

State of California
AIR RESOURCES BOARD

EXECUTIVE ORDER U-R-1-74

Relating to Certification of New Heavy-Duty Off-Road Equipment Engines

CATERPILLAR, INC.

Pursuant to the authority vested in the Air Resources Board by Sections 43000.5, 43013 and 43018 of the Health and Safety Code; and,

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9;

IT IS ORDERED AND RESOLVED: That the following Caterpillar, Inc. 1998 model-year engine, with rated power between 175 and 750 horsepower, and exhaust emission control systems are certified as described below for use in heavy-duty off-road equipment:

Typical Equipment Usage: Track-Type Tractor, Motor Grader, Scraper, Industrial Equipment

Fuel Type: Diesel

<u>Engine Family</u>	<u>Liters (Cubic Inches)</u>	<u>Exhaust Emission Control Systems and Special Features</u>
WCPXL27.OHRN	27.0 (1649)	Turbocharger Engine Control Module Charge Air Cooler

Engine models and codes are listed on attachments. Production engines shall be in all material respects the same as those for which certification is granted.

The total hydrocarbons (THC), carbon monoxide (CO), nitrogen oxides (NOx), and particulate matters (PM) certification exhaust emission standards, in grams per brake horsepower-hour (g/bhp-hr), and the opacity of smoke emission standards, in percent (%), during acceleration (Accel), lugging (Lug), and peak (Peak) modes, for this engine family are (Title 13, California Code of Regulations, Section 2423):

<u>Exhaust Emissions (g/bhp-hr)</u>				<u>Smoke Opacity (%)</u>		
<u>THC</u>	<u>CO</u>	<u>NOx</u>	<u>PM</u>	<u>Accel</u>	<u>Lug</u>	<u>Peak</u>
1.0	8.5	6.9	0.4	20	15	50

The THC, CO, NOx and PM exhaust emission certification values, in g/bhp-hr, and the opacity of smoke emission certification values, in percent (%), for this engine family are:

<u>Engine Family</u>	<u>Exhaust Emissions (g/bhp-hr)</u>				<u>Smoke Opacity (%)</u>		
	<u>THC</u>	<u>CO</u>	<u>NOx</u>	<u>PM</u>	<u>Accel</u>	<u>Lug</u>	<u>Peak</u>
WCPXL27.OHRN	0.1	1.0	6.2	0.3	12	2	35

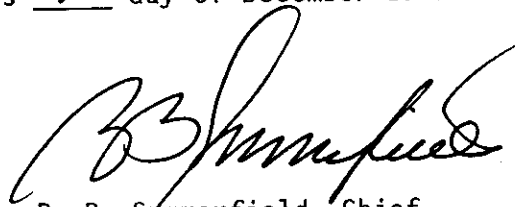
BE IT FURTHER RESOLVED: That the listed engine models comply with the "Exhaust Emission Standards and Test Procedures--Heavy-Duty Off-Road Diesel Cycle Engines" (Title 13, California Code of Regulations, Section 2423) for the aforementioned model year.

BE IT FURTHER RESOLVED: That the listed engine models also comply with the "Emission Control Labels--1996 and Later Heavy-Duty Off-Road Diesel Cycle Engines" (Title 13, California Code of Regulations, Section 2424) for the aforementioned model year.

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the materials to demonstrate certification compliance with the Board's emission control system warranty provisions (Title 13, California Code of Regulations, Section 2425 et seq.).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

Executed at El Monte, California this 9th day of December 1997.



R. B. Summerfield, Chief
Mobile Source Operations Division

EO: W-R-1-74

LARGE ENGINE MODEL SUMMARY

Manufacturer: **CATERPILLAR INC.** Process Code: **New Submission**

EPA Engine Family: **WCPXL27.0HRN** Manufacturer Family Name: **NA**

1. Engine Code 2. Engine Model 3. BHP @ RPM (SAE Gross) 4. Fuel Rate: mm/stroke @ peak HP (for diesel only) 5. Fuel Rate: (lbs/hr) @ peak HP (for diesels only) 6. Torque @ RPM (SEA Gross) 7. Fuel Rate: mm/stroke @ peak torque 8. Fuel Rate: (lbs/hr) @ peak torque 9. Emission Control Device Per SAE J1930

Note: Peak HP 1 - Cert Engine	and Peak Torque	fuel rates are	nominal values.	Due to product-	ion engine avgs.	these fuel rates	may change.	EM, DI, TC, ECM,
2	3412	730 @ 1800	221	267.5	2555 @ 1200	255	206.2	EM, DI, TC, ECM,
3	3412	700 @ 1800	210	254.4	2452 @ 1200	241	194.4	EM, DI, TC, ECM,
4	3412	670 @ 2000	191	257.1	2143 @ 1400	214	202.0	EM, DI, TC, ECM,
5	3412	650 @ 2000	180	242.7	2050 @ 1400	203	191.1	EM, DI, TC, ECM,
6	3412	579 @ 1800	170	206.0	2031 @ 1200	201	162.4	EM, DI, TC, ECM,
7	3412	550 @ 1800	164	198.8	1925 @ 1200	190	153.3	EM, DI, TC, ECM,
8	3412	540 @ 2000	154	207.5	1768 @ 1300	174	152.0	EM, DI, TC, ECM,
9	3412	613 @ 1900	176	224.9	2114 @ 1200	210	169.7	EM, DI, TC, ECM,
10	3412	577 @ 1900	165	210.6	1917 @ 1200	190	153.3	EM, DI, TC, ECM,
11	3412	700 @ 2100	191	270.5	2101 @ 1400	206	194.4	EM, DI, TC, ECM,
12	3412	750 @ 2100	205	289.6	2250 @ 1400	220	207.0	EM, DI, TC, ECM,
13	3412	500 @ 1800	151	183.3	1752 @ 1200	176	141.9	EM, DI, TC, ECM,
14	3412	550 @ 2000	152	204.2	1732 @ 1400	173	163.1	EM, DI, TC, ECM,
15	3412	600 @ 2000	167	225.0	1891 @ 1400	187	175.8	EM, DI, TC, ECM,
16	3412	550 @ 1800	163	197.1	1925 @ 1200	197	159.1	EM, DI, TC, ECM,
17	3412	600 @ 1800	178	215.1	2101 @ 1200	215	173.7	EM, DI, TC, ECM,
18	3412	650 @ 1800	192	233.1	2278 @ 1200	223	180.4	EM, DI, TC, ECM,
19	3412	575 @ 2100	161	227.0	1726 @ 1400	169	159.5	EM, DI, TC, ECM,
20	3412	600 @ 2100	170	239.7	1801 @ 1400	177	166.5	EM, DI, TC, ECM,
		650 @ 2100	175	247.0	1952 @ 1400	193	182.1	EM, DI, TC, ECM,

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