



California Environmental Protection Agency  
**AIR RESOURCES BOARD**

LIEBHERR MACHINES BULLE SA

**EXECUTIVE ORDER U-R-018-0117**  
New Off-Road  
Compression-Ignition Engines

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-02-003;

**IT IS ORDERED AND RESOLVED:** That the following compression-ignition engine and emission control system produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)
2012	CLHAL7.01TEC	7.01	Diesel	8,000
<b>SPECIAL FEATURES &amp; EMISSION CONTROL SYSTEMS</b>			<b>TYPICAL EQUIPMENT APPLICATION</b>	
Electronic Direct Injection, Turbocharger, Charge Air Cooler, Electronic Control Module, Exhaust Gas Recirculation, Oxidation Catalyst, Periodic Trap Oxidizer			Loader, Dozer, Compressor	

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for hydrocarbon (HC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kW-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED POWER CLASS	EMISSION STANDARD CATEGORY		EXHAUST (g/kW-hr)					OPACITY (%)		
			HC	NOx	NMHC+NOx	CO	PM	ACCEL	LUG	PEAK
130 ≤ kW ≤ 560	Interim Tier 4 Alt NOx	STD	0.19	2.0	N/A	3.5	0.02	N/A	N/A	N/A
		CERT	0.05	1.7	--	0.01	0.001	--	--	--

**BE IT FURTHER RESOLVED:** That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

**This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.**

Executed at El Monte, California on this 27 day of July 2012.

Annette Hebert, Chief  
Mobile Source Operations Division

# Engine Model Summary Template

ATTACHMENT

U-R-018-0117

7/18/12

Engine Family	1.Engine Code	2.Engine Model	3.BHP@RPM (SAE Gross)	4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque	8.Fuel Rate: (lbs/hr)@peak torque	9.Emission Control Device Per SAE J1930
CLHAL7.01TEC	NA	D934 R04L72003	235@2000	215@235	NA	817@1500	248@817	NA	TC, CAC, ECM, EGR, DDI, DOC, PTOX
CLHAL7.01TEC	NA	D934 R04L72002	188@2000	180@188	NA	638@1500	192@638	NA	TC, CAC, ECM, EGR, DDI, DOC, PTOX