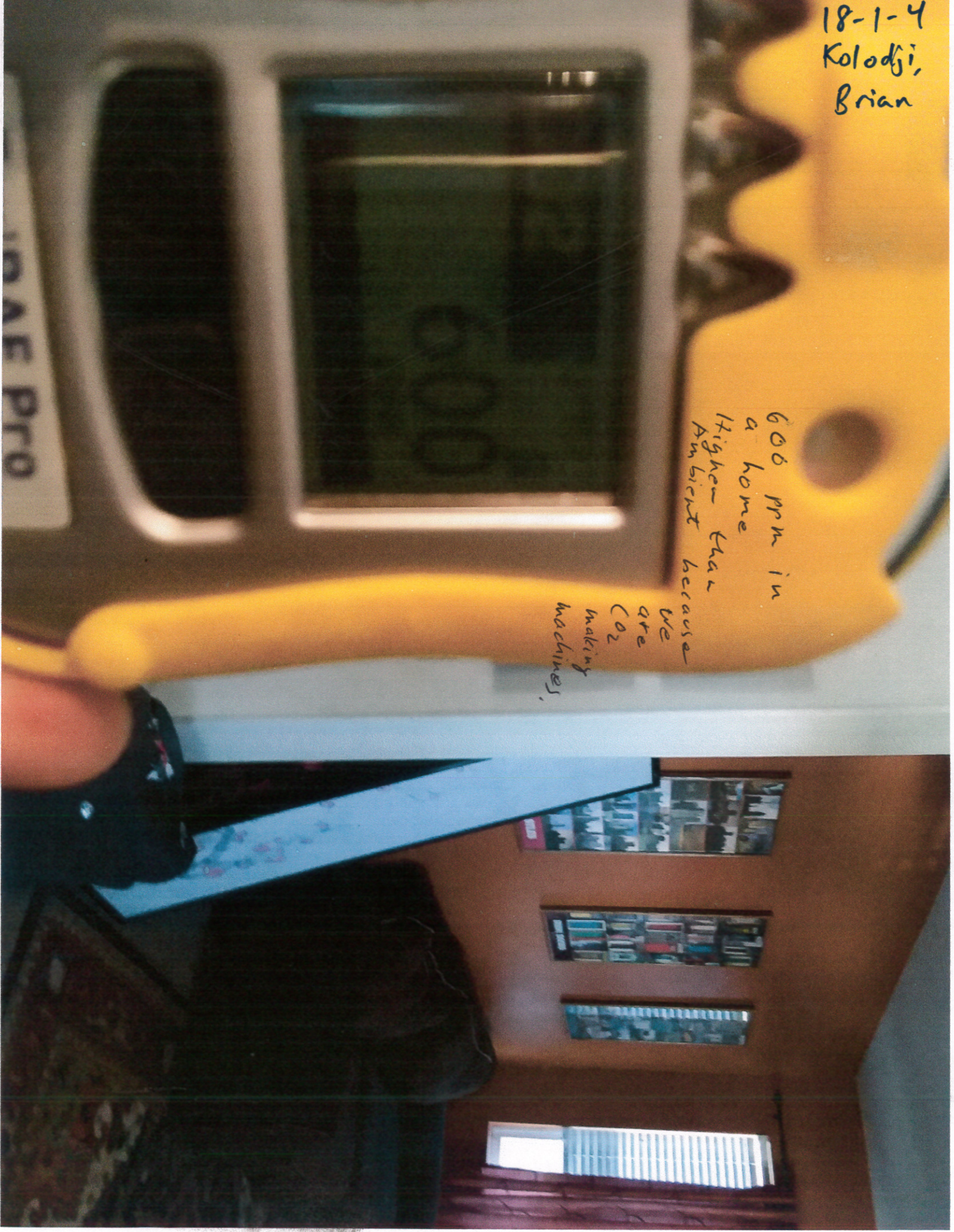


18-1-4  
Kolodji,  
Brian

600 ppm in  
a home  
Higher than  
Ambient because

We  
are  
CO<sub>2</sub>  
making  
machines,



CO2  
400  
ppm

Normally 300-400  
ppm CO2 outside  
home.



In an orchard -  
CO<sub>2</sub> is consumed,  
dropping ambient  
levels.

TOXIRAE Pro  
CO<sub>2</sub>



200



Heavy Duty  
Engine Running -

Radiator near Orchard

Exhaust  
Collector

T0

Radial to  
To  
Cable  
Exhaust

360WZ



Table 2. World rank, photosynthetic type, number of CO<sub>2</sub> studies, and selected references for 10 major crops.

