

State of California  
AIR RESOURCES BOARD

EXECUTIVE ORDER U-R-28-27  
Relating to Certification of New Off-Road Compression-Ignition Equipment Engines

YANMAR DIESEL ENGINE CO., LTD.

Pursuant to the authority vested in the Air Resources Board (Board) by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engine and exhaust emission control system produced by the manufacturer are certified as described below for use in off-road equipment:

Model Year: 2001

Typical Equipment Usage: Crane, Loader, Tractor, Dozer, Pump and Compressor

Fuel Type: Diesel

<u>Engine Family</u>	<u>Engine Displacements (liters)</u>	<u>Durability Period (Hours)</u>	<u>Exhaust Emission Control Systems and Special Features</u>
1YDXL1.64D3N	1.642	5000	Direct Diesel Injection

Engine models and codes are listed on attachments. Production engines shall be in all material respects the same as those for which certification is granted.

The exhaust emission certification standards and certification values for non-methane hydrocarbons plus oxides of nitrogen (NMHC+NO<sub>x</sub>), carbon monoxide (CO), and particulate matter (PM) (units are expressed in grams per kilowatt-hour (g/kw-hr)), and the opacity-of-smoke certification standards and certification values in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family are as follows (Title 13, California Code of Regulations, Sections 2423(b)(1) and 2423(b)(3)(A), as amended by Board approval on January 28, 2000):

<u>Engine Power Rating (kw)</u>	<u>Emission Standard Category</u>		<u>Exhaust Emissions (g/kw-hr)</u>			<u>Smoke Opacity (%)</u>		
			<u>NMHC+NO<sub>x</sub></u>	<u>CO</u>	<u>PM</u>	<u>Accel</u>	<u>Lug</u>	<u>Peak</u>
19≤KW< 37	Tier 1	Standard	9.5	5.5	0.80	20	15	50
		Certification	8.7	3.8	0.58	2	3	4

BE IT FURTHER RESOLVED: That the listed engine models with rated power equal to or greater than 19 KW but less than 130 KW are **conditionally certified** to, and shall be required to comply with, all amendments to Title 13, California Code of Regulations, Sections 2420 through 2427 adopted by the Board on January 28, 2000 at its hearing "TO CONSIDER AMENDMENTS TO OFF-ROAD COMPRESSION-IGNITION ENGINE REGULATIONS: 2000 AND LATER EMISSION STANDARDS, COMPLIANCE REQUIREMENTS AND TEST PROCEDURES." The listed engine models comply with all such amendments, including, but not limited to:

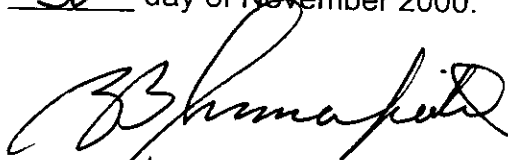
- the amended "Emission Control Labels—1996 and Later Off-Road Compression-Ignition Engines" (Title 13, California Code of Regulations, Section 2424) for the aforementioned model year;
- the Board's amended emission control system warranty provisions (Title 13, California Code of Regulations, Sections 2425 and 2426) for the listed engine models, as demonstrated by materials submitted by the manufacturer; and
- new California requirements for the Selective Enforcement Audit (SEA) for the listed engine models, as demonstrated by the manufacturer's submission of materials.

BE IT FURTHER RESOLVED: That the conditional certification described in the paragraph above is conditioned on the amendments being approved by the California Office of Administrative Law (OAL) pursuant to Government Code Section 11349.3, and where necessary, authorized by the Administrator of the U.S. Environmental Protection Agency (U.S. EPA) pursuant to Section 209(e)(2) of the Federal Clean Air Act. In the event that the OAL disapproves the amendments or the U.S. EPA decides not to authorize them, the conditional certification herein of the listed engine models with rated power equal to or greater than 19 KW but less than 130 KW shall be deemed null and void.

The conditional certification described herein is not conditioned on further U.S. EPA action on amendments determined by the Board to be within the scope of an existing U.S. EPA authorization.

Engines certified under this Executive Order must conform to the above requirements under Title 13, California Code of Regulations, Chapter 9, Article 4, and all other applicable California emission laws and regulations.

Executed at El Monte, California this 30<sup>th</sup> day of November 2000.



R. B. Summerfield, Chief  
Mobile Source Operations Division

ATTACHMENT

Engine Model Summary Form

U-R-28-27

Manufacturer: Yanmar Diesel Engine Co.,Ltd.  
 Engine category: Nonroad CI  
 EPA Engine Family: 1YDXL1.64D3N  
 Mfr Family Name: N/A  
 Process Code: New Submission

1.Engine Code	2.Engine Model	3.BHP@RPM (SAE Gross)	4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque	8.Fuel Rate: (lbs/hr)@peak torque	9.Emission Control Device Per SAE J1930
N/A	3TNE88-EDM1	36.7/3000	29.0	14.3	79.2/1800	33.1	9.8	EM
N/A	3TNE88-ESA01	37.6/3000	30.4	15.0	77.5/1800	32.8	9.7	EM
N/A	3TNE88-ECS	37.3/3000	30.2	14.9	77.2/1800	32.8	9.7	EM
N/A	3TNE88-EJT	35.1/2700	31.1	13.8	77.8 /1700	33.0	9.2	EM
N/A	3TNE88-EB1	26.8/2200	27.8	10.1	76.7/1400	33.0	7.6	EM
N/A	3TNE88-ETB	28.0/2300	27.8	10.5	76.7/1400	33.0	7.6	EM
N/A	3TNE88-ESA02	37.6/3000	30.4	15.0	77.5/1800	32.8	9.7	EM
N/A	3TNE88-ETB1	28.0/2300	27.8	10.5	76.7/1400	33.0	7.6	EM
N/A	3TNE88-EBVB	30.9/2500	28.2	11.6	76.7/1400	33.0	7.6	EM
N/A	3TNE88-ENSR	30.7/2400	29.2	11.5	78.2/1600	32.8	8.6	EM
N/A	3TNE88-EYE	31.3/2500	28.6	11.8	77.9/1600	32.3	8.5	EM
N/A	3TNE88-EYAS	37.6/3000	30.4	15.0	77.5/1800	32.8	9.7	EM
N/A	3TNE88-EAMM	34.6/2700	30.6	13.6	77.1/1700	32.7	9.1	EM
N/A	3TNE88-EJTS	35.1/2700	31.1	13.8	77.8 /1700	33.0	9.2	EM
N/A	3TNE88-EB1A	28.4/2300	28.2	10.7	76.7/1400	33.0	7.6	EM
N/A	3TNE88-EDN	37.4/3000	30.3	15.0	76.9/1800	32.6	9.7	EM
N/A	3TNE88-EBVC	32.0/2500	29.2	12.0	76.7/1400	32.2	7.4	EM
N/A	3TNE88-ELAN	34.4/2800	30.0	13.8	77.5/1800	32.8	9.7	EM
N/A	3TNE88-EMS	38.1/3000	30.8	15.2	77.4/1800	32.8	9.7	EM
N/A	3TNE88-ESA03	37.6/3000	30.4	15.0	77.5/1800	32.8	9.7	EM
N/A	3TNE88-ESA04	37.6/3000	30.4	15.0	77.5/1800	32.8	9.7	EM
N/A	3TNE88-ESA05	37.6/3000	30.4	15.0	77.5/1800	32.8	9.7	EM
N/A	3TNE88-EFW	36.5/3000	29.0	14.3	77.1/1800	32.7	9.7	EM

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