

State of California  
AIR RESOURCES BOARD

EXECUTIVE ORDER U-R-4-46

Relating to Certification of New Heavy-Duty Off-Road Equipment Engines

DEERE POWER SYSTEMS GROUP OF DEERE & COMPANY

Pursuant to the authority vested in the Air Resources Board by Sections 43000.5, 43013 and 43018 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9;

IT IS ORDERED AND RESOLVED: That the following Deere Power Systems Group of Deere & Company 1999 model-year engine, with rated power between 175 and 750 horsepower, and exhaust emission control systems are certified as described below for use in heavy-duty off-road equipment:

Typical Equipment Usage: Generator Set and Other OEM Products

Fuel Type: Diesel

<u>Engine Family</u>	<u>Displacement</u> <u>Liters Cubic Inches</u>		<u>Exhaust Emission Control</u> <u>Systems and Special Features</u>
XJDXL06.8012 (350HA)	6.8/4.5	415/275	Turbocharger Charge Air Cooler

Engine models and codes are listed on attachments. Production engines shall be in all material respects the same as those for which certification is granted.

The total hydrocarbons (THC), carbon monoxide (CO), nitrogen oxides (NOx), and particulate matters (PM) certification exhaust emission standards, in grams per brake horsepower-hour (g/bhp-hr), and the opacity of smoke emission standards, in percent (%), during acceleration (Accel), lugging (Lug), and peak (Peak) modes, for this engine family are (Title 13, California Code of Regulations, Section 2423):

<u>Exhaust Emissions (g/bhp-hr)</u>				<u>Smoke Opacity ( % )</u>		
<u>THC</u>	<u>CO</u>	<u>NOx</u>	<u>PM</u>	<u>Accel</u>	<u>Lug</u>	<u>Peak</u>
1.0	8.5	6.9	0.4	20	15	50

The THC, CO, NOx and PM exhaust emission certification values, in g/bhp-hr, and the opacity of smoke emission certification values, in percent (%), for this engine family are:

<u>Engine Family</u>	<u>Exhaust Emission (g/bhp-hr)</u>				<u>Smoke Opacity ( % )</u>		
	<u>THC</u>	<u>CO</u>	<u>NOx</u>	<u>PM</u>	<u>Accel</u>	<u>Lug</u>	<u>Peak</u>
XJDXL06.8012 (350HA)	0.2	0.7	5.9	0.2	14	6	37

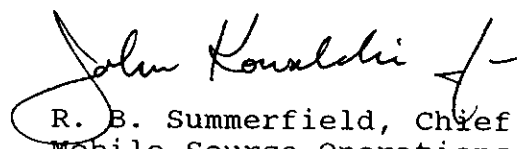
BE IT FURTHER RESOLVED: That the listed engine models comply with the "Exhaust Emission Standards and Test Procedures--Heavy-Duty Off-Road Diesel Cycle Engines" (Title 13, California Code of Regulations, Section 2423) for the aforementioned model year.

BE IT FURTHER RESOLVED: That the listed engine models also comply with the "Emission Control Labels--1996 and Later Heavy-Duty Off-Road Diesel Cycle Engines" (Title 13, California Code of Regulations, Section 2424) for the aforementioned model year.

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the materials to demonstrate certification compliance with the Board's emission control system warranty provisions (Title 13, California Code of Regulations, Section 2425 et seq.).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

Executed at El Monte, California this 11<sup>th</sup> day of January 1999.

  
 R. B. Summerfield, Chief  
 Mobile Source Operations Division

# Engine Model Summary Form

Manufacturer: **Deere Power Systems Group of Deere & Company**

Engine category: **Nonroad Over 50 Hp**

EPA Engine Family: **XJDXL06.8012**

Mfr Family Name: **350HA**

Process Code: **New Submission**

1.Engine Code	2.Engine Model	3.BHP@RPM (SAE Gross)	4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque	8.Fuel Rate: (lbs/hr)@peak torque	9.Emission Control Device Per SAE J1930
6068HF150A	6068H	220@2400	97@2400	77@2400	589@1400	113@1400	52@1400	EM, TC, CAC
4045HF150A	4045H	140@2400	92@2400	49@2400	366@1400	106@1400	33@1400	EM, TC, CAC
6068HH050	6068H	192@2200	88@2200	64@2200	553@1400	106.5@1400	50.7@1400	EM, TC, CAC
6068HF150B	6068H	210@2400	92@2400	73@2400	570@1400	108@1400	50@1400	EM, TC, CAC
6068HH051	6068H	192@2200	90@2200	66@2200	553@1400	106.5@1400	50.7@1400	EM, TC, CAC
6068HF150C	6068H	192@2200	90@2200	66@2200	553@1300	106@1300	45@1300	EM, TC, CAC
4045HF150B	4045H	127@1800	107@1800	43@1800	N/A	N/A	N/A	EM, TC, CAC

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