

## **VOLVO CONSTRUCTION EQUIPMENT**

EXECUTIVE ORDER U-R-003-0030 New Off-Road Compression-Ignition Engines

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engines and emission control system produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)		
2002	2VSXL12.1CE2	12.1	Diesel			
SPECIAL FEATURES & EMISSION CONTROL SYSTEMS			TYPICAL EQUIPMENT APPLICATION			
Direct [	Diesel Injection, Electron Turbocharger, Charger		Loaders, Industrial Equipment			

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for hydrocarbon (HC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kw-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED	EMISSION STANDARD CATEGORY		EXHAUST (g/kw-hr)				OPACITY (%)			
POWER CLASS			нс	NOx	NMHC+NOx	со	PM	ACCEL	LUG	PEAK
130≤ KW <225	Tier 1	STD	1.3	9.2	N/A	11.4	0.54	20	15	50
225 <u>&lt;</u> KW <450	Tier 2	STD	N/A	N/A	6.4	3.5	0.20	20	15	50
		CERT	0.3	5.8	6.0	0.6	0.10	4	0	9

**BE IT FURTHER RESOLVED:** That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this \_\_\_\_\_\_ day of January 2002

Allen Lyons, Chief

New Vehicle/Engine Programs Branch

## **Engine Model Summary Form**

Mahufacturer:

**Volvo Construction Equipment Components** 

Engine category:

Nonroad CI

ED#U.R-003-0050 ATTACHMENT 128 1

PA Engine Family: 2VSXL12.1CE2

Mfr Family Name: D12

Process Code: **New Submission** 

1	.Engine Code	2.Engine Mode	3.BHP@RPM	4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque	(1
*	1	D12C AAE2	2 <b>80</b> 375@1900	203	129	1550@1200	287	
	- 11	D12C ABE2	375@1900	203	129	1440@1200	267	
	111	D12C EAE2	320@1900	174	110	1180@1400	221	
	IV	D12C LBE2	331@1900	173	110	1300@1200	242	
-	V	D12C LCE2	ン12284@1900	154	97	1254@1200	239	
	* TEST EN	ngine						
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