

DEERE POWER SYSTEMS GROUP OF DEERE & COMPANY

EXECUTIVE ORDER U-R-004-0129 New Off-Road Compression-Ignition Engines

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-02-003;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engine and emission control system produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours) 8000				
2002	2JDXL06.8047	6.8, 4.5	Diesel					
SPECIAL	FEATURES & EMISSION	CONTROL SYSTEMS	TYPICAL EQUIPMENT APPLICATION					
Direct Dies	el Injection, Turbocharg	er, Smoke Puff Limiter	Loader, Tractor, Industrial Equipment					

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for hydrocarbon (HC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kw-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED	EMISSION				EXHAUST (g/kw-t	OPACITY (%)				
POWER CLASS	STANDARD CATEGORY		нс	NOx	NMHC+NOx	СО	PM	ACCEL	LUG	PEAK
75< KW <130	Tier 1	STD	N/A	9.2	N/A	N/A	N/A_	20	15	50
		FEL	-	-	-	-	0.28	-	-	-
		CERT	-	7.3	_	-	0.28	8	7	18

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this ______ day of May 2002.

Aller Lyons, Chief

New Vehicle/Engine Programs Branch

Engine Model Summary Form

Manufacturer: Deere Power Systems Group of Deere and

Engine category: Nonroad Cl

EPA Engine Family. 2JDXL06.8047

Mfr Family Name: Process Code: 350TE

New Submission

E0# 4-R-004-0129 ATTACHMENT 191

MOT	A Local	k		606811055		6068TDW50	4045TF150C	6084 L800	COCHUME	6068TT052	60681UW54		6068TRW50	4045TF250A	AUCZ I I 8000	-	1.Engine Code
(NCLUDED	S. STORE			60681	A	60687	4045T	00001	Leada	6068T	00081	COCOT :	6068T	4045T	00001	18303	2.Engine Mode
NOT INCUIDED IN LIST OF CERTIFIED MODELS FOR IT	CYCL TOR	the transfer of the EMISSION DATA ENGINE ONLY.		123,07892200	20000	142.15@2200	75 100.58@1800		118 01@2100	[(0147.51@2100	120,000,000	126 06@3200	118.01@2100	124.72@2400	110 101,100	194 45@2400	з.внропрм 2.Engine Model (Кы) (SAE Gross)
CERTIFIED		FMISSION DA		01.000	0066@0018	69.00@2200	0081000.88		60.00@2100	76.00@2100	0.00	62 00@2200	60.00@2100	87.00@2400	01 00 00 00	90.00@2400	4.Fuel Rate: mm/stroke @ peak HP (for diesel only)
MODELS		TA ENGINE			44 09@2200	48.50@2200	33.07@1000	000 01000	41.89@2100	25.91@2100		44.09@2200	41.89@2100	0017 M C1 00	00000000	70.55@2400	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)
. !		enty.			387.91@1200	449.12@1400.			384.22@1300	441.0001.000	141 000 1300	399.71@1200	384.22 (9 1300		308 17@1400	506,64@1400	6.Torque © RPM (SEA Gross)
. Raines	4 2				76.0@1200	90.08	200		/6.U@1300	10.00	an n@1300	60.0@1200	73.00	720@1200	101.0@1400	101@1400	7.Fue: Rate: mm/stroke@peak torque
					30.42@1200		40 11@1400		00.07 @ 1000	000 t @ 7000	38.58@1300 DDI EM TC	33.95@1200	00.010.000	33 07 @ 1300	31.08@1400	48.05@1400	8.Fuet Rate: 9.Emission Control (bs/hr)@peak torque Device Per SAE J1930
		And the state of t	***************************************		U EM IC		EM TC	EM TC	4	TO TO	DEM TO		EN TO	EM TC	EM TC	48.06@1400 TEM TO SEC	9,Emission Control Device Per SAE J1930