

State of California
AIR RESOURCES BOARD

EXECUTIVE ORDER A-328-6

Relating to Certification of New Heavy-Duty Motor Vehicle Engines

IMPCO TECHNOLOGIES, INC.

Pursuant to the authority vested in the Air Resources Board by Sections 43100, 43102 and 43103 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9;

IT IS ORDERED AND RESOLVED: That the following 1999 model-year Impco Technologies, Inc. Otto-cycle engines are certified for use in heavy-duty vehicles with a manufacturer's gross vehicle weight rating (GVWR) greater than 14,000 pounds:

Fuel Type: Liquefied Petroleum Gas (LPG)

<u>Engine Family</u>	<u>Engine Displacement</u> <u>Liters (Cubic Inches)</u>		<u>Exhaust Emission Control</u> <u>Systems and Special Features</u>
XTJXH07.4502	7.4	(454)	Three-Way Catalytic Converters Throttle-Body Fuel Injection Exhaust Gas Recirculation Heated Oxygen Sensor Powertrain Control Module

Engine models and codes are listed on attachments.

The certification exhaust emission standards for this engine family in grams per brake horsepower-hour are:

<u>Total Hydrocarbons</u>	<u>Carbon Monoxide</u>	<u>Nitrogen Oxides</u>
1.9	37.1	4.0

The certification exhaust emission values for this engine family in grams per brake horsepower-hour are:

<u>Total Hydrocarbons</u>	<u>Carbon Monoxide</u>	<u>Nitrogen Oxides</u>
0.7	5.3	1.5

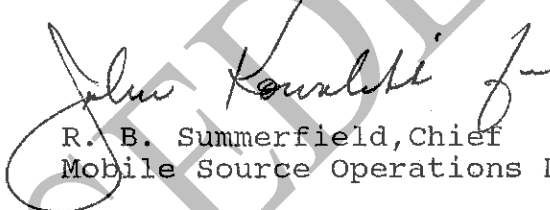
BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the materials to demonstrate certification compliance with the Board's emission control system warranty provisions (Title 13, California Code of Regulations, Section 2035 et seq.).

BE IT FURTHER RESOLVED: That the listed engine models comply with the "California Motor Vehicle Emission Control Label Specifications" for the aforementioned model year (Title 13, California Code of Regulations, Section 1965).

Vehicles certified under this Executive Order must conform to all applicable California emission regulations.

The Bureau of Automotive Repair will be notified by copy of this order and attachments.

Executed at El Monte, California this 27th day of October 1998.



R. B. Summerfield, Chief
Mobile Source Operations Division

SUPERSEDED

8/21/98

LARGE ENGINE MODEL SUMMARY

Manufacturer: IMPCO TECHNOLOGIES, INC Process Code: New Submission

EPA Engine Family: XTJXH07.4502 Manufacturer Family Name: N/A

1. Engine Code: 20 2. Engine Model: L21 3. BHP @ RPM (SAE Gross): 224 @ 3700 4. Fuel Rate: mm/stroke @ peak HP (for diesel only): N/A 5. Fuel Rate: (lbs/hr) @ peak HP (for diesels only): N/A 6. Torque @ RPM (SEA Gross): 343 @ 2700 7. Fuel Rate: mm/stroke @ peak torque: N/A 8. Fuel Rate: (lbs/hr) @ peak torque: N/A 9. Emission Control Device Per SAE J1930: TWC/TB/EGR

PCN, HGS

A-328-6

