

State of California
AIR RESOURCES BOARD

EXECUTIVE ORDER U-R-3-4

Relating to Certification of New Heavy-Duty Off-Road Equipment Engines

VOLVO CONSTRUCTION EQUIPMENT, VOLVO AB

Pursuant to the authority vested in the Air Resources Board by Sections 43000.5, 43013 and 43018 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9;

IT IS ORDERED AND RESOLVED: That the following Volvo Construction Equipment, Volvo AB 1996 model-year engine, with rated power between 175 and 750 horsepower, and exhaust emission control systems are certified as described below for use in heavy-duty off-road equipment:

Typical Equipment Usage: Excavators, Haulers, Loaders

Fuel Type: Diesel

<u>Engine Family</u>	<u>Liters (Cubic Inches)</u>	<u>Exhaust Emission Control Systems and Special Features</u>
TVS6.7R6DARA (TD73)	6.7 (408)	Turbocharger Charge Air Cooler Smoke Puff Limiter

Engine models and codes are listed on attachments. Production engines shall be in all material respects the same as those for which certification is granted.

The total hydrocarbons (THC), carbon monoxide (CO), nitrogen oxides (NOx), and particulate matters (PM) certification exhaust emission standards, in grams per brake horsepower-hour (g/bhp-hr), and the opacity of smoke emission standards, in percent (%), during acceleration (Accel), lugging (Lug), and peak (Peak) modes, for this engine family are (Title 13, California Code of Regulations, Section 2423):

<u>Exhaust Emissions (g/bhp-hr)</u>				<u>Smoke Opacity (%)</u>		
<u>THC</u>	<u>CO</u>	<u>NOx</u>	<u>PM</u>	<u>Accel</u>	<u>Lug</u>	<u>Peak</u>
1.0	8.5	6.9	0.4	20	15	50

The THC, CO, NOx and PM exhaust emission certification values, in g/bhp-hr, and the opacity of smoke emission certification values, in percent (%), for this engine family are:

<u>Engine Family</u>	<u>Exhaust Emission (g/bhp-hr)</u>				<u>Smoke Opacity (%)</u>		
	<u>THC</u>	<u>CO</u>	<u>NOx</u>	<u>PM</u>	<u>Accel</u>	<u>Lug</u>	<u>Peak</u>
TVS6.7R6DARA (TD73)	0.2	0.4	5.8	0.1	6	2	12

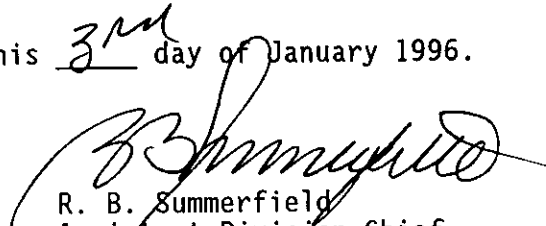
BE IT FURTHER RESOLVED: That the listed engine models comply with the "Exhaust Emission Standards and Test Procedures--Heavy-Duty Off-Road Diesel Cycle Engines" (Title 13, California Code of Regulations, Section 2423) for the aforementioned model year.

BE IT FURTHER RESOLVED: That the listed engine models also comply with the "Emission Control Labels--1996 and Later Heavy-Duty Off-Road Diesel Cycle Engines" (Title 13, California Code of Regulations, Section 2424) for the aforementioned model year.

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the materials to demonstrate certification compliance with the Board's emission control system warranty provisions (Title 13, California Code of Regulations, Section 2425 et seq.).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

Executed at El Monte, California this 3rd day of January 1996.


R. B. Summerfield
Assistant Division Chief
Mobile Source Division

199 6 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET
HEAVY-DUTY OFF-ROAD DIESEL ENGINES

Manufacturer VOLVO CONSTRUCTION EQUIPMENT, VOLVO AB Engine Family TVS6.7R6DARA
 Displacement: 6.7 / 408 Liters/Cubic Inches Eng Config: I-6
 All Codes in Eng Fam: CA 49S 50S XX Cert Test Procedures: ARB XX EPA XX
 Valves/Ports per Cylinder 2 Strokes per Combustion Cycle 4-STROKE
 Maximum Rated Power: 255 HP (190 KW) @ 2400 RPM
 Ignition: Compression XX Compression with Glow Plug Spark
 Fuel Type(s): Dedicated X Flex-Fuel Dual-Fuel Diesel XX M100 M85
 CNG LNG LPG Other (specify)
 Diesel Cert Fuel: 40 CFR 86.1313-94 XX Other (specify)
 Primary Service Equipment: Loaders, Haulers, Excavators
 Exhaust ECS (e.g., MFI, TC, CAC): SPL, TC, CAC
 (use abbreviations per SAE J1930 JUN93)

Engine Model (Eng Code)	Rated HP @ RPM	Fuel Rate @ Rated HP mm ³ / stroke (lbs/hr)	Fuel Pump & Injector Part No.	ECM/PCM Part No.	EGR Valve Part No.	PTOX / Catalytic Converter Part No.
TD73 KCE (I)	255 @ 2400	122 (101.7)	11030951 --8188125			
TD73 KDE (II)	205 @ 2100	115 (95.8)	--8188120			
TD73 KFE (III)	232 @ 2400	110 (91.7)	--8188121			
TD73 KHE (IV)	208 @ 1700	133 (110.9)	--8188124			
TD73 KGE (V)	181 @ 1700	115 (95.8)	--8188123			

Date Issued: _____
 Revisions: _____