

## YAMAHA MOTOR CO., LTD.

**EXECUTIVE ORDER U-L-024-0013** New Off-Road Large Spark-Ignition Engines Above 19 Kilowatts

Pursuant to the authority vested in California Air Resources Board by the Health and Safety Code, Division 26, Part 5, Chapters 1 and 2; and

Pursuant to the authority vested in the undersigned by Health and Safety Code Sections 39515 and 39516 and Executive Order G-19-095:

IT IS ORDERED AND RESOLVED: That the following new large spark-ignition engines and emission control systems produced by the manufacturer are certified for use in off-road equipment as described below. Production engines shall be in all material respects the same as those for which certification is granted.

| MODEL<br>YEAR                                           |   |                | ENGINE<br>DISPLACEMENT<br>(liters) | ENGINE CLASS | FUEL TYPE                  |  |  |
|---------------------------------------------------------|---|----------------|------------------------------------|--------------|----------------------------|--|--|
| 2020                                                    | L | YMXB.8242EK    | 0.824                              | ≤ 825 cc     | Gasoline                   |  |  |
| DURABILITY<br>HOURS                                     |   |                | CIAL FEATURES & N CONTROL SYSTEM   |              | TYPICAL<br>EQUIPMENT USAGE |  |  |
| 1000                                                    |   |                | ЕМ                                 |              | Tractor/Tug                |  |  |
| ENGINE<br>MODELS<br>(rated power<br>in kilowatt,<br>kW) |   | See Attachment |                                    |              |                            |  |  |

The following are the hydrocarbon plus oxides of nitrogen (HC+NOx) and carbon monoxide (CO) exhaust certification emission standards (Title 13, California Code of Regulations, (13 CCR) Section 2433(b)(1)) and certification emission levels for this engine family in grams per kilowatt-hour (g/kW-hr). Engines within this engine family shall have closed crankcases in conformance with 13 CCR Section 2433(b)(3).

| (g/kW-hr)            | HC+NOx | со  |
|----------------------|--------|-----|
| Standards            | 8.0    | 549 |
| Certification Levels | 7.4    | 356 |

BE IT FURTHER RESOLVED: That for the listed engines for the aforementioned model-year, the manufacturer has submitted, and the Executive Officer hereby approves, the information and materials to demonstrate certification compliance with 13 CCR Section 2433(d) (certification and test procedures), 13 CCR Section 2404 (emission control labels), and 13 CCR Sections 2405 and 2406 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this 1214 day of December 2019.

Allen Lyons, Chief

Emissions Certification and Compliance Division

| Model Year: <u>2020</u>                      | Page: <u>5</u> |
|----------------------------------------------|----------------|
| Manufacturer Name: YAMAHA MOTOR CO.,LTD.     | Issued:        |
| Engine Family: LYMXB.8242EK                  | Revised:       |
| OFF-ROAD LSI ENGINE SUPPLEMENTAL INFORMATION | E.O.#:         |

## **S12. MODEL SUMMARY** (Use an asterisk (\*) to identify worst-case engine model used for certification testing.)

| S13.<br>Engine<br>Model | S14. Engine Code | Sales Codes<br>Engine (Check ALL |              | _L           | S16.<br>Eng.<br>Displ. | S17. Rated | S18. Rated Speed | S19. Peak Torque | S20. Peak Torque |
|-------------------------|------------------|----------------------------------|--------------|--------------|------------------------|------------|------------------|------------------|------------------|
|                         |                  | Calif.<br>Only                   | 49-<br>State | 50-<br>State | (Liters)               | (kW)       | (RPM)            | (FT-LB)          | Speed<br>(RPM)   |
| MX825V                  | 7UCJ-010         |                                  |              | *            | 0.824                  | 20.5       | 3600             | 46.4             | 2400             |
| MX800V                  | 7U3J-010         |                                  |              | *            | 0.824                  | 19.4       | 3600             | 45.7             | 2100             |
| MX825V                  | 7UCJ-020         |                                  |              | *            | 0.824                  | 20.5       | 3600             | 46.4             | 2400             |
| MX800V                  | 7U3J-020         |                                  |              | *            | 0.824                  | 19.4       | 3600             | 45.7             | 2100             |
|                         |                  |                                  |              |              |                        |            |                  |                  |                  |
|                         |                  |                                  |              |              |                        |            |                  |                  |                  |
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|                         |                  |                                  |              |              |                        |            |                  |                  |                  |
|                         |                  |                                  |              |              |                        |            |                  |                  |                  |
|                         |                  |                                  |              |              |                        |            |                  |                  |                  |
|                         |                  |                                  |              |              |                        |            |                  |                  |                  |
|                         |                  |                                  |              |              |                        |            |                  |                  |                  |

