

State of California
AIR RESOURCES BOARD

EXECUTIVE ORDER A-14-30
Relating to Certification of New Motor Vehicles

TOYOTA MOTOR COMPANY, LTD.

Pursuant to the authority vested in the Air Resources Board by Health and Safety Code Sections 43100, 43102, 43103, and 43835; and

Pursuant to the authority vested in the undersigned by Health and Safety Code Sections 39515 and 39516 and Executive Orders G-45-3 and G-45-4;

IT IS ORDERED AND RESOLVED: That Toyota Motor Company, Ltd. exhaust emission control systems are certified as described below for 1980 model-year gasoline-powered passenger cars.

<u>Engine Family</u>	<u>Displacement Cubic Inches</u>	<u>Exhaust Emission Control Systems (Special Features)</u>
1A(C)	89	Air Injection Exhaust Gas Recirculation Oxidation Catalyst

Vehicle Models, Transmissions, Engine Codes and Evaporative Emission Control Families as listed on attachments.

The following are the certification emission values to be listed on the window decal required by California Assembly-Line Test Procedures for 1979 model-year vehicles:

<u>Engine Family</u>	<u>Hydrocarbons Grams per Mile</u>	<u>Carbon Monoxide Grams per Mile</u>	<u>Nitrogen Oxides Grams per Mile</u>
1A(C)	0.20	2.3	0.8

BE IT FURTHER RESOLVED: That the listed vehicle models also comply with "California Evaporative Emission Standards and Test Procedures for 1978 and Subsequent Model Gasoline-Powered Motor Vehicles except Motorcycles".

BE IT FURTHER RESOLVED: That the listed vehicle models also comply with the Board's "Specifications for Fill Pipes and Openings of Motor Vehicle Fuel Tanks" (Title 13, California Administrative Code, Section 2290) for the aforementioned model year.

BE IT FURTHER RESOLVED: That the listed vehicle models also comply with the Board's high altitude requirements and highway emission standards as stipulated in "California Exhaust Emission Standards and Test Procedures for 1980 Model Passenger Cars, Light-Duty Trucks, and Medium-Duty Vehicles".

BE IT FURTHER RESOLVED: That Toyota Motor Company, Ltd. has provided to the Executive Officer all material required to demonstrate certification compliance with the Board's emission control system warranty regulations (Title 13, California Administrative Code, Section 2036).

Vehicles certified under this Executive Order must conform to all applicable California emission regulations.

The Bureau of Automotive Repair will be notified by copy of this order and attachment.

Executed at El Monte, California this 2nd day of August, 1979.


K. D. Drachand, Acting Chief
Mobile Source Control Division

1980 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

Manufacturer Toyota Executive Order No. A-14-30 Page 1
 Engine Family 1A(C) Engine (CID) 89

ABBREVIATIONS

Ignition System

CA-Centrifugal Advance
 EEC-Electronic Engine Control
 EI-Electronic Ignition
 ESAC-Electronic Spark Advance Control
 VA-Vacuum Advance
 VR-Vacuum Retard

Fuel System

EFI, MFI
 nV-nVenturi Carburetor
 VV-Variable Venturi

Exhaust Emissions Control System

AI-Air Injection
 CL-Closed Loop
 EGR-Exhaust Gas Recirculation
 EM-Engine Modification
 OC-Oxidation Catalyst
 PAI-Pulse Air Injection
 TR-Thermal Reactor
 TWC-Three Way Catalyst

Special Features

CCAV-Combustion Chamber Air Valve
 EFI-Electronic Fuel Injection
 MFI-Mechanical Fuel Injection
 TC-Turbo Charged

Engine Code

1,2

Model

Tercel 2 dr Sedan
 Tercel 3 dr Sedan

E o Bond

E.O. #A-14-30

1980 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

Passenger Cars Light-Duty Trucks Medium-Duty Vehicles Gas Diesel

Manufacturer Toyota Motor Co.

Page 2

Engine Family 1A(C)

CID-Type 89 - I4

Engine Code 1, 2

ECS (Special Features) AI, EGR, OC

+ 10% (A/C)

Yes No X

Engine Code	Vehicle Models (If Coded see attachment)	Trans.	Test Weight Class (Inertia)	Ign. System CA, VA, EI Distributor Part No.	Fuel System 2V Carburetor Part No.	EGR Valve Part No.	Label Ident.
1, 2 1-R1, 2-R1 1-R2, 2-R2	Tercel 2 dr Sdn	4M	2125 (2000)	Nippondenso 91100-15030	Aisan Kogyo 21100-15120 21100-15121	25620 - 15070	See Page 3
	Tercel 3 dr Sdn	5M	2250 (2250)				

Comments. See page one for abbreviations and evaporative emission family identification. Please refer to manufacturer's HP list for correct dyno test HP settings based on model, equipment and inertia weight class.

Date of Issue - 7 August 79

79-R/C-7

80 R/C-5

E.O. Book

1980 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

Passenger Cars Light-Duty Trucks Medium-Duty Vehicles Gas Diesel

Manufacturer Toyota Motor Co.

