei Rate: mm/stroke@peak torque (I	260@2580	250@3500
6.Torque @ RPM (SEA Gross)	2580@1500	3500@1400
5.Fuet Rate: (lbs/hr) @ peak HP (for diesels onty)	NA	NA
4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	236@811	228@811
3.BHP@RPM W (SAE Gross)	رَ 111@1900	811@1900
	LOM444LA (Joy 811@1900	LOM444LA
1.Engine Code	OM444LA.EI/12	OM444LA.EI/11