**CERTIFICATION SUMMARY COMPLIANT ENGINES** 

## LSI ENGINES

Emission Compliant?: Yes

Application Type:

R/C

| 1. MODEL-YEAR 2020 MANUFACTURER YAMAHA MOTOR CO., LTD. E. O. NO.: U-L-024-0013                                                         |                                                                                                                    |                        |                     |                    |                      |                   |                      |              |  |  |  |  |
|----------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|------------------------|---------------------|--------------------|----------------------|-------------------|----------------------|--------------|--|--|--|--|
| 2. Engine Family(EF) Name: a. EPA-Standardized: LYMXB.8242EK b. EF Name on Engine Label: LYMXB.8242EK                                  |                                                                                                                    |                        |                     |                    |                      |                   |                      |              |  |  |  |  |
| c. Trade Name (e.g., Vortec): MX825V                                                                                                   |                                                                                                                    |                        |                     |                    |                      |                   |                      |              |  |  |  |  |
| Equipme                                                                                                                                | nt Application                                                                                                     | s: A. <u>G</u>         | B. <u>*</u>         | C. <u>*</u>        | D. <u>*</u>          | E. <u>*</u>       | F. <u>*</u>          |              |  |  |  |  |
|                                                                                                                                        | e Sales Codes                                                                                                      |                        | <u>0S</u>           |                    |                      |                   |                      |              |  |  |  |  |
| _                                                                                                                                      | on Engine Ass                                                                                                      |                        |                     |                    |                      |                   |                      |              |  |  |  |  |
| 5. All Engine Displacement in EF in Cubic Centimeters(cc): 1) 824 2) 3) 4) 5)                                                          |                                                                                                                    |                        |                     |                    |                      |                   |                      |              |  |  |  |  |
|                                                                                                                                        |                                                                                                                    |                        |                     |                    |                      |                   |                      |              |  |  |  |  |
| 6. EF Rated Power (in kW): Highest Model: 20.5 Lowest Model: 19.4                                                                      |                                                                                                                    |                        |                     |                    |                      |                   |                      |              |  |  |  |  |
| 7. Engine Design: a. Combustion Cycle: <u>four-stroke</u> if 2-stroke, Oil/Fuel Ratio is                                               |                                                                                                                    |                        |                     |                    |                      |                   |                      |              |  |  |  |  |
| -                                                                                                                                      | b. Engine Type: Reciprocating c. Valvetrain: Overhead d. Total Number of Intake + Exhaust Valves/Ports per Cyl.: 3 |                        |                     |                    |                      |                   |                      |              |  |  |  |  |
| <b>e.</b> Type o                                                                                                                       | of Engine Cooli                                                                                                    | ng: <u>Air</u>         | f. Number           | of Cylinders: 2    | g.                   | Cylinder Arrange  | ement: <u>V</u>      |              |  |  |  |  |
| h. Opera                                                                                                                               | ting Fuel: (i) #                                                                                                   | of fuel system         | in EF: <u>1</u> (ii | ) Fuel system type | es: <u>Dedicated</u> | (iii) Opera       | ating Fuel: GAS      |              |  |  |  |  |
| 8. Intake, F                                                                                                                           | uel and Emissi                                                                                                     | ion Control Sy         | stems:              |                    |                      |                   |                      |              |  |  |  |  |
| *                                                                                                                                      | *                                                                                                                  | CAR                    | <u>*</u>            | * -                | *                    | NAT               | *                    | <u>EM</u>    |  |  |  |  |
| 9. Deterior                                                                                                                            | ation Factors                                                                                                      | ( <b>DFs</b> ): a. New | Durability Testin   | ng?: <u>NO</u>     | if Carry             | over, from Engin  | e Family: <u>KYM</u> | XB.8242EK    |  |  |  |  |
| <b>b.</b> Dura                                                                                                                         | . Eng. Model:                                                                                                      | MX825V                 | DF Er               | ng. ID: 7UCJ-100   | 0763                 | Service Accum     | ulation Hours:       | <u>1000</u>  |  |  |  |  |
| c. DF T                                                                                                                                | Type: <u>mul</u>                                                                                                   | tiplicative            |                     |                    |                      |                   |                      |              |  |  |  |  |
|                                                                                                                                        | dy State DF Va                                                                                                     | lues: HC:              | NOx                 | : Н                | C+NOx:               | 1 <b>CO</b> :     | 1.1                  |              |  |  |  |  |
|                                                                                                                                        | sient DF Value                                                                                                     |                        | NOx                 |                    | C+NOx:               | CO:               |                      |              |  |  |  |  |
|                                                                                                                                        | ition Test Engi                                                                                                    |                        |                     |                    |                      | er, from Engine l | Family: KYMX         | B 8242FK     |  |  |  |  |
|                                                                                                                                        | _                                                                                                                  |                        |                     |                    | -                    | _                 | -                    |              |  |  |  |  |
|                                                                                                                                        | Engine (EDE)                                                                                                       |                        |                     |                    |                      | CERT_EDE_kW:      | @ <u>306</u>         | <u>0</u> rpm |  |  |  |  |
|                                                                                                                                        | k-in/Stabilizati                                                                                                   |                        |                     | RT_Test Date:      | <u>2018-06-08</u>    |                   | VOL 5 04             |              |  |  |  |  |
