California Environmental Protection Agency AIR RESOURCES BOARD	YANMAR CO., LTD.	EXECUTIVE ORDER U-R-028-0104 New Off-Road Compression-Ignition Engines
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Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-02-003;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engines and emission control systems produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)			
3YDXL3.32K4N	3.319	Diesel	8000			
FEATURES & EMISSION		TYPICAL EQUIPMENT APPLICATION				
Direct Diesel Injection		Crane, Loader, Tractor, Dozer, Pump, Compressor, Excavator				
		Pump, Compressor	, Excavator			
	3YDXL3.32K4N	ENGINE FAMILY (liters) 3YDXL3.32K4N 3.319 FEATURES & EMISSION CONTROL SYSTEMS	ENGINE FAMILY (liters) FUEL TYPE 3YDXL3.32K4N 3.319 Diesel FEATURES & EMISSION CONTROL SYSTEMS TYPICAL EQUIPMENT Direct Diesel loiection Crane, Loader, Trac			

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for hydrocarbons (HC), oxides of nitrogen (NOx), or non-methane hydrocarbons plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kw-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED EMISSION			EXHAUST (g/kw-hr)				OPACITY (%)			
1	STANDARD CATEGORY		нс	NOx	NMHC+NOx	со	РM	ACCEL	LUG	PEAK
37 ≤ KW < 75	Tier 1	STD	N/A	9.2	N/A	N/A	N/A	20	15	50
		CERT		5.6				4	5	6

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this _______

_____ day of November 2002.

Allen Lyons, Chief Mobile Source Operations Division

Engine Model Summary Form

ATTACHMENT

Engine category: Nonroad CI EPA Engine Family: 3YDXL3.32K4N

Process Code:

New Submission

Mfr Family Name: N/A

Manufacturer:

Yanmar Co.,Ltd.

EOU-R-028.0104

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	N/A	NIA :	N/A	NA STATES	N/A	N/A N/A	1.Engine Code
4TNV98-W	4TNV98-V	/;⊱ 4TNV98-S /	4TNV98-Q	4TNV98-P	4TNV98-N	4 I NV98-VM1	2.Engine Model
57.0/2000	59.5/2100	62.1/2200	64.6/2300	67.2/2400	69.9/2500	69.9/2500 (52.1 km) 48.0	3.BHP@RPM (SAE Gross)
46.8	47.1	47.3	47.5	47.8	48.0	.1 krw) 48.0	4.Fuel Rate: mm/stroke @ peak HP (for diesel only)
20.6	21.8	22.9	24.1	25.3	26.4	26.4	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)
177.7/1400	177.7/1400	177 7/1400	175.5/1600	174,7/1800	174.7/1800	179.9/1600	6.Torque @ RPM (SEA Gross)
10	52.7	77.7/1400	<u>127 - 127 -</u>		53.8	79.9/1600	7.Fuel Rate: mm/stroke@peak torque
			10 B		1 0	19.9	8.Fuel Rate: 9.Emission Control (lbs/hr)@peak lorque Device Per SAE J1930
						S ENVENTEN	9.Emission Control Device Per SAE J1930