



California Environmental Protection Agency

AIR RESOURCES BOARD

CATERPILLAR, INC.

EXECUTIVE ORDER U-R-001-0247

New Off-Road

Compression-Ignition Engines

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-02-003;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engine and emission control system produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)
2004	4CPXL08.8HSK	8.8	Diesel	8000
SPECIAL FEATURES & EMISSION CONTROL SYSTEMS			TYPICAL EQUIPMENT APPLICATION	
Direct Diesel Injection, Turbocharger, Charge Air Cooler and Engine Control Module			Loader, Tractor, Dozer, Motor Grader and Industrial Equipment	

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for hydrocarbon (HC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kw-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

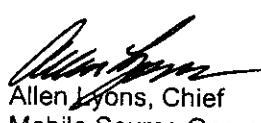
RATED POWER CLASS	EMISSION STANDARD CATEGORY	STD	EXHAUST (g/kw-hr)					OPACITY (%)		
			HC	NOx	NMHC+NOx	CO	PM	ACCEL	LUG	PEAK
225<KW<450	Tier 2	STD	N/A	N/A	6.4	3.5	0.20	20	15	50
		CERT	--	--	5.3	1.2	0.15	9	1	15

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this 15th day of December 2003.



Allen Lyons, Chief
Mobile Source Operations Division

ATTACHMENT 1 OF 1

Engine Model Summary Form

Manufacturer: CATERPILLAR INC.

Engine category: Nonroad Over 50 Hp

EPA Engine Family: 4CPXL08.8HSK

Mfr Family Name: NA

Process Code: New Submission

UR-001-0247

1.Engine Code	2.Engine Model	3.BHP@RPM (SAE Gross)	4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque	8.Fuel Rate: (lbs/hr)@peak torque	9.Emission Control Device Per SAE J1930
Note: Peak HP and Peak Torque fuel rates are nominal values. Due to product-ion engine avg's. these fuel rates may change.								
1 - Cert Engine	C-9	345 @ 2200	164	121.1	1134 @ 1400	218	102.8	AC, EM, DI, TC, ECM,
2	C-9	339 @ 2100	166	117.0	1149 @ 1400	194	91.0	EM, DI, TC, ECM,
3	C-9	335 @ 1800	190	115.0	1100 @ 1400	208	98.0	EM, DI, TC, ECM,
4	C-9	305 @ 2100	157	111.0	1124 @ 1400	215	101.0	EM, DI, TC, ECM,
5	C-9	325 @ 2100	159	112.0	1156 @ 1400	215	101.0	EM, DI, TC, ECM,
6	C-9	335 @ 2200	154	114.0	1100 @ 1400	207	97.0	EM, DI, TC, ECM,
7	C-9	306 @ 2100	151	107.0	1005 @ 1400	196	92.0	EM, DI, TC, ECM,
8	C-9	340 @ 2100	166	117.0	1049 @ 1400	194	91.0	EM, DI, TC, ECM,
9	C-9	320 @ 2100	162	114.0	1100 @ 1400	211	99.0	EM, DI, TC, ECM,
10	C-9	350 @ 2200	163	121.0	1149 @ 1400	214	101.0	EM, DI, TC, ECM,
11	C-9	305 @ 2100	157	111.0	1124 @ 1400	215	101.0	EM, DI, TC, ECM,
12	C-9	340 @ 2100	166	117.0	1100 @ 1400	194	91.0	EM, DI, TC, ECM,
13	C-9	325 @ 2200	155	115.0	1149 @ 1400	216	102.0	EM, DI, TC, ECM,
14	C-9	335 @ 1800	190	115.0	1100 @ 1400	208	98.0	EM, DI, TC, ECM,

Engine Model Summary Form

Manufacturer:	CATERPILLAR INC.	
Engine category:	Nonroad Over 50 Hp	
EPA Engine Family:	4CPXL08.8HSK	
Mfr Family Name:		
Process Code:	Running Change -1	
1.Engine Code	2.Engine Model	3.BHP @ RPM (SAE Gross)
15	C-9	316.5 @ 2100
4.Fuel Rate: mm'stroke @ peak HP (for diesel only)	5.Fuel Rate: lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)
157	111.0	1124 @ 1400
7.Fuel Rate: mm'stroke @ peak torque	8.Fuel Rate: lbs/hr) @ peak torque	9.Emission Control Device Per SAE J1930
	215	101.0

Engine Model Summary Form

Manufacturer: **CATERPILLAR INC.**
Engine category: **Nonroad Over 50 Hp**
EPA Engine Family: **4CPXL08.8HSK**
Mr Family Name:
Process Code:

Running Change - 2

1.Engine Code	2.Engine Model	3.BHP@RPM (SAE Gross)	4.Fuel Rate: min/stroke @ peak HP (for diesel only)	5.Fuel Rate: {lbs/hr} @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mmi/stroke@ peak torque	8.Fuel Rate: (lbs/hr) @ peak torque	9.Emission Control Device Per SAE J1930
16	C9	355@2200	162	119.0	1100@1400	209	98.0	EM,DI,TC,ECM,CA