| <b>b.</b> Test                                                                                                                         | Fuel: <u>Californ</u>                                                                                              | ia LEV III             | c. Test Proce       | edure (TP): (i) R  | <u>GM</u>            | CERT_TP_C         | YCLE: G1             |              |  |  |  |  |
| (iii) Spec                                                                                                                             | ial Test Equip                                                                                                     | nent                   |                     |                    |                      |                   |                      |              |  |  |  |  |
| 11. HC+NO                                                                                                                              | x Certification                                                                                                    | n Emission Lev         | vels (in g/kW-hr    | ): HC+NOx_Hi:      | 7.42                 | CO_Hi:            | 336.1                |              |  |  |  |  |
|                                                                                                                                        | iance with Emi                                                                                                     |                        |                     | HC+NOx_std:        | 8                    | CO_std            | : 549                |              |  |  |  |  |
| Test No.                                                                                                                               |                                                                                                                    |                        | Test Results, g     | /kW-hr             | Deteriorat           | ed Certificatio   | n Emissions, 9       | y/kW-hr      |  |  |  |  |
| Type, Fuel                                                                                                                             | нс                                                                                                                 | NOx                    | HC+NOx              | CO                 | НС                   | NOx               | HC+NOx               | CO           |  |  |  |  |
|                                                                                                                                        |                                                                                                                    |                        |                     |                    | пс                   | NOX               |                      |              |  |  |  |  |
| CTG                                                                                                                                    | 3.8                                                                                                                | 3.45                   | 7.25                | 323.5              |                      |                   | 7.25                 | 355.9        |  |  |  |  |
| RTG                                                                                                                                    | 3.69                                                                                                               | 3.73                   | 7.42                | 305.5              |                      |                   | 7.42                 | 336.1        |  |  |  |  |
|                                                                                                                                        |                                                                                                                    |                        |                     |                    |                      |                   |                      |              |  |  |  |  |
|                                                                                                                                        |                                                                                                                    |                        |                     |                    |                      |                   |                      |              |  |  |  |  |
| 7D 4 N                                                                                                                                 | Tranci                                                                                                             | ent Official T         | Test Results, g/l   | zW-hr              | Deteriorat           | ted Certification | n Emissions          | g/kW_hr      |  |  |  |  |
| Test No.                                                                                                                               |                                                                                                                    |                        | _                   |                    |                      | -                 |                      |              |  |  |  |  |
| Type, Fuel                                                                                                                             | НС                                                                                                                 | NOx                    | HC+NOx              | CO                 | НС                   | NOx               | HC+NOx               | CO           |  |  |  |  |
|                                                                                                                                        |                                                                                                                    |                        |                     |                    |                      |                   |                      |              |  |  |  |  |
|                                                                                                                                        |                                                                                                                    |                        |                     |                    |                      | $\Box$            | T                    |              |  |  |  |  |
|                                                                                                                                        |                                                                                                                    |                        |                     |                    |                      |                   |                      |              |  |  |  |  |
|                                                                                                                                        |                                                                                                                    |                        |                     |                    |                      |                   |                      |              |  |  |  |  |
|                                                                                                                                        |                                                                                                                    |                        |                     |                    |                      |                   |                      |              |  |  |  |  |
| Quality Aud                                                                                                                            | it Procedure:                                                                                                      | CumS                   | Sum Mar             | nufacturer's Issu  | e Date: 6/8/2        | Revisi Revisi     | on Date:             |              |  |  |  |  |
| Remarks: added model 7UCJ-020 corrected CO test value to 323.5 . This value is prior to DF factor. DF applied would be 355.9 as listed |                                                                                                                    |                        |                     |                    |                      |                   |                      |              |  |  |  |  |
| Models: 7UCJ-010,7U3J-010,7UCJ-020,7U3J-020                                                                                            |                                                                                                                    |                        |                     |                    |                      |                   |                      |              |  |  |  |  |
|                                                                                                                                        |                                                                                                                    | ·<br>                  |                     |                    |                      |                   |                      |              |  |  |  |  |
| Processed B                                                                                                                            | y:                                                                                                                 | Date Pr                | cocessed:           | Revie              | w By:                | Date              | Reviewed:            |              |  |  |  |  |