State of California AIR RESOURCES BOARD

EXECUTIVE ORDER A-10-398 Relating to Certification of New Heavy-Duty Motor Vehicle Engines

FORD MOTOR COMPANY

Pursuant to the authority vested in the Air Resources Board by Sections 43100, 43102 and 43103 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-3;

iT is ORDERED AND RESOLVED: That the following Ford Motor Company 1989 model-year diesel engines are certified for use in motor vehicles with a manufacturer's gross vehicle weight rating (GVWR) over 14,000.

Engine Family	D Liter	isplacement s (Cubic inches)	Exhaust Emission Control Systems (Special Features)
KFM07.8EPC8	6.6	(401)	(Diesel Injection - Direct) (Turbocharger)
KFM07.8FPD1	7.8	(474)	(Diesel injection - Direct) (Turbocharger) (intercooler)
KFM07.8FPE2	7.8	(474)	(Diesel injection - Direct) (Turbocharger) (Intercooler)
KFM07.8FPF3	7.8 6.6	(474) (401)	(Diesel Injection - Direct) (Turbocharger) (Intercooler)

Engine models and codes are listed on attachments.

The following are the certification emission standards for these engine families:

Hydrocarbons gm/bhp-hr	Carbon Monoxide gm/bhp-hr	Nitrogen Oxides	Particulates gm/bhp-hr
1.3	15.5	6.0	0.60

\$\$e following are the certification emission values for these engine families.

Engine Family	Hydrocarbons _gm/bhp_hr_	Carbon Monoxide gm/bhp-hr	Nitrogen Oxides gm/bhb-hr	Particulates gm/bhp_hr
KFM07.8EPC8	0.8	2.2	7 •	
KFM07.8FPD1	- · -	- · -	5.2	0.58
	0.6	1.7	5.9	0.38
KFM07.8FPE2	0.7	2.2		
KFM07.8FPF3	0.6		5.4	0.42
10110110	0.6	2.2	5.6	0.42

BE IT FURTHER RESOLVED: That the Executive Officer has been provided all material required to demonstrate certification compliance with the Board's emission control system warranty regulations (Title 13, California Administrative Code, Section 2036).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

The Bureau of Automotive Repair will be notified by copy of this order and attachments.

Executed at El Monte, California this _______ day of August, 1988.

K. D. Drachand, Chief Mobile Source Division

OBD-On-Board

Diagnostics

1989 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

TWC-Three-Way Catalyst TWC-Three-Way Catalyst WUOC-Warm-Up Oxidation Catalyst WUTWC-Warm-Up Three-Way Catalyst OS-Oxygen Sensor HOS-Heated Oxygen Sensor Direct DIP-Diesel Injection- VIP-Diesel Injection- Prechamber TC-Turbocharger SC-Supercharger IC-Intercooler or	Manufacturer Ford Motor Compa	any	Engine	Family .	KFM07.85P	C8
CA-Centrifugal Advance ECU-Electronic Control Unit EI-Electronic Ignition ESAC-Electronic Spark Advance Control 'A-Vacuum Advance VR-Vacuum Retard EM-Engine Modification SPL-Smoke Puff Limiter or Throttle Delay TOC-Trap Oxidizer, Continual TOP-Trap Oxidizer, Periodical DBC-Dual Bed Catalyst OC-Oxidation Catalyst WUOC-Warm-Up Oxidation Catalyst WUUC-Warm-Up Oxidation Catalyst WUTWC-Warm-Up Three-Way Catalyst OS-Oxygen Sensor HOS-Heated Oxygen Sensor CFI-Central Fuel Injection or Throttle Body Injection Throttle Body Injection MPFI-Mechanical Port Fuel Injection MPFI-Mechanical Fuel Injection DID-Diesel Injection DIP-Diesel Injection Prechamber TC-Turbocharger SC-Supercharger IC-Intercooler or	ABBREVIATIONS		Liters	(CID)	7.8L (474	
	ECU-Electronic Control Unit EI-Electronic Ignition ESAC-Electronic Spark Advance Control 'A-Vacuum Advance VR-Vacuum Retard	AIP-Air Inj AIV-Air Inj EGR-Exhaust EIC-Electron (Diese: EM-Engine Mo SPL-Smoke Po Throttle I TOC-Trap Oxi TOP-Trap Oxi DBC-Dual Bed OC-Oxidation TWC-Three-Wa WUOC-Warm-Up WUTWC-Warm-U OS-Oxygen Se	ection Poection Value Gas Recinic Injection Value Gas Recinic Injection of Catalys Catalys Catalys Oxidati To Three-ensor	emp alve irculatiction Co con cer or Continua ceriodic ct st on Cata Way Cat	on ntrol 1 al	CFI-Central Fuel Injection or Throttle Body Injection EPFI-Electronic Port Fuel Injection MPFI-Mechanical Port Fuel Injection SFI-Sequential Fuel Injection DID-Diesel Injection- Direct DIP-Diesel Injection- Prechamber TC-Turbocharger SC-Supercharger IC-Intercooler or Aftercooler CCV-Combustion Chamber

