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## State of California AIR RESOURCES BOARD

## **EXECUTIVE ORDER A-13-93**

Relating to Certification of New Heavy-Duty Motor Vehicle Engines

CATERPILLAR, INC.

Pursuant to the authority vested in the Air Resources Board by Sections 43100, 43102 and 43103 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9;

IT IS ORDERED AND RESOLVED: That the following Caterpillar, Inc. 1996 model diesel engines are certified for use in motor vehicles with a manufacturer's gross vehicle weight rating (GVWR) over 14,000 pounds:

Fuel Type: Compressed Natural Gas (CNG only)

| Engine Family | Liters | (Cubic Inches) | Exhaust Emission Control Systems and Special Features  |
|---------------|--------|----------------|--|
| TCP638EZKAEK  | 10.5   | 638            | Engine Control Module<br>Turbocharger<br>Charge Air Cooler<br>Oxygen Sensor<br>Three Way Catalytic Converter<br>Warm Up Three Way Catalytic<br>Converter |

Engine models and codes are listed on attachments.

The following are the certification exhaust emission standards for this engine family in grams per brake horsepower-hour:

| Non-Methane         | Carbon          | Nitrogen      | <u>Particulates</u> |  |
|---------------------|-----------------|---------------|---------------------|--|
| <u>Hydrocarbons</u> | <u>Monoxide</u> | <u>Oxides</u> |                     |  |
| 1.2                 | 15.5            | 5.0           | 0.10                |  |

The following are the certification exhaust emission values for this engine family in grams per brake horsepower-hour:

| Engine        | Non-Methane         | Carbon          | Nitrogen      | <u>Particulates</u> |  |
|---------------|---------------------|-----------------|---------------|---------------------|--|
| <u>Family</u> | <u>Hydrocarbons</u> | <u>Monoxide</u> | <u>Oxides</u> |                     |  |
| TCP638EZKAEK  | 0.7                 | 6.3             | 0.7           | 0.02                |  |

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the materials to demonstrate certification compliance with the Board's emission control system warranty provisions (Title 13, California Code of Regulations, Section 2035 et seq.).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

The Bureau of Automotive Repair will be notified by copy of this order and attachments.

Executed at El Monte, California this 12

day of) October 1995.

R. B. Summerfield Assistant Division Chief

Mobile Source Division6[A

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## 1996 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET HEAVY-DUTY DIESEL-STANDARD ENGINES

| Manufacturer   | Cate              | rpillar I             | nc.    |                    | Engine Family | TCP638EZKAEK   |       |                                       |     |
|--|-------------------|-----------------------|--------|--------------------|---------------|----------------|-------|---------------------------------------|-----|
| Displacement 10.5  Maximum Rated Power: 250  Ignition: Compression  Fuel Type (s): Dedicated |                   | /                     |        |                    | Liters        | 638 /<br>RPM   |       | Cubic Inches Engine Configuration: I6 |     |
|  |                   |                       |        | HP @               | 2100          |                |       |                                       |     |
|  |                   | Compression with Glow |        |                    | Plug          |                | Spark | x                                     |     |
|  |                   | Flex-Fuel             |        | Dual-Fuel          |               | Diesel         |       | M100                                  | M85 |
| , , , , , , , , , , , , , , , , , , ,  |                   | CNG                   | x      | LNG                | LPG           | Other (spec    | ify)  |                                       |     |
| Diesel Cert Fuel: 13CCR 228  | 40 CFR 86.1313-90 |                       |        | 40 CFR 86.1313-94  |               |                |       |                                       |     |
| Primary Intended Service Class: Exhaust ECS (incl. MFI, TC, CAC)                             |                   | LHD<br>CAC, TC, ECM,  |        |                    | MHD           | MHD HHD        |       | Urban Bus                             |     |
|  |                   |                       |        | ECM,               | , TWC, O2S    | WU-T           | W     | <u></u>                               |     |
| •  |                   |                       | (Use a | bbreviations per S | SAE J1930 SI  | E <b>P9</b> 1) |       |                                       |     |

|                             |                   |  |                        | *                   |                          |   |
|-----------------------------|-------------------|--|------------------------|---------------------|--------------------------|---|
| Engine Model<br>(Eng. Code) | Rated HP<br>@ RPM | Fuel Rate<br>@ Rated HP<br>ft²/min<br>(lbs/hr) | Carburetor<br>Part No. | ECM/PCM<br>Part No. | EGR<br>Valve<br>Part No. | PTOX /<br>Catalytic<br>Converter<br>Part No.  |
| G3306                       | 250 @ 2100        | 34.5<br>(87.8)                                 | 101-6932               | 101-6939            |                          | 108-5436<br>108-5439<br>117-8857<br>(PRE-CAT) |
|                             |                   |  |                        |                     |                          |   |

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|   | ISSUE DATE            |          |   | 08 SE | PT 95 |    | <br> |
|   | REVISION NUMBER       |          |   |       |       |    |      |
|   | REVISION DATE         |          |   | •     |       |    |      |