EXECUTIVE ORDER U-R-007-0088-1 New Off-Road Compression-Ignition Engines

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-02-003:

IT IS ORDERED AND RESOLVED: That the following compression-ignition engines and emission control systems produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)		
2004	4DDXL23.9WRE	15.9, 23.9, 31.8	Diesel	8000		
SPECIAL FEATURES & EMISSION CONTROL SYSTEMS			TYPICAL EQUIPMENT APPLICATION			
Direct Diesel Injection, Engine Control Module, Turbocharger, Charge Air Cooler			Crane, Loader, Tractor, Pump, Compressor, Generator Se			

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for hydrocarbons (HC), oxides of nitrogen (NOx), or non-methane hydrocarbons plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kW-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED POWER	EMISSION STANDARD CATEGORY		EXHAUST (g/kW-hr)				OPACITY (%)			
CLASS			HC	NOx	NMHC+NOx	co	РМ	ACCEL	LUG	PEAK
450 <u>≤</u> kW <u>≤</u> 560	Tier 2	STD	N/A	N/A	6.4	3.5	0.20	20	15	50
kW > 560	Tier 1	STD	1.3	9.2	N/A	11.4	0.54	20	15	50
		CERT			5.8	2.0	0.16	18	3	28

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

This Executive Order hereby supersedes Executive Order U-R-007-0088 dated December 23, 2003.

Executed at El Monte, California on this

__ day of August 2004

Allen Lyons, Chief

Mobile Source Operations Division

Engine Model Summary Form

1-8800-600-7-17

ATTACHONESUT

Manufacturer: Detroit Diesel Corporation

Engine category: Nonroad CI

EPA Engine Family. 4DDXL23.9WRE

Mfr Family Name: \$2000 - TIER 2

Process Code: New Submissi

New Submission Knnw W. CHANGE - MOGT APPITAL

8.Fuel Rate: 9.Emission Control (lbs/hr)@peak torque Device Per SAE J1930	EC TAW (all ratings)	DDI, ECM Te, cAE				→
8.Fuel Rate: (lbs/hr)@peak torque	184.7 184.7	184.7 184.7	A A	200.8	200.8	442.3
7.Fuel Rate: mm/stroke@peak torque	308.6 308.6	308.6	ΝΑ	223.4	223.4	332,3
6.Torque @ RPM (SEA Gross)	2076 @ 1350 2076 @ 1350	2076 @ 1350 2076 @ 1350	constant speed	2277 @ 1350	2277 @ 1350	4437 @ 1500
5.Fuel Rate: (lbs/hr) @ peak HP (for diesels onty)	217.2 206.9	230.9 223.5	236.9	273.2	287.9	551.4
4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	233.3 259.3	248.0 280.0	296.8	196.0	206.6	297.8
3.BHP@RPM (SAE Gross)	605 @ 2100 605 @ 1800	650 @ 2100 650 @ 1800	685 @ 1800	700 @ 2100	760 @ 2100	1500 @ 2100
1.Engine Code 2.Engine Model	8V-2000 SCCC		->	12V-2000 SCCC	->	16V-2000 SCCC 1500 @ 2100
1.Engine Code	5270	5271	5272	5364	5365	5492