Crop	World rank (acreage)	Photosynthetic pathway	Number of CO <sub>2</sub> studies*	Selected references
Wheat	1	C <sub>3</sub>	48	Havelka <i>et al.</i> 1984a, Sionit <i>et al.</i> 1981c
Rice	2	C <sub>3</sub>	12	Imai <i>et al.</i> 1985, Yoshida 1973
Corn	3	C <sub>4</sub>	57	King & Greer 1986, Surano & Shinn 1984
Barley	4	C <sub>3</sub>	10	Ford & Thorne 1967
Sorghum	6	C <sub>4</sub>	10	Chaudhuri <i>et al.</i> 1986, Mauney <i>et al.</i> 1979
Soybean	7	C <sub>3</sub>	89	Acock & Allen 1985, Havelka <i>et al.</i> 1984b
Cotton	9	C <sub>3</sub>	29	Kimball <i>et al.</i> 1989
White potato	12	C <sub>3</sub>	12	Goudriaan & de Ruiter 1983
Sweet potato	16	C <sub>3</sub>	8	Bhattacharya <i>et al.</i> 1985
Alfalfa	-	C <sub>3</sub>	8	Goudriaan & de Ruiter 1983, Morison & Gifford 1984

\* This column updated; all other information, Cure and Acock (1986).

Table 3. Percent change  $\pm$  95% confidence limits in four key variables of 10 major crops due to a doubling of ambient CO<sub>2</sub> concentration. Data from Cure and Acock (1986) computed by regression analysis; N numbers and references were provided.

Crop	Transpiration	Photosynthesis	Biomass	Yield
Corn	-26 $\pm$ 6	+4 $\pm$ 13	+9 $\pm$ 5	+29 $\pm$ 64
Wheat	-17 $\pm$ 17	+27 $\pm$ 20	+31 $\pm$ 16	+35 $\pm$ 14
Soybean	-23 $\pm$ 5	+42 $\pm$ 10	+39 $\pm$ 5	+29 $\pm$ 8
Sorghum	-27 $\pm$ 16	+6 $\pm$ 16	+9 $\pm$ 29	-
Barley	-19 $\pm$ 6	+14 $\pm$ *	+30 $\pm$ 17	+70 $\pm$ *
Cotton	-18 $\pm$ 17	+13 $\pm$ 19	+84 $\pm$ 126	+209 $\pm$ *
Rice	-16 $\pm$ 9	+46 $\pm$ *	+27 $\pm$ 7	+15 $\pm$ 3
White potato	-51 $\pm$ 24	-	-15 $\pm$ *	+51 $\pm$ 111
Sweet potato	-	-	+59 $\pm$ 18	+83 $\pm$ 12
Alfalfa	-	-	+57 $\pm$ 277	-

\* Data points too few to calculate.

crop yield, all other factors remaining the same. Once-in-a-while a reported experiment shows little or no effect, but these are few and far between. As crop simulation models mature over the next decade, we should be in an excellent position to predict and even take advantage of direct response of crops to CO<sub>2</sub>. In his 1989 address before the Agricultural Science Centennial in Steinkjer, Norway, Dr. J. E. Newman (1989) concluded that rising atmospheric CO<sub>2</sub> should provide benefits to agriculture through direct fer-

tilization and enhanced water use efficiency on local, regional, and global scales. Increased CO<sub>2</sub> is an important aspect of the future, and farmers, growers, and producers of foods are expected to adjust their practices to take advantage of this CO<sub>2</sub> subsidy. Based on current projections, there is every reason to believe that this will occur. Strategies designed to assure future global food security must include a consideration of crop responses to elevated atmospheric CO<sub>2</sub>.



Technical Paper accepted for  
National AIChE Meeting in April 2018  
(Orlando, Florida)  
American Institute of Chemical Engineers

### Deadline Reached

The deadlines for abstract submissions and modifications for this program have been reached.

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### Abstract #512818

#### Remove/ Use Gigatons of CO<sub>2</sub> from Flue Gas without CO<sub>2</sub> Recovery or Purification

Brian Kolodji, Independent Consultant, Bakersfield, CA

#### Abstract Text:

No, its not a perpetual motion machine. This paper will introduce a watershed patent pending process where raw flue gas, when routed and applied properly in a sustained fashion will triple the rate of production of an ubiquitous sustainable "green" commodity product easily absorbed by the market. Beneficially CO<sub>2</sub> in the flue gas is reduced with very minimal energy input, yielding a net negative GHG contribution most cost effectively, as it does not require CO<sub>2</sub> recovery or purification. To be successful in reducing Gigatons of CO<sub>2</sub> per year levels, it will require significant investment by industry (and government) in infrastructure, as expected for any solution of the growing magnitude of the GHG dilemma. In effect this is a solution with an infrastructure impact just like that required by the culprit utilities of electricity and hydrocarbon fuel before their use became widespread.

#### Session Selection:

Plant Design and Energy Integration

#### Title:

Remove/ Use Gigatons of CO<sub>2</sub> from Flue Gas without CO<sub>2</sub> Recovery or Purification

#### Submitter's E-mail Address:

Bkolodji@sbcglobal.net

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#### Keywords:

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