

State of California
AIR RESOURCES BOARD

EXECUTIVE ORDER U-R-4-3

Relating to Certification of New Heavy-Duty Off-Road Equipment Engines

DEERE POWER SYSTEMS GROUP

Pursuant to the authority vested in the Air Resources Board by Sections 43000.5, 43013 and 43018 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9;

IT IS ORDERED AND RESOLVED: That the following Deere Power Systems Group 1996 model-year engine, with rated power between 175 and 750 horsepower, and exhaust emission control systems are certified as described below for use in heavy-duty off-road equipment:

Typical Equipment Usage: Agricultural Tractor

Fuel Type: Diesel

<u>Engine Family</u>	<u>Liters (Cubic Inches)</u>		<u>Exhaust Emission Control Systems and Special Features</u>
TJD8.1R6DBRA	8.1	(493)	Turbocharger Charge Air Cooler

Engine models and codes are listed on attachments. Production engines shall be in all material respects the same as those for which certification is granted.

The total hydrocarbons (THC), carbon monoxide (CO), nitrogen oxides (NOx), and particulate matters (PM) certification exhaust emission standards, in grams per brake horsepower-hour (g/bhp-hr), and the opacity of smoke emission standards, in percent (%), during acceleration (Accel), lugging (Lug), and peak (Peak) modes, for this engine family are (Title 13, California Code of Regulations, Section 2423):

<u>Exhaust Emissions (g/bhp-hr)</u>				<u>Smoke Opacity (%)</u>		
<u>THC</u>	<u>CO</u>	<u>NOx</u>	<u>PM</u>	<u>Accel</u>	<u>Lug</u>	<u>Peak</u>
1.0	8.5	6.9	0.4	20	15	50

The THC, CO, NOx and PM exhaust emission certification values, in g/bhp-hr, and the opacity of smoke emission certification values, in percent (%), for this engine family are:

<u>Engine Family</u>	<u>Exhaust Emission (g/bhp-hr)</u>				<u>Smoke Opacity (%)</u>		
	<u>THC</u>	<u>CO</u>	<u>NOx</u>	<u>PM</u>	<u>Accel</u>	<u>Lug</u>	<u>Peak</u>
TJD8.1R6DBRA	0.4	1.0	6.0	0.2	12	4	18

BE IT FURTHER RESOLVED: That the listed engine models comply with the "Exhaust Emission Standards and Test Procedures--Heavy-Duty Off-Road Diesel Cycle Engines" (Title 13, California Code of Regulations, Section 2423) for the aforementioned model year.

BE IT FURTHER RESOLVED: That the listed engine models also comply with the "Emission Control Labels--1996 and Later Heavy-Duty Off-Road Diesel Cycle Engines" (Title 13, California Code of Regulations, Section 2424) for the aforementioned model year.

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the materials to demonstrate certification compliance with the Board's emission control system warranty provisions (Title 13, California Code of Regulations, Section 2425 et seq.).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

Executed at El Monte, California this 28th day of December 1995.



R. B. Summerfield
Assistant Division Chief
Mobile Source Division

**1996 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET
HEAVY-DUTY OFF-ROAD DIESEL ENGINES**

Mfgr: Deere Power Systems Group of Deere & Company Engine Family: TJD8.1R6DBRA
 Displacement: 8.1 liters Eng Config: I-6
 All Codes in Eng Fam: CA 49S 50S Cert Test Procedures: ARB EPA
 Valves/Ports per Cylinder 2 Strokes per Combustion Cycle 4
 Maximum Rated Power: 322 HP (240kW) @ 1800 RPM
 Ignition: Compression Compression with Glow Plug Spark
 Fuel Type(s): Dedicated Flex-Fuel Dual Fuel Diesel M100 M85
 CNG LNG LPG Other (specify)
 Diesel Cert Fuel: 40 CFR 89.330-96(b)(2) Table 5
 Primary Service Equipment: Agricultural Tractor
 Exhaust ECS (e.g., MFI, TC, CAC): EM, TC, CAC
 (Use abbreviations per SAE J1930 JUN93)

Engine Model (Eng Code)	Rated HP @ RPM	Fuel Rate @ Rated HP mm ³ / stroke (lbs/hr)	Fuel Pump & Injector Part No.	ECM/ PCM Part No.	EGR Valve Part No.	PTOX / Catalytic Convert. Part No.
6081HF001A	300 @ 2200	139 (103.4)	RE62686, RE63769	* (RE28320 SW188,89 RE28320 SW180,81) * ELECTRONIC GOVERNOR control		
6081HF001C	300 @ 2200	139 (103.4)	RE61658			
6081HF001B	322 @ 1800	175 (106.3)	RE57152, RE64259 RE62687, RE63770			
6081HRW01	268 @ 2200	122 (90.4)	RE61593, RE64261 RE61658 RE61593, RE64261			

Date Issued:

Revisions: _____