Page 2

Engine Family 3T(C)

CID-Type 108, I-4

Engine Code

ECS (Special Features) AI, EGR, OC

+ 10% (A/C)

Yes _____ No X

Engine Code	Vehicle Models (If Coded see attachment)	Trans.	Test Weight Class (Inertia)	Ign. System CA, VA, EI Distributor Part No.	Fuel System 2V Carburetor Part No.	EGR Valve Part No.	Label Ident.
1 through 8 1-R1 to 8-R1	Corolla 2 dr Sdn	4M	2500 (2500)	Nippondenso 19100-28040	Aisan Kogyo 21100-28090 21100-28091 ⁽²⁾	25620 -28050	See Page 3
	Corolla 4 dr Sdn	5M					
	Corolla Coupe	3A					
	Corolla Liftback						
	Corolla Station Wagon	4M 5M					
	Corolla Station Wagon	3A	2625 (2500)				
1-R2 thru 8-R2 ⁽¹⁾	Corolla 2dr Sdn	4M	2500 (2500)			25620- 28051	
	Corolla 4dr Sdn	5M					
	Corolla Coupe	3A					
	Corolla Liftback	4M					
	Corolla Sta.Wag.	5M					
	Corolla Sta.Wag.	3A	2625 (2500)				


Comments. See page one for abbreviations and evaporative emission family identification. Please refer to manufacturer's HP list for correct dyno test HP settings based on model, equipment and inertia weight class.

Date of Issue - 3 August 1979

- R/C 79-R/C-9
- (1) R/C 80-R/C-7, Change EGR
- (2) R/C 80-R/C-5

1980 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

Manufacturer Toyota Executive Order No. A-14-30 Page 3

VEHICLE EMISSION CONTROL INFORMATION															
ENGINE FAMILY	1A(C) 88.6 CID														
EVAP. FAMILY	EV-A														
EXHAUST EMISSION CONTROL SYSTEM	AS+EGR+CCo														
<p>MAKE ALL ADJUSTMENTS WITH ENGINE AT NORMAL OPERATING TEMPERATURE, CHOKE FULL OPEN, AIR CLEANER INSTALLED AND AIR CONDITIONER OFF.</p> <p>ENGINE TUNE UP SPECIFICATIONS</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tbody> <tr> <td style="width: 50%;">IDLE SPEED (RPM)</td> <td style="width: 50%;">650 (N)</td> </tr> <tr> <td>IGNITION TIMING (°BTDC)</td> <td>5° @ MAX. 900RPM, WITH THE VACUUM HOSES DISCONNECTED FROM DISTRIBUTOR AND SEALED</td> </tr> <tr> <td>IDLE MIXTURE SETTING</td> <td>IDLE MIXTURE SCREW IS PRESET AND SEALED AT FACTORY. ADJUSTMENT DURING TUNE-UP NOT RECOMMENDED.</td> </tr> <tr> <td>FAST IDLE SPEED (RPM)</td> <td>3600 WITH EGR OFF</td> </tr> <tr> <td>VALVE CLEARANCE (IN.)</td> <td> <table style="width: 100%; border: none;"> <tr> <td style="width: 50%;">INTAKE</td> <td style="width: 50%;">0.008 (0.20 mm)</td> </tr> <tr> <td>EXHAUST</td> <td>0.012 (0.30 mm)</td> </tr> </table> </td> </tr> </tbody> </table>		IDLE SPEED (RPM)	650 (N)	IGNITION TIMING (°BTDC)	5° @ MAX. 900RPM, WITH THE VACUUM HOSES DISCONNECTED FROM DISTRIBUTOR AND SEALED	IDLE MIXTURE SETTING	IDLE MIXTURE SCREW IS PRESET AND SEALED AT FACTORY. ADJUSTMENT DURING TUNE-UP NOT RECOMMENDED.	FAST IDLE SPEED (RPM)	3600 WITH EGR OFF	VALVE CLEARANCE (IN.)	<table style="width: 100%; border: none;"> <tr> <td style="width: 50%;">INTAKE</td> <td style="width: 50%;">0.008 (0.20 mm)</td> </tr> <tr> <td>EXHAUST</td> <td>0.012 (0.30 mm)</td> </tr> </table>	INTAKE	0.008 (0.20 mm)	EXHAUST	0.012 (0.30 mm)
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 TOYOTA MOTOR CO., LTD.	<h2 style="margin: 0;">CATALYST</h2>														
<p>THIS VEHICLE CONFORMS TO U.S. EPA AND STATE OF CALIFORNIA REGULATIONS APPLICABLE TO 1980 MODEL YEAR NEW MOTOR VEHICLES PROVIDED THAT THIS VEHICLE IS ONLY INTRODUCED INTO COMMERCE FOR SALE IN THE STATE OF CALIFORNIA. THIS VEHICLE HAS DEMONSTRATED COMPLIANCE AT ALTITUDE BELOW 4,000 FEET.</p>															