State of California AIR RESOURCES BOARD

EXECUTIVE ORDER U-R-4-26

Relating to Certification of New Heavy-Duty Off-Road Equipment Engines

DEERE POWER SYSTEM GROUP OF DEERE & COMPANY

Pursuant to the authority vested in the Air Resources Board by Sections 43000.5, 43013 and 43018 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9;

IT IS ORDERED AND RESOLVED: That the following Deere Power System Group of Deere & Company 1997 model-year engine, with rated power between 175 and 750 horsepower, and exhaust emission control systems are certified as described below for use in heavy- duty off-road equipment:

Typical Equipment Usage:

Generator Set, Tractor

Fuel Type: Diesel

Engine Family	Displacement in Liters	Exhaust Emission Control Systems and Special Features
VJD12.RJDBRA (650HA)	12.5	Turbocharger Charge Air Cooler Engine Control Module

Engine models and codes are listed on attachments. Production engines shall be in all material respects the same as those for which certification is granted.

The total hydrocarbons (THC), carbon monoxide (CO), nitrogen oxides (NOx), and particulate matters (PM) certification exhaust emission standards, in grams per brake horsepower-hour (g/bhp-hr), and the opacity of smoke emission standards, in percent (%), during acceleration (Accel), lugging (Lug), and peak (Peak) modes, for this engine family are (Title 13, California Code of Regulations, Section 2423):

Exhaust Palssions (g. Php-hr)				Smoke Opacity (%)			
THC	<u>CO</u>	};: :	PM_	<u>Accel</u>	Lug	<u>Peak</u>	
1.0	8.5	6.9	0.4	20	15	50	

The THC, CO, NOx and PM exhaust emission certification values, in g/bhp-hr, and the opacity of smoke emission certification values, in percent (%), for this engine family are:

	<u>Exhaust</u>	Emission	(g/bl	hp-hr)	Smoke	Opacity (%)
Engine Family	THC	<u>CO</u>	<u>NOx</u>	<u>PM</u>	<u>Accel</u>	Lug	<u>Peak</u>
VJD12.RJDBRA (650HA)	0.2	0.4	5.7	0.1	13	1	28

BE IT FURTHER RESOLVED: That the listed engine models comply with the "Exhaust Emission Standards and Test Procedures--Heavy-Duty Off-Road Diesel Cycle Engines" (Title 13, California Code of Regulations, Section 2423) for the aforementioned model year.

BE IT FURTHER RESOLVED: That the listed engine models also comply with the "Emission Control Labels--1996 and Later Heavy-Duty Off-Road Diesel Cycle Engines" (Title 13, California Code of Regulations, Section 2424) for the aforementioned model year.

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the materials to demonstrate certification compliance with the Board's emission control system warranty provisions (Title 13, California Code of Regulations, Section 2425 et seq.).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

Executed at El Monte, California this 25 day of December 1996.

R. B. Summerfield, Chief
Mobile Source Operations Division

LARGE ENGINE MODEL SUMMARY

A15

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Manufacturer, Desig Power Systems Group of Deere &

EPA Engine Family:

Manufacturer Family Name:

650HA

AND PRADBRA

Emission Control Device Per SAE J1930

Fuel Rate: (lbs/hr) © peak torque

Fuel Rate; mrr/stroke Øpeak brque

EM, EC, CAC, TC EM, EC, CAC, TC

51@1400 109@1400 29@1400 16@1400 26@1400 33@1400

320@1400 230@1400 272@1400 251@1400 271@1400 287@1400 303@1400

1729@1400 1240@1400 1467@1400 1329@1400 1435@2100 1521@1400 1603@1400

EM, EC, CAC, TC EM,EC,CAC,TC EM, EC, CAC, TC EM, EC, CAC, TC EM,EC,CAC,TC

Torque @ RPM (SEA Gross)

Fuel Rate: (tos/nr) • peak HP (for desels only)

Fuel Rate: mm/stroke @ peak HP (for diesel only)

BHP ORPM (SAE Gross)

Engine Model

Engine Oode A. 50 State codes

146@2100 144@2100 173@2100 126@2100 144@2100

> 246@2100 178@2100

> > 367@2100 434@2100 425@2100

510@2100

6125HF001A

6125HF 1701 6125HRW02

206@2100 209@2100 206@2100 219@2100

425@2100

153@2100

161@2100

451@2100

475@2100 500@2100 369@2100

6125HF001E

6125HF001F

6125HZ001 6125HZ002

6125HF001B 6125HF001C 6125HF001D

449@2100

243@2100

231@2100

170@2100

125@2100

176@2100 213@2100

151@2100

1689@2100 1153@1800 1404@1800

319@1400 212@1800 258@1800

148@1400 129@1800 157@1800

140@1400

EM, EC, CAC, TC

EM,EC,CAC,TC EM, EC, CAC, TC

C. California Codes

Federal Codes