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CFI, EPFI, MPFI, SFI, DID, DIP, HOS, OS nV-nVenturi Carburetor VV-Variable Venturi Carburetor

ENGINE MODELS: Reference page 17.01-1

1989 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET HEAVY-DUTY DIESEL ENGINES

facturerFord Motor Company						
Liter (CID)	. 6.6L (401 CID)	Eng. Type _	16	
Emission C	ontrol Sys. (S					
Engine Code	Fuel Injection Pump BOSCH (PN)	Fuel Injector BOSCH (PN)	Maximum Rated HP at RPM	Fuel Rate mm ³ /stroke (1bs/hr)	Maximum Rated Torque at RPM	Fuel Rate mm ³ /stroke (1bs/hr)
8-80B-ROO	E6HN -9A543- DA	E6HN -9F593- DA	170 @ 2600	86.5	420 @ 1800	92.7

Date of Issue: 7-26-88

Revisions:



OBD-On-Board

Diagnostics

1989 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

Manufacturer Ford Motor Comp.	any Engine Family KFM07.8	BFPD1
Evaporative Family Not applica	Engine Type <u>I6</u> Liters (CID) <u>7.8L (4</u>	74 CID)
ABBREVIATIONS		
Ignition System	Exhaust Emissions Control System	Special Features
CA-Centrifugal Advance ECU-Electronic Control Unit EI-Electronic Ignition ESAC-Electronic Spark Advance Control VA-Vacuum Advance VR-Vacuum Retard	AIP-Air Injection Pump AIV-Air Injection Valve EGR-Exhaust Gas Recirculation EIC-Electronic Injection Control	CFI-Central Fuel Injection or Throttle Body Injection EPFI-Electronic Port Fuel Injection MPFI-Mechanical Port Fuel Injection SFI-Sequential Fuel Injection DID-Diesel Injection- Direct DIP-Diesel Injection- Prechamber TC-Turbocharger SC-Supercharger IC-Intercooler or Aftercooler CCV-Combustion Chamber
Fuel System		Value

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CFI, EPFI, MPFI, SFI, DID, DIP, HOS, OS nV-nVenturi Carburetor VV-Variable Venturi Carburetor

ENGINE MODELS: Reference page 17.0!-;

1989 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET HEAVY-DUTY DIESEL ENGINES

facturer Ford Motor Company				Engine Family <u>KFM07,8FPD1</u>			
■ <i>→</i>				Eng. Type <u>16</u>			
	ontrol Sys. (S						
Engine Code	Fuel Injection Pump (mfr/PN)	Fuel Injector (mfr/PN)	Maximum Rated HP at RPM	Fuel Rate mm ³ /stroke (lbs/hr)	Maximum Rated Torque at RPM	Fuel Rate mm ³ /stroke (1bs/hr)	
8-85D-RO3	E6HN - 9A543 - BB	E5HN -9F593- BA	210 2 2400	107.3	575 @ 1500	122.1	
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Date of Issue: 7-26-88 ons:

