State of California AIR RESOURCES BOARD

EXECUTIVE ORDER A-290-45

Relating to Certification of New Heavy-Duty Motor Vehicle Engines

DETROIT DIESEL CORPORATION

Pursuant to the authority vested in the Air Resources Board by Sections 43100, 43102 and 43103 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-3;

IT IS ORDERED AND RESOLVED: That the following Detroit Diesel Corporation 1995 model diesel engines are certified for use in motor vehicles with a manufacturer's gross vehicle weight rating (GVWR) over 14,000 pounds:

Fuel Type: Compressed Natural Gas (CNG)

Engine Family	Liters	(Cubic Inches)	Systems and Special Features
SDD8.5FZKORB (1G, 2G)	8.5	518	Powertrain Control Module Charge Air Cooler Turbocharger

Engine models and codes are listed on attachments.

The following are the certification exhaust emission standards for this engine family in grams per brake-horsepower-hour:

Non-Methane <u>Hydrocarbons</u>			<u>Particulates</u>	
1.2	15.5	5.0	0.07	

The following are the certification exhaust emission values for this engine family in grams per brake-horsepower-hour:

Engine	Non-Methane	Carbon	Nitrogen	<u>Particulates</u>
<u>Family</u>	<u>Hydrocarbons</u>	<u>Monoxide</u>	<u>Oxides</u>	
SDD8.5FZKORB (1G, 2G)	0.6	2.4	2.7	0.03

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the materials to demonstrate certification compliance with the Board's emission control system warranty provisions (Title 13, California Code of Regulations, Section 2035 et seq.).

BE IT FURTHER RESOLVED: That the listed engine family is certified for use in urban buses.

Engines certified under this Executive Order must conform to all applicable California emission regulations.

The Bureau of Automotive Repair will be notified by copy of this order and attachments.

R & Summerfield

Assistant Division Chief Mobile Source Division

∕of December, 1994.

E.O. No. A-290-45

1995 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET HEAVY-DUTY DIESEL-STANDARD ENGINES

Page 1 of 1 Engine Family: SDD8.5FZK0RB Manufacturer: Detroit Diesel Corporation Displacement: 8.5 Liters 518 Cubic Inches Engine Configuration: I-4 Maximum Rated Power: 275 HP @ 2100 RPM Spark X Compression with Glow Plug Ignition: Compression M85 Fuel Type(s): Dedicated X Flex-Fuel Dual-Fuel ___ Diesel M100 Other (specify) LPG CNG X LNG ___ 40 CFR 86.1313-94 X 40 CFR 86.1313-90 Diesel Cert Fuel: 13 CCR 2282 Urban Bus _X_ Primary Intended Service Class: LHD HHDMHDExhaust ECS (include. MFI, TC, CAC): ECM/PCM, CAC, (TC) PTOX / **EGR** Fuel Rate **Fuel Pump** ECM/PCM Valve Catalytic & Injector @Rated HP Engine Model Rated HP Converter Part No. Part No. mm3/Stroke Part No. (Eng Code) @ RPM Part No. (lbs/hr) SERIES 50G BUS 23518269(1)(2) NA 23517613 1**G** 275@2100 (95.4)23518269(1)(2) 2G 260@2100 NA 23517613 (91.0)

NA: Data not applicable to gaseous fueled engine.

Date Issued: 09-15-94

Rev.: 009 01 012

⁽¹⁾ ECM part number 23518090 replaced 23516363 effective with change number 009(SP07).

⁽²⁾ ECM part number 23518269 replaced 23518090 effective with change number 010(SP08).

17-SDD8.5FZK0RB-11A

E.O. No. A-290-45

1995 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET HEAVY-DUTY DIESEL-STANDARD ENGINES

						Page 1 of 1
Manufacturer:	Detroit Dies	el Corporation		Engine	Family: SDI	D8.5FZKORB
Displacement:	8.5 Liters	518 Cubic I	nches		-	
Maximum Rat	ed Power: 27	5 HP @ 2100 R	PM	•	Engine Confi	iguration: I-4
		Compress			Spark X	G
				l Diesel		M85
• • • •				specify)		
Diesel Cert Fu				-90 <u> </u>		94 X
				HHD U		
		, TC, CAC): E				
		,,,·		, ()		
		Fuel Rate	Fuel Pump		EGR	PTOX /
Engine Model	Rated HP	@Rated HP	•	ECM/PCM	Valve	Catalytic
(Eng Code)	@ RPM	mm3/Stroke	Part No.	Part No.	Part No.	Converter
		(lbs/hr)		V		Part No.
SERIES 50 BU	S W/CONVE	RTER				
1 G	275@2100	NA	23517613	23518269(1)(2)		
		(95.4)				
2G	260@2100	NA	23517613	23518269(1)(2)		
		(91.0)				

NA: Data not applicable to gaseous fueled engine.

Date Issued: 09-15-94

Rev.: 009 010

⁽¹⁾ ECM part number 23518090 replaced 23516363 effective with change number 009(SP07).

⁽²⁾ ECM part number 23518269 replaced 23518090 effective with change number 010(SP08).