State of California AIR RESOURCES BOARD

EXECUTIVE ORDER U-R-12-17

Relating to Certification of New Heavy-Duty Off-Road Equipment Engines

NAVISTAR INTERNATIONAL TRANSPORTATION CORPORATION

Pursuant to the authority vested in the Air Resources Board by Sections 43000.5, 43013 and 43018 of the Health and Safety Code; and,

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9:

IT IS ORDERED AND RESOLVED: That the following Navistar International Transportation Corporation 1997 model-year engine, with rated power between 175 and 750 horsepower, and exhaust emission control systems are certified as described below for use in heavy-duty off-road equipment:

Typical Equipment Usage: Tractor, Wheel Loader, Industrial Equipment

Fuel Type: Diesel

Engine Family	Liters	(Cubic Inches)	Exhaust Emission Control Systems and Special Features
VNV530R8DARA	8.7	(530)	Turbocharger Charge Air Cooler Engine Control Module

Engine models and codes are listed on attachments. Production engines shall be in all material respects the same as those for which certification is granted.

The total hydrocarbons (THC), carbon monoxide (CO), nitrogen oxides (NOx), and particulate matter (PM) certification exhaust emission standards, in grams per brake horsepower-hour (g/bhp-hr), and the opacity of smoke emission standards, in percent (%), during acceleration (Accel), lugging (Lug), and peak (Peak) modes, for this engine family are (Title 13, California Code of Regulations, Section 2423):

Exhaust Emissions (g/bhp-hp)			Smo	Smoke Opaciity (%)				
THC	<u>co</u>	<u>N0x</u>	<u>PM</u>	<u>Accel</u>	Lug	<u>Peak</u>		
1.0	8.5	6.9	0.4	20	15	50		

The THC, CO, NOx and PM exhaust emission certification values, in g/bhp-hr, and the opacity of smoke emission certification values, in percent (%), for this engine family are:

Exhaust Emissions (g/bhp-hr)			Smoke	<u>Opacity</u>	(%)	
<u>THC</u>	<u>co</u>	<u>NOx</u>	<u>PM</u>	<u>Accel</u>	<u>Luq</u>	<u>Peak</u>
0.1	0.5	5.2	0.1	4	2	13

BE IT FURTHER RESOLVED: That the listed engine models comply with the "Exhaust Emission Standards and Test Procedures--Heavy-Duty Off-Road Diesel Cycle Engines" (Title 13, California Code of Regulations, Section 2423) for the aforementioned model year.

BE IT FURTHER RESOLVED: That the listed engine models also comply with the "Emission Control Labels--1996 and Later Heavy-Duty Off-Road Diesel Cycle Engines" (Title 13, California Code of Regulations, Section 2424) for the aforementioned model year.

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the materials to demonstrate certification compliance with the Board's emission control system warranty provisions (Title 13, California Code of Regulations, Section 2425 et seq.).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

Executed at El Monte, California this 20^{+4} day of March 1997.

R. B. Summerfield, Chief

Mobile Source Operations Division

1997 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET HEAVY-DUTY OFF-ROAD DIESEL ENGINES

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Manafacturer Navistar International Transportation Corp.				Engine Far	mily VNV	530R8DARA	
Displacement:	8.7 / 530	L	iters / Cubic		· -		[- 6
All Eng Codes in Eng Family:	CA	49	50S X	Cert Test]	Procedures: AF		X
Valves / Ports per Cylinder	2 valve	s / cylinder		Stroke per Comb		4 - stroke	<u>~</u>
Maximum Rated Power	320	HP @	2100		240 KW)		RPM
Ignition: Compression	X Co	mpression	with Glow P	lug	Spark	2100	_ KIWI
Fuel Types: Dedicated _	X Flex-Fuel	-	al-Fuel	Gasoline	Diesel X	M100	
	CNG	LNG	LPG	Other (specify	,) —		
Diesel Cert Fuel: 40 CFR	86.1313-94	X	-	Other (specify			
Primary Service Equipment:	Tractors, Who	el loaders,	Industrial eq	uipment.	<u></u>	***	
Exhaust ECS (e.g., MFI, TC,	CAC):		M DI TC				
							

(Use abbreviations per SAE J1930 JUN93)

Engine Mode (Eng. Code)	Rated HP @ RPM	Fuel Rate @ Rated HP mm^3 / stroke (lbs/hr)	Fuel Pump & Injector Part No.	ECM / PCM Part No.	EGR Valve Part No.	PTOX / Catalytic Converter Part No.
<u>DTA-530E</u> IA320	320 @ 2100	166.3 (117.0)	<u>Injectors</u> 1824741C1	<u>ECM</u> 1807349C1,C2,C3,*C4 1807348C1		
IA315	315 @ 2200	153.5	66	1807350C1 "		
IA300	300 @ 2000	(113.2) 157.1	44	66		
IAF300	300 @ 2000	(105.3) 165.9	"		ì	
IA290	290 @ 2100	(111.2)	64	"		
IA265	265 @ 2200	(103.0) 124.1	**	u		
IAL265	265 @ 2100	(91.5) 130.0	66	"		
IA260	260 @ 2200	(91.5) 121.4 (80.5)	44	<u> </u>		i
IA250	250 @ 2200	(89.5) 113.9 (84.0)	44	46		
		(33)				

Date Issued: 1/27/97

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