State of California AIR RESOURCES BOARD

EXECUTIVE ORDER U-R-7-22

Relating to Certification of New Heavy-Duty Off-Road Equipment Engines

DETROIT DIESEL CORPORATION

Pursuant to the authority vested in the Air Resources Board by Sections 43000.5, 43013 and 43018 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9;

IT IS ORDERED AND RESOLVED: That the following Detroit Diesel Corporation 1998 model-year engine, with rated power between 175 and 750 horsepower, and exhaust emission control systems are certified as described below for use in heavy-duty off-road equipment:

Typical Equipment Usage:

Crane, Loader, Tractor, Pump, and

Compressor

Fuel Type: Diesel

Engine Family	Displacements in Liters	Exhaust Emission Control Systems and Special Features
WDDXL05.2TDM (6V-53TA)	5.2	Turbocharger Charge Air Cooler Smoke Puff Limiter

Engine models and codes are listed on attachments. Production engines shall be in all material respects the same as those for which certification is granted.

The total hydrocarbons (THC), carbon monoxide (CO), nitrogen oxides (NOx), and particulate matters (PM) certification exhaust emission standards, in grams per brake horsepower-hour (g/bhp-hr), and the opacity of smoke emission standards, in percent (%), during acceleration (Accel), lugging (Lug), and peak (Peak) modes, for this engine family are (Title 13, California Code of Regulations, Section 2423):

Exhaust Emissions (g/bhp-hr)				Smoke	Smoke Opacity (%)			
THC	<u>co</u>	NOx	<u>PM</u>	<u>Accel</u>	Lug	<u>Peak</u>		
1.0	8.5	6.9	0.4	20	15	50		

The THC, CO, NOx and PM exhaust emission certification values, in g/bhp-hr, and the opacity of smoke emission certification values, in percent (%), for this engine family are:

	Exhaust	<u>Emissic</u>	n (g/bhr	o-hr)	Smoke (Opacity	(%)
Engine Family	THC	<u>co</u>	<u>NOx</u>	<u>PM</u>	<u>Accel</u>	<u> Lug</u>	<u>Peak</u>
WDDXL05.2TDM (6V-53TA)	0.8	3.4	6.4	0.4	17	6	21

BE IT FURTHER RESOLVED: That the listed engine models comply with the "Exhaust Emission Standards and Test Procedures--Heavy-Duty Off-Road Diesel Cycle Engines" (Title 13, California Code of Regulations, Section 2423) for the aforementioned model year.

BE IT FURTHER RESOLVED: That the listed engine models also comply with the "Emission Control Labels--1996 and Later Heavy-Duty Off-Road Diesel Cycle Engines" (Title 13, California Code of Regulations, Section 2424) for the aforementioned model year.

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the materials to demonstrate certification compliance with the Board's emission control system warranty provisions (Title 13, California Code of Regulations, Section 2425 et seg.).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

Executed at El Monte, California this 26 pay of February 199

R. B. Summerfield, Chief

Mobile Source Operations Division

LARGE ENGINE MUDEL SUMMARY

Manufacturer: Detroit Diesel Corporation

Manufacturer Family Name:

Process Code: New Submission

6V-53TA

Emission Control Device Per SAE J1930 EM SPL TAW EM SPL TAW EM SPL TAW EM SPL TAW Fuel Rate: (lbs/hr)@peak torque 59.2 59.2 59.2 92.4 mm/stroke@peak torque Fuel Rate: 63.6 63.6 63.6 81.7 Torque @ RPM (SEA Gross) 585 @ 1400 585 @ 1400 730 @ 1700 585 @ 1400 Fuel Rate: (lbs/hr) @ peak HP (for diesels only) 137.2 93.5 87.8 79.3 Fuel Rate: mm/stroke @ peak HP (for diesel only) 50.2 52.8 54.2 73.7 215 @ 2200 350 @ 2800 BHP@RPM (SAE Gross) 237 @ 2800 230@ 2500 EPA Engine Family: WDDXL05.2TDM **Engine Model** 6V-53TA 6V-53TA 6V-53TA 6V-53TA Engine Code A237 A230 A215 B350