E.O.#_A-10-398

OBD-On-Board

Diagnostics

1989 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

Manufacturer Ford Motor Compa	Engine Family KFM07.8	FPE2
Evaporative Family Not applica	Engine Type 16 Liters (CID) 7.8L (4	74 CID)
ABBREVIATIONS		
Ignition System	Exhaust Emissions Control System	Special Features
CA-Centrifugal Advance ECU-Electronic Control Unit EI-Electronic Ignition ESAC-Electronic Spark Advance Control VA-Vacuum Advance VR-Vacuum Retard	AIP-Air Injection Pump AIV-Air Injection Valve EGR-Exhaust Gas Recirculation EIC-Electronic Injection Control (Diesel Only) EM-Engine Modification SPL-Smoke Puff Limiter or Throttle Delay TOC-Trap Oxidizer, Continual TOP-Trap Oxidizer, Periodical DBC-Dual Bed Catalyst OC-Oxidation Catalyst TWC-Three-Way Catalyst WUOC-Warm-Up Oxidation Catalyst WUTWC-Warm-Up Three-Way Catalyst OS-Oxygen Sensor HOS-Heated Oxygen Sensor	CFI-Central Fuel Injection or Throttle Body Injection EPFI-Electronic Port Fuel Injection MPFI-Mechanical Port Fuel Injection SFI-Sequential Fuel Injection DID-Diesel Injection Direct DIP-Diesel Injection Prechamber TC-Turbocharger SC-Supercharger IC-Intercooler or Aftercooler
<u>Fuel_System</u>		CCV-Combustion Chambe Valve

CFI, EPFI, MPFI, SFI, DID, DIP, HOS, OS nV-nVenturi Carburetor VV-Variable Venturi Carburetor

ENGINE MODELS: Reference page 17.01-1

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E.O. # <u>A-10-398</u>

1989 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET HEAVY-DUTY DIESEL ENGINES

(facture	er <u>Ford Moto</u>	r Company		Engine Family _	KFM07.8FPE2	
				Eng. Type _		
			ces) <u>DID</u>			
Engine Code	Fuel Injection Pump (mfr/PN)	Fuel Injector (mfr/PN)	Maximum Rated HP at RPM	Fuel Rate mm ³ /stroke (lbs/hr)	Maximum Rated Torque at RPM	Fuel Rate mm ³ /stroke (lbs/hr)
8-85F-R01	E6HN -9A543- CB	E5HN -9F593- BA	240 @ 2400	120.0	657 @ 1500	134.5
8-85N-R00	E6HN -9A543- FA	E5HN -9F593- BA	215 @ 2400	107.3	588 @ 1500	119.8
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Date of Issue: 7-26-88 Revisions:

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17.02-2

Diagnostics

1989 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

Manufacturer Ford Motor Comp.	any Engine Family KFM07.	8FPF3
Evaporative Family Not application	Engine Type <u>I6</u>	
	Liters (CID)	474 CID) 6.6L (401 CID)
ABBREVIATIONS		
Ignition System	Exhaust Emissions Control System	Special Features
CA-Centrifugal Advance ECU-Electronic Control Unit EI-Electronic Ignition ESAC-Electronic Spark Advance Control VA-Vacuum Advance VR-Vacuum Retard	AIP-Air Injection Pump AIV-Air Injection Valve EGR-Exhaust Gas Recirculation EIC-Electronic Injection Control	CFI-Central Fuel Injection or Throttle Body Injection EPFI-Electronic Port Fuel Injection MPFI-Mechanical Port Fuel Injection SFI-Sequential Fuel Injection DID-Diesel Injection- Direct DIP-Diesel Injection- Prechamber TC-Turbocharger SC-Supercharger IC-Intercooler or Aftercooler CCV-Combustion Chamber
CFI, EPFI, MPFI, SFI, DID, DIP,	HOS, OS	Valve OBD-On-Board Diagnostics

SDS01FPF.wp

nV-nVenturi Carburetor

VV-Variable Venturi Carburetor

ENGINE MODELS: Reference page 17.01-1

1989 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET HEAVY-DUTY DIESEL ENGINES

	er <u>Ford Moto</u>	<u> </u>		Engine Family _	KFM07.8FPF3	
Liter (CID) <u>7,8L (474</u>	CID), 6.6L (401 CID)	Eng. Type	16	
Emission C	ontrol Sys. (S	pecial Feature	es) <u>DID, T</u>	CC, IC		
Engine Code	Fuel Injection	Fuel Injector	Maximum Rated	Fuel Rate	Maximum Rated	Fuel Rate

				T	T	
Engine Code	Fuel Injection Pump (mfr/PN)	Fuel Injector (mfr/PN)	Maximum Rated HP at RPM	Fuel Rate mm ³ /stroke (lbs/hr)	Maximum Rated Torque at RPM	Fuel Rate mm ³ /stroke (lbs/hr)
9-80A-R00	E7HN -9A543- BA	E7HN -9F593- BA	185 @ 2400	91.3	474 @ 1500	99.8
9-85B-R00	E7HN -9A543-	E7HN -9F593-	270 @ 2400	135.0	735 @ 1500	148.0
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