

AB VOLVO PENTA

EXECUTIVE ORDER U-R-014-0076 New Off-Road Compression-Ignition Engines

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-02-003;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engines and emission control system produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)		
2004	4VPXL12.1ABA	12.1	Diesel	8000		
SPECIAL FEATURES & EMISSION CONTROL SYSTEMS			TYPICAL EQUIPMENT APPLICATION			
Direct Dies Electr	el Injection, Turbocharg onic Control Module, Sn	er, Charge Air Cooler noke Puff Limiter	Loaders, Tractor, Pump, Compressor			

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for hydrocarbon (HC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kW-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED POWER	EMISSION STANDARD	EXHAUST (g/kW-hr)				OPACITY (%)				
CLASS	CATEGORY		HC	NOx	NMHC+NOx	co	PM	ACCEL	LUG	PEAK
225 <u><</u> kW < 450	Tier 2	STD	N/A	N/A	6.4	3.5	0.20	20	15	50
		CERT		-	5.7	0.6	0.13	4	2	7

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this 19 day of February 2004

Allen Lyons, Chief

Mobile Source Operations Division

Engine Model Summary Form

AB Volvo Penta Manufacturer:

Engine category: Nonroad CI
EPA Engine Family: 4VPXL12.1ABA

Mfr Family Name: TWD124XVE

New Submission Process Code:

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A. 4	SPL							
Control VE J1930	DEE. TC. CAC ENDSP.		The second secon					
9.Emission Control Device Per SAE J193	DOE. TC.					The state of the s		
8.Fuel Rate: 9.Emission Control (lbs/hr)@peak forque Device Per SAE J1930	189 @ 1475	184 @ 1401	173 @ 1328	165 @ 1291	189 @ 1475	173 @ 1328	158 @ 1401	
7.Fuel Rate: mm/stroke@peak torque	269@1475	261@1401	246@1328	235@1291	269@1475	246@1328	262@1401	
6.Torque @ RPM (SEA Gross)	1475@1200	1401@1200	1328@1200	1291@1200	1475@1200	1328@1200	1401@1200	
5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	153@416	146@394	136@369	127@343	153@416	136@369	132@394	
4.Fuel Rate: mm/stroke @ peak HP (for diesel onty)	218@416	208@394	193@369	180@343	218@416	193@369	219@394	
3.BHP@RPM (sAE Gross)	310 416@2100	394@2100	<i>16</i> 369@2100	343@2100	416@2100	369@2100	394@1800	
2.Engine Model		TWD1240VE	TWD1240VE	TWD1240VE	TWD1240VE	TWD1240VE	TWD1240VE	
1.Engine Code		2	3	4	5	9	7	