### State of California AIR RESOURCES BOARD

EXECUTIVE ORDER A-10-559
Relating to Certification of New Heavy-Duty Motor Vehicle Engines

### FORD MOTOR COMPANY

Pursuant to the authority vested in the Air Resources Board by Sections 43100, 43102 and 43103 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-3;

IT IS ORDERED AND RESOLVED: That the following Ford Motor Company 1994 modelyear Otto-cycle engine is certified for use in motor vehicles with a manufacturer's gross vehicle weight rating (GVWR) over 14,000 pounds:

Fuel Type: Gasoline

Engine Family	<u>Liters</u>	(Cubic Inches)	Exhaust Emission Control Systems and Special Features
RFM7.5C8GARA	7.5	(460)	Secondary Air Injection Exhaust Gas Recirculation Heated Oxygen Sensor Sequential Multiport Fuel Injection

Engine models and codes are listed on attachments.

The following are the certification emission standards for this engine family in grams per brake horsepower-hour:

Total	Carbon	Nitrogen
<u>Hydrocarbons</u>	<u>Monoxide</u>	<u>Oxides</u>
1.9	37.1	5.0

The following are the certification emission values for this engine family in grams per brake horsepower-hour:

Engine Family	Total	Carbon	Nitrogen	
	<u>Hydrocarbons</u>	<u>Monoxide</u>	Oxides	
RFM7.5C8GARA	0.6	24.7	4.4	

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the materials to demonstrate certification compliance with the Board's emission control system warranty provisions (Title 13, California Code of Regulations, Section 2035 et. seq.).

# FORD MOTOR COMPANY

Engines certified under this Executive Order must conform to all applicable California emission regulations.

The Bureau of Automotive Repair will be notified by copy of this order and attachments.

Executed at El Monte, California this \_\_\_\_\_\_\_

day of July, 1993.

R. B. Summerfield Assistant Division Chief

Mobile Source Division

## 1994 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

Manufacturer: Ford Motor Company

Engine Family: RFM7.5C8GARA (R7.5C)

Evaporative Family: RFM1190AYC0A (HN)

Engine Type: V-8

Liters (CID): 7.5L (460)

#### ABBREVIATIONS:

Ignition System

Exhaust Emissions Control System

Fuel System

**DLI-Distributorless** 

El-Electronic Ignition PCM-Powertrain Control

Module

Special Features

MIL-Malfunction

OBD-On Board

Indicator Light

Diagnostics

Ignition

AIR-Secondary Air Injection **ECTS-Engine Coolant Temp Sensor** 

EGR-Exhaust Gas Recirculation **EM-Engine Modification** 

HO2S-Heated Oxygen Sensor KS-Knock Sensor

MAP-Manifold Absolute Pressure Sensor **OC-Oxidation Catalyst** 

O2S-Oxygen Sensor

SABV-Secondary Air Bypass Valve

SASV-Secondary Air Switching Valve

SPL-Smoke Puff Limiter

TOC-Trap Oxidizer: Continuous TOP-Trap Oxidizer: Periodic **TPS-Throttle Position Sensor** TWC-Three Way Catalyst

TWC+OC-Three Way Catalyst Plus Oxidation Catalyst WUOC-Warm Up Oxidation Catalyst

WUTWC-Warm Up Three Way Catalyst Injection

CARB- Carburetted

DI-Direct Injection (Diesel)

EIC-Electronic Injection Control (Diesel)

IC-Intercooler or Aftercooler **IDI-Indirect Diesel** Injection

MPI-Multipoint Electronic

**Fuel Injection** SC-Supercharged SMPI-Sequential Multipoint Electronic Fuel

Injection TAA-Turbocharged, Air to Air (Diesel) TAW-Turbocharged, Air to

Air to Water (Diesel)

TBI-Throttle Body Electronic Fuel

**VEHICLE MODELS:** F-Super Duty

Engine: Front XXX Mid \_\_ Rear

Drive: FWD RWD XXX 4WD Full Time \_\_ 4WD Part Time \_\_

Engine Family: <u>R7.5C</u>

Issue Date: 6-23-93

Revised:

