California Environmental Protection Agency AIR RESOURCES BOARD	LIEBHERR MACHINES BULLE SA	EXECUTIVE ORDER U-R-018-0040 New Off-Road Compression-Ignition Engines

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-02-003;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engine and emission control system produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)
2003	3LHAL17.2ATA	12.9 and 17.2	Diesel	8000

SPECIAL FEATURES & EMISSION CONTROL SYSTEMS	TYPICAL EQUIPMENT APPLICATION
Direct Diesel Injection, Turbocharger, Charge Air Cooler, Electronic Control Module	Crane, Loader, Dozer, Compressor

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for hydrocarbon (HC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kW-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED POWER CLASS	EMISSION STANDARD CATEGORY		EXHAUST (g/kW-hr)					OPACITY (%)		
			HC	NOx	NMHC+NOx	CO	PM	ACCEL	LUG	PEAK
225 ≤ kW < 450	Tier 2	STD	N/A	N/A	6.4	3.5	0.20	20	15	50
		CERT	--	--	6.0	0.7	0.11	10	3	23

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this 27TH day of January 2003.

Allen Lyons, Chief
Mobile Source Operations Division

Engine Model Summary Form

ATTACHMENT

U_R_018 – 0040

Manufacturer: LIEBHERR MACHINES BULLE SA

Engine category: Nonroad CI

EPA Engine Family: 3LHAL17.2ATA

Mfr Family Name: NA

Process Code: New Submission

1.Engine Code	2.Engine Model	kW	3.BHP@RPM (SAE Gross)	4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque	8.Fuel Rate: (lbs/hr)@peak torque	9.Emission Control Device Per SAE J1930
NA	D 9406 TI-E	354	475@1900	278@475	NA	1525@1400	298@1525	NA	DDEC, IAT, TC, CAC,
NA	D 9406 TI-E	324	434@1900	251@434	NA	1409@1400	270@1409	NA	IAT, TC, ECAC,
NA	D 9408 TI-E	403	540@1900	242@540	NA	1741@1400	267@1741	NA	TC, CAC, ECM,
NA	D 9406 TI-E	324	434@2100	241@434	NA	1401@1400	272@1401	NA	IAT, TC, CAC,
NA	D 9406 TI-E	354	475@1900	278@475	NA	1525@1400	298@1525	NA	IAT, TC, ECAC,
NA	D 9406 TI-E	324	434@1900	251@434	NA	1409@1400	270@1409	NA	IAT, TC, CAC,
NA	D 9408 TI-E	403	540@1900	242@540	NA	1741@1400	267@1741	NA	TC, CAC, ECM,
NA	D 9406 TI-E	324	434@2100	241@434	NA	1401@1400	272@1401	NA	IAT, TC, CAC,
NA	D 9408 TI-E	405	542@2100	234@542	NA	1814@1500	269@1814	NA	IAT, TC, CAC,
NA	D 9408 TI-E	403	540@1900	248@540	NA	1763@1430	265@1763	NA	TC, CAC, ECM,
NA	D 9406 TI-E	354	475@1900	278@475	NA	1525@1400	298@1525	NA	IAT, TC, CAC,
NA	D 9406 TI-E	324	434@1900	251@434	NA	1409@1400	270@1409	NA	IAT, TC, CAC,
NA	D 9408 TI-E	403	540@1900	242@540	NA	1741@1400	267@1741	NA	TC, CAC, ECM,
NA	D 9406 TI-E	324	434@2100	241@434	NA	1401@1400	272@1401	NA	IAT, TC, CAC,
NA	D 9406 TI-E	354	475@1900	278@475	NA	1525@1400	298@1525	NA	IAT, TC, ECAC,
NA	D 9406 TI-E	324	434@1900	251@434	NA	1409@1400	270@1409	NA	IAT, TC, CAC,
NA	D 9408 TI-E	403	540@1900	242@540	NA	1741@1400	267@1741	NA	TC, CAC, ECM,
NA	D 9406 TI-E	324	434@2100	241@434	NA	1401@1400	272@1401	NA	IAT, TC, CAC,
NA	D 9408 TI-E	405	542@2100	234@542	NA	1814@1500	269@1814	NA	IAT, TC, CAC,
NA	D 9408 TI-E	403	540@1900	248@540	NA	1763@1430	265@1763	NA	TC, CAC, ECM, ECT, MAP,