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State of California AIR RESOURCES BOARD

EXECUTIVE ORDER U-R-3-18 Relating to Certification of New Heavy-Duty Off-Road Equipment Engines

VOLVO CONSTRUCTION EQUIPMENT COMPONENTS AB

Pursuant to the authority vested in the Air Resources Board at Sections 43000.5, 43013, and 43018 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned at Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9;

IT IS ORDERED AND RESOLVED: That the following diesel engines and exhaust emission control systems produced by the manufacturer are certified as described below for use in heavy-duty off-road equipment:

Model Year: 2000

Typical Equipment Usage: Loaders

Engine Power Ratings Range: 175 – 750 horsepower, inclusive

Fuel Type: Diesel

	Dis	placement	Exhaust Emission Control		
Engine Family	<u>Liters</u>	Cubic Inches	Systems and Special Features		
YVSXL06.7CE1	6.7	409	Turbocharger		
(TD73)			Charge Air Cooler		
			Smoke Puff Limiter		

The engine models and codes are listed on attachments. Production engines shall be in all material respects the same as those for which certification is granted.

The exhaust emission certification standards and certification values in grams per brake horsepower-hour (g/bhp-h) for total hydrocarbons (THC), carbon monoxide (CO), nitrogen oxides (NOx), and particulate matter (PM), and the opacity-of-smoke certification standards and certification values in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family are as follows (Title 13, California Code of Regulations, Section 2423):

	Exhaust Emissions (g/hp-h)			Smoke Opacity (%)			
Standard Certification	<u>THC</u> 1.0 0.2	<u>CO</u> 8.5 0.4	<u>NOx</u> 6.9 6.0	<u>PM</u> 0.4 0.2	<u>Accel</u> 20 6	Lug 15 2	<u>Peak</u> 50 11

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BE IT FURTHER RESOLVED: That the listed engine models comply with "Exhaust Emission Standards and Test Procedures -- Heavy-Duty Off-Road Diesel-Cycle Engines" (Title 13, California Code of Regulations, Section 2423) for the aforementioned model-year.

BE IT FURTHER RESOLVED: That the listed engine models also comply with . "Emission Control Labels --1996 and Later Heavy-Duty Off-Road Diesel-Cycle Engines" (Title 13, California Code of Regulations, Section 2424) for the aforementioned modelyear.

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the materials to demonstrate certification compliance with the Board's emission control system warranty provisions (Title 13, California Code of Regulations, Sections 2425 *et seq.*).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

Executive Order U-R-3-14 dated January 20, 2000, is superseded and replaced by Executive Order U-R-3-18.

Executed at El Monte, California this $3 \neq k$ day of February 2000.

R. B. Summerfield, Chief Mobile Source Operations Division

Engir Model (nmary Form

U-R-3-18

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Manufacturer: Volvo Construction Equipment Components

Engine category: Nonroad CI

EPA Engine Family: YVSXL06.7CE1

Mfr Family Name: TD73

Process Code: New Submission

8.Fuel Rate: 9.Emission Control (Ibs/hr)@peak torque Device Per SAE J1930	CAC EM, SPL, TC CAC EM, SPL, TC CAC EM, SPL, TC CAC EM, SPL, TC				
8.Fuel Rati (lbs/hr/)@peak I	64	54	58	23	
7.Fuel Rale: mm/stroke@peak torque (I	164	150	149	151	
6.Torque @ RPM (SEA Gross)	774 @ 1200	682 @ 1100	768 @ 1200	768 @ 1200	
5.Fuel Rate: (Ibs/hr) @ peak HP (for diesets only)	94	19	74	86	
4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	122	115	133	110	
3.BHP @RPM (SAE Gross)	255 @ 2400	205 @ 2100	208 @ 1700	232 @ 2400	
1.Engine Code 2.Engine Model	TD73KCE	TD73KDE	TD73KHE	TD73KFE	
1.Engine Code		=	Ē	2	

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