20.09.17.02 - 2

# 1994 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET HEAVY DUTY OTTO-CYCLE ENGINES

Manufacturer Ford Motor Company Eng				Ingine Family RFM7.5C8GARA (R7.5C)			
Liters (CID): 7.5L	(4 <b>69</b> )	Fuel Type: Gas	soline Engir	ne Type: <u>V-</u>	8		
Exhaust ECS & S	pecial Features (Use abbrevia	(ECM/PCM, CAF Itions per SAE J	RB, MPI, etc.) 1930 JUN88)	AIR/EGR/HO2	s/ SFI		
Engine Model (Engine Code)	Rated HP @ RPM	Ign. System or PCM	Fuel System Injtr	EGR Valve	Catalyst		
(Linguis Codo)		Part No. -12A650-	Part No. -9F593-	Part No. -9F483-	Part No. -5E212-		
4-97B-R00	255 @ 4200	F4TF-ALA	F1TE-DA	F3TE-GA	N/A		
4-98B-R00	255 @ 4200	F4TF-AMA	•	•	N/A		

Comments: See 20.17.02.00-1 for abbreviations and 20.17.02.00-4 for evaporative emission family identification.

igine Family: R7.5C

Issue Date: 6-23-93

Revised:

E.O. #A-10-559

# 1994 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET HEAVY DUTY OTTO-CYCLE ENGINES

Exhaust ECS & S	Special Features	(ECM/PCM, CAI		AIR/EGR/HO2	S/SFI/CAT
	(USO ADDIOVIA	lions per sae d	11930 001400)		
Engine Model	Rated HP @ RPM	ign. System or PCM	Fuel System Injtr	EGR Valve	Catalyst
(Engine Code)	·	Part No. -12A650-	Part No. -9F593-	Part No. -9F483-	Part No. -5E212-
4-97A-R00	245 @ 4200	F4TF-AKA	F1TE-DA	E3TE-GA	F3TA-FD alt: F3TA-FE F3TA-FF F3TA-FG F3TA-FH F4TA-BB
4-98A-R00	•	F4TF-ZA		•	•
4-98E-R00	•	F4TF-YA	•	•	•
4-98F-R00	•	F4TF-ANA	•	•	•
4-98D-R10 *	•	F4TF-CLA	•	•	•

Comments: See 20.17.02.00-1 for abbreviations and 20.17.02.00-4 for

evaporative emission family identification.

\* R/C 7.5 - 4

Engine Family: R7.5A

20.09.17.02 - 1

Issue Date: 6-23-93 Revised: 6-08-94

# 1994 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET HEAVY DUTY OTTO-CYCLE ENGINES

Manufacturer Ford Motor Company			_ Engine Family <u>RFM7.5C8GARA (R7.5C)</u>			
Liters (CID): 7.5L (429) Fuel Type: Gasoline Engine Type: V-8						
Exhaust ECS & S		(ECM/PCM, CA ations per SAE .		AIR/EGR/HO2	S/MPI	
Engine Model (Engine Code)	Rated HP @ RPM	Ign. System or PCM	Fuel System Injtr	EGR Valve	Catalyst	
(Engino Godo)		Part No. -12A650-	Part No. -9F593-	Part No. -9F483-	Part No. -5E212-	
4-97B-R00	255 @ 4200	F4TF-ALA	F1TE-DA	F3TE-GA	N/A	
4-98B-R00	255 @ 4200	F4TF-AMA	•	•	N/A	
R/C 7.5-1						
4-97B-R10	255 @ 4200	F4TF-ALA	F1TE-DA	F3TE-GA	N/A	
4-98B-R10	255 @ 4200	F4TF-AMA	•	•	N/A	
R/C 7.5-3						
4-97B-R11	255 @ 4200	F4TF-ALB	F1TE-DA	F3TE-GA	N/A	

Comments: See 20.17.02.00-1 for abbreviations and 20.17.02.00-4 for

evaporative emission family identification.

Engine Family: R7.5C

Issue Date: 6-23-93 Revised: 4-08-94