

State of California
AIR RESOURCES BOARD

EXECUTIVE ORDER U-R-1-27

Relating to Certification of New Heavy-Duty Off-Road Equipment Engines

CATERPILLAR, INC.

Pursuant to the authority vested in the Air Resources Board by Sections 43000.5, 43013 and 43018 of the Health and Safety Code; and,

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9;

IT IS ORDERED AND RESOLVED: That the following Caterpillar, Inc. 1997 model-year engine, with rated power between 175 and 750 horsepower, and exhaust emission control systems are certified as described below for use in heavy-duty off-road equipment:

Typical Equipment Usage: Agriculture Tractor

Fuel Type: Diesel

<u>Engine Family</u>	<u>Liters (Cubic Inches)</u>		<u>Exhaust Emission Control Systems and Special Features</u>
VCP7.0RZDARB	7.0	(425)	Turbocharger Charge Air Cooler Smoke Puff Limiter

Engine models and codes are listed on attachments. Production engines shall be in all material respects the same as those for which certification is granted.

The total hydrocarbons (THC), carbon monoxide (CO), nitrogen oxides (NOx), and particulate matters (PM) certification exhaust emission standards, in grams per brake horsepower-hour (g/bhp-hr), and the opacity of smoke emission standards, in percent (%), during acceleration (Accel), lugging (Lug), and peak (Peak) modes, for this engine family are (Title 13, California Code of Regulations, Section 2423):

<u>Exhaust Emissions (g/bhp-hp)</u>				<u>Smoke Opacity (%)</u>		
<u>THC</u>	<u>CO</u>	<u>NOx</u>	<u>PM</u>	<u>Accel</u>	<u>Lug</u>	<u>Peak</u>
1.0	8.5	6.9	0.4	20	15	50

The THC, CO, NOx and PM exhaust emission certification values, in g/bhp-hr, and the opacity of smoke emission certification values, in percent (%), for this engine family are:

<u>Engine Family</u>	<u>Exhaust Emissions (g/bhp-hr)</u>				<u>Smoke Opacity (%)</u>		
	<u>THC</u>	<u>CO</u>	<u>NOx</u>	<u>PM</u>	<u>Accel</u>	<u>Lug</u>	<u>Peak</u>
VCP7.0RZDARB	0.2	1.7	6.0	0.2	14	5	22

**1997 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET
 HEAVY-DUTY OFF-ROAD DIESEL ENGINES**

Manufacturer Caterpillar Inc. Engine Family VCP7.0RZDARB
 Displacement 7.0 / 425 Liters/Cubic Inches Engine Configuration: I4
 All Codes in Eng. Family: CA 49S 50S XX Cert Test Procedures: ARB XX EPA XX
 Valves/Ports per Cylinder 2 valves/cyl Strokes per Combustion Cycle: 4
 Maximum Rated Power: 205 HP (153 KW) @ 1800 RPM
 Ignition: Compression XX Compression with Glow Plug Spark
 Fuel Type (s): Dedicated Flex-Fuel Dual-Fuel Diesel XX M100 M85
 CNG LNG LPG Other (specify)
 Diesel Cert Fuel: 40 CFR 86.1313-94 XX Other (specify)
 Primary Service Equipment: Agriculture Tractor, Industrial, Gen Set
 Exhaust ECS (e.g., MFI, TC, CAC): EM, TC, SPL, DI, CAC

(Use abbreviations per SAE J1930 JUN93)

Engine Model (Eng. Code)	Rated HP @ RPM	Fuel Rate @ Rated HP mm ³ /stroke (lbs/hr)	Fuel Pump & Injector Part No.	ECM/PCM Part No.	EGR Valve Part No.	PTOX / Catalytic Converter Part No.
3304 (1)	MAX 205 @ 1800	179 (72.2)	1391207/1007552	N/A	N/A	N/A
3304 (2)	179 @ 2200	139 (68.4)	1391207/1007552	N/A	N/A	N/A
3304 (3)	166 @ 2200	129 (63.5)	1391207/1007552	N/A	N/A	N/A
3304 (4)	MIN 155 @ 2000	125 (56.0)	1391207/1007552	N/A	N/A	N/A
3304 (5)	165 @ 2200	128 (63.0)	1391207/1007552	N/A	N/A	N/A
3304 (6)	185 @ 2200	144 (71.0)	1391207/1007552	N/A	N/A	N/A
3304 (7)	200 @ 2200	156 (77.0)	1391207/1007552	N/A	N/A	N/A
3304 (8)	174 @ 1800	171 (69.0)	1310189/1007552	N/A	N/A	N/A
3304 (9)	174 @ 1800	151 (61.0)	1410831/1007552	N/A	N/A	N/A
3304 (10)	192 @ 1800	166 (67.0)	1410831/1007552	N/A	N/A	N/A

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