

CATERPILLAR, INC.

EXECUTIVE ORDER U-R-001-0178 New Off-Road Compression-Ignition Engines

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engine and emission control system produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)					
2002	2CPXL06.6MRA	6.6	Diesel	8000					
	FEATURES & EMISSION		TYPICAL EQUIPMENT APPLICATION						
Direct Dies	el Injection, Turbocharge	er, Smoke Puff Limiter	Loader, Dozer and Indus	trial Equipment					

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for hydrocarbon (HC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kw-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED POWER	EMISSION STANDARD				EXHAUST (g/kw-l		OPACITY (%)					
CLASS	CATEGORY		нс	NOx	NMHC+NOx	СО	PM	ACCEL	LUG	PEAK		
75 <u><</u> KW <130	Tier 1	STD	N/A	9.2	N/A	N/A	N/A	20	15	50		
		CERT		8.4			-	7	1	24		

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this

day of December 2001.

R. B. Summerfield, Chief

Mobile Source Operations Division

ATTACHMENT 1 OF 1

Engine Model & mary Form

Manufacturer: CATERPILLAR INC.

Engine category: Nonroad Over 50 Hp

EPA Engine Family: 2CPXL06.6MRA

Mfr Family Name: N/A

Process Code: New Submission

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9.Emission Control		EM. DI. TC. SPL	DI, TC,	占	DI. TC.	DI, TC.	DI. TC.	DI, TC.	Ē	DI, TC,	DI, TC,	DI, TC,	DI, TC.	DI. TC.	DI, TC,	DI. TC.	DI. TC.	DI. TC.	DI. TC.	ā	DI, TC,	5	EM, DI, TC, SPL	ည်	DI. TC.	DI, TC,	DI. TC.	DI. TC.	DI TC	DI, TC,	ā	וםט רדות ואם
8.Fuel Rate: (lbs/hr)@peak torque	may change.	50.3	54.9	50.3	46.2	44.3	40.7	44.6	38.1	48.3	44.0	42.5	39.0	42.5	42.2	38.8	38.8	45.9	46.3	45.1	43.3	43.3	40.6	40.5	41.8	47.6	43.4	36.6	37.8	44.0	47.6	38.8
7.Fuel Rate: mm/stroke@peak torque	these fuel rates	103	66	91	95	91	86	91	81	66	06	87	83	87	87	82	62	26	86	96	89	89	98	98	88	101	92	78	80	94	101	82
6.Torque @ RPM (SEA Gross)	ion engine avgs.	502 @ 1450	482 @ 1650	443 @ 1650	454 @ 1450	437 @ 1450	417 @ 1400	440 @ 1450	392 @ 1400	479 @ 1450	425 @ 1450	429 @ 1450	408 @ 1400	428 @ 1450	426 @ 1450	400 @ 1400	391 @ 1450	474 @ 1400	505 @ 1400	479 @ 1400	425 @ 1450	425 @ 1450	@	431 @ 1400	445 @ 1400	500 @ 1400	460 @ 1400	386 @ 1400	388 @ 1400	466 @ 1400	500 @ 1400	400 @ 1400
5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	Due to product-	64.8	70.5	64.7	62.6	8.09	57.0	26.7	52.0	61.4	55.7	54.0	20.0	51.5	48.8	44.4	44.6	27.75	56.1	53.0	54.0	54.0	51.7	53.2	49.5	52.2	47.9	48.9	45.8	48.1	52.2	50.3
4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	nominal values.	80	84	77	78	75	71	77	29	83	75	73	89	73	73	99	74	78	92	42	73	73	. 77	79	74	98	79	99	65	79	98	89
3.BHP@RPM (SAE Gross)	fuel rates are	165 @ 2400	(9)	160 @ 2500	155 @ 2400	150 @ 2400	140 @ 2400	150 @ 2300	@	160 @ 2200	@	@	130 @ 2200	135 @ 2100	@	120 @ 2000	115@1800	153 @ 2200	149 @ 2200	0	@	0	@	@	136 @ 2000	148 @ 1800	134 @ 1800	130 @ 2200	121 @ 2000	136 @ 1800	148 @ 1800	133 @ 2200
2.Engine Model	and Peak torque	3116	3116	3116	3116	3116	3116	3116	3116	3116	3116	3116	3116	3116	3116	3116	3116	3116	3116	3116	3116	3116	3116	3116	3116	3116	3116	3116	3116	3116	3116	3116
1.Engine Code	Note: Peak HP	1 - Cert Engine	2	က	4	2	9	7	œ	6	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31