Attachment B-3

Proposed 15-Day Changes and 45-Day Changes Compared to the Current Regulation

Proposed Regulation Order

Zero-Emission Forklift Regulation

Amendments to

Title 13, California Code of Regulations, Section 2433

[Note: This alternate version of the Proposed Regulation Order is provided to improve the accessibility, readability, and ease of review of the regulatory text, but is not available for comment as of this Notice. The existing regulatory language currently adopted into the California Code of Regulations is shown as plain, clean text, while the proposed amendments released on November 7, 2023 (45-Day Changes), and the proposed 15-Day Changes in this Notice are combined and shown in Track Changes. To review this document in a clean format (no underline or strikeout to show changes), please select “Simple Markup” or “No Markup” in Microsoft Word’s Review menu, or accept all changes. Placeholder text to be updated upon approval of the Proposed Amendments is shown in angle brackets (such as <insert effective date>). The 15-Day Changes are being presented in multiple versions. For the version compliant with Government Code sections 11346.2, subdivision (a)(3), and 11346.8, subdivision (c), and subject to comment with this Notice, please see  
Attachment B-1.]

Chapter 9. Off-Road Vehicles and Engines Pollution Control Devices

Article 4.5. Off-Road Large Spark-Ignition Engines

Section 2433. Emission Standards and Test Procedures – Off-Road Large Spark‑Ignition Engines.

**Proposed Regulation Order**

Title 13, California Code of Regulations

Amend Section 2433 of title 13, California Code of Regulations, to read as follows:

# 2433. Emission Standards and Test Procedures – Off-Road Large Spark‑Ignition Engines.

## This section applies to new off-road large spark-ignition engines produced on or after January 1, 2001. For the purpose of this section, these engines are also referred to as “new off-road LSI engines.”

## *Standards*.

#### *Exhaust Emission Standards*. Exhaust emissions from off-road large spark-ignition engines manufactured for sale, sold, or offered for sale in California, or that are introduced, delivered, or imported into California for introduction into commerce, must not exceed:

Exhaust Emission Standards

(grams per brake horsepower-hour) [grams per kilowatt-hour](1)

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| Model Year | Engine Displacement | Durability Period | HC + NOx | Carbon Monoxide |
| 2002-2010 | ≤1.0 liter | 1,000 hours or 2 years | 9.0 [12.0] | 410 [549] |
| 2011 and subsequent | ≤ 825 cc | 1,000 hours or 2 years | 6.0 [8.0] | 410 [549] |
| 2011-2014 | > 825 cc – ≤ 1.0 liter | 1,000 hours or 2 years | 4.8 [6.5] | 280 [375] |
| 2015 and subsequent | > 825 cc – ≤ 1.0 liter | 1,000 hours or 2 years | 0.6 [0.8] | 15.4 [20.6] |
| 2001-2003(2),(3) | > 1.0 liter | N/A | 3.0 [4.0] | 37.0 [49.6] |
| 2004-2006(4) | > 1.0 liter | 3500 hours or 5 years | 3.0 [4.0] | 37.0 [49.6] |
| 2007-2009 | > 1.0 liter | 5000 hours or 7 years | 2.0 [2.7] | 3.3 [4.4] |
| 2010 and subsequent(5),(6) | > 1.0 liter | 5000 hours or 7 years | 0.6 [0.8] | 15.4 [20.6] |

Note:

(1) For 2006 and previous model years, standards in grams per kilowatt-hour are given only as a reference. For 2007 and subsequent model years, pollutant emissions reported to ARB by manufacturers must be in grams per kilowatt-hour.

(2) Small volume manufacturers are not required to comply with these emission standards.

(3) Manufacturers must show that at least 25 percent of its California engine sales comply with the standards in 2001, 50 percent in 2002, and 75 percent in 2003.

(4) The standards for in-use compliance for engine families certified to the standards in the row noted are 4.0 g/bhp-hr (5.4 g/kW-hr) hydrocarbon plus oxides of nitrogen and 50.0 g/bhp-hr (67.0 g/kW-hr) carbon monoxide, with a useful life of 5000 hours or 7 years. In-use averaging, banking, and trading credits may be generated for engines tested in compliance with these in-use compliance standards. If the in-use compliance level is above 3.0 but does not exceed 4.0 g/bhp-hr hydrocarbon plus oxides of nitrogen or is above 37.0 but does not exceed 50.0 g/bhp-hr carbon monoxide, and based on a review of information derived from a statistically valid and representative sample of engines, the Executive Officer determines that a substantial percentage of any class or category of such engines exhibits within the warranty periods noted in Section 2435, an identifiable, systematic defect in a component listed in that section, which causes a significant increase in emissions above those exhibited by engines free of such defects and of the same class or category and having the same period of use and hours, then the Executive Officer may invoke the enforcement authority under Section 2439, Title 13, California Code of regulations to require remedial action by the engine manufacturer. Such remedial action is limited to owner notification and repair or replacement of defective components, without regard to the requirements set forth in Section 2439(b)(5) or Section 2439(c)(5)(B)(vi). As used in the section, the term “defect” does not include failures that are the result of abuse, neglect, or improper maintenance.

(5) For severe-duty engines, the HC+NOx standard is 2.7 g/kW-hr and the CO standard is 130.0 g/kW-hr.

(6) Small volume manufacturers are required to comply with these emission standards in 2013.

\* \* \* \* \*

NOTE: Authority cited: Sections 39600, 39601, 43013, 43018, 43101, 43102 and 43104, Health and Safety Code. Reference: Sections 43013, 43017, 43018, 43101, 43102, 43104, 43105, 43150, 43151, 43152, 43153, 43154, 43205.5, 43210, 43210.5, 43211 and 43212, Health and Safety Code.