



**CALIFORNIA**  
AIR RESOURCES BOARD

**Truck Regulation Implementation Group  
(TRIG) Infrastructure Meeting #5  
Future Outlook for Hydrogen**

November 4, 2024

# Agenda

- Introduction: meeting focus and objectives
- Hydrogen and fuel cell truck presentations
  - Truck dealership perspective - Tom's Truck Centers
  - ARCHES overview - GoBiz
  - ARCHES hydrogen cost and price assumptions - LBNL
  - LCFS status update - CARB\*
  - Federal production tax credit and DOE H2 demand initiative - GoBiz
  - Hydrogen producer prospective - Air Liquide
  - Hydrogen distribution via retail truck stops - Pilot Travel Centers
  - OEM updates on FCET commercialization plans\*
- Focused Discussion\*
- Recap and Next Steps\*

\* Slides for these presentations in "TRIG 5 CARB slides"



**TOM'S**  
TRUCK CENTER

**Award Winning Commercial MHD Truck Dealership (since 1949)**



SANTA FE SPRINGS





**HYLA'S PLUG POWER equipment arrives 8-1. Permitted 3.5 MOS. Open 8-12-24.**





**TOMES**  
**TRUCK CENTER**

25-50 trucks day. 35 kg fill. 7-9 mi/kg. \$12-15 kg. \$1.33-\$2.15 mi.











**HYLA Modular No. Stations: 2024 = 10. 2025 = 25. Nikola = 2 Million Mi.**

| City                          | Address               | Hyla or Partner    | Fueling Positions | Status                                      |
|-------------------------------|-----------------------|--------------------|-------------------|---|
| Coolidge, AZ <b>1</b>         | 680 E Houser Rd       | Hyla               | One               | Operational                                 |
| Compton, CA                   | 435 E Weber Ave       | Hyla               | One               | Permitting<br>Expected Operational: Sep '24 |
| Fontana, CA                   | 11053 Catawba         | Hyla               | Two               | Permitting<br>Expected Operational: Oct '24 |
| Long Beach, CA <b>5</b>       | 2267 W Gaylord        | Hyla               | One               | Operational                                 |
| Ontario, CA <b>2</b>          | 2445 East Guasti Road | Hyla               | Two               | Operational                                 |
| Ontario, CA <b>3</b>          | 4265 E. Guasti Road   | Shell              | One               | Operational                                 |
| Port of Oakland, CA <b>4</b>  | Engineer Road         | First Element Fuel | Two               | Operational                                 |
| Santa Fe Springs, CA <b>6</b> | 13412 Excelsior Drive | Hyla               | One               | Operational<br><b>TOM'S TRUCK CENTER</b>    |
| Stockton, CA                  | 920 Performance Dr    | Hyla               | Two               | Permitting<br>Expected Operational: Dec '24 |
| Wilmington, CA                | 690 Pioneer Ave.      | Hyla               | Two               | Permitting<br>Expected Operational: Oct '24 |



## Major Certification Requirements



- Hydrogen ***Leak Detection System*** with Audible Alarm
- ***Ventilation*** to expel any lost gas from the system
- ***Ventilation at high points*** in the ceiling
- ***Automatic gas detection***
- ***Automatic power-up*** of the equipment to expel the gas
- ***Sealed flooring*** prevents Hydrogen leakage escaping to underground voids







Avail Purchase, Rental or Lease



## TRE - FCEV

ZEV Technology FCEV

Classification 8

GCWR 82,000 lbs.

Curb Wt. 25,500 lbs.

Wheelbase 182"

Fuel Capacity: 70 kg

Range 500 miles \*

Efficiency 7.1 mi/kg \*

Fueling 700 Bar

TTC-SRP ~\$515k \*

HVIP-ISEF \$240k-\$676k \*

POLA\* \$75k-\$100k

VIP \$20k-\$520k

VW up to \$240k

SAVE 47-90% \*

IRA up to \$40k

179 100%

\* Subject to change, POLA not eligible in ISEF, 90% Cap



# 2023 VOUCHERS = 268 MHD TRUCKS

Data thru 12-31-23



## Trucks

(class 2b-8)

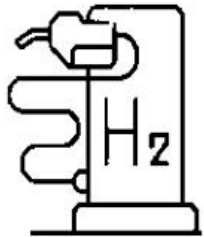
**TTC/\$ = 34%**



## BEV Trucks

(class 2b-8)

**TTC/\$ = 17%**



## Fuel Cell Tractors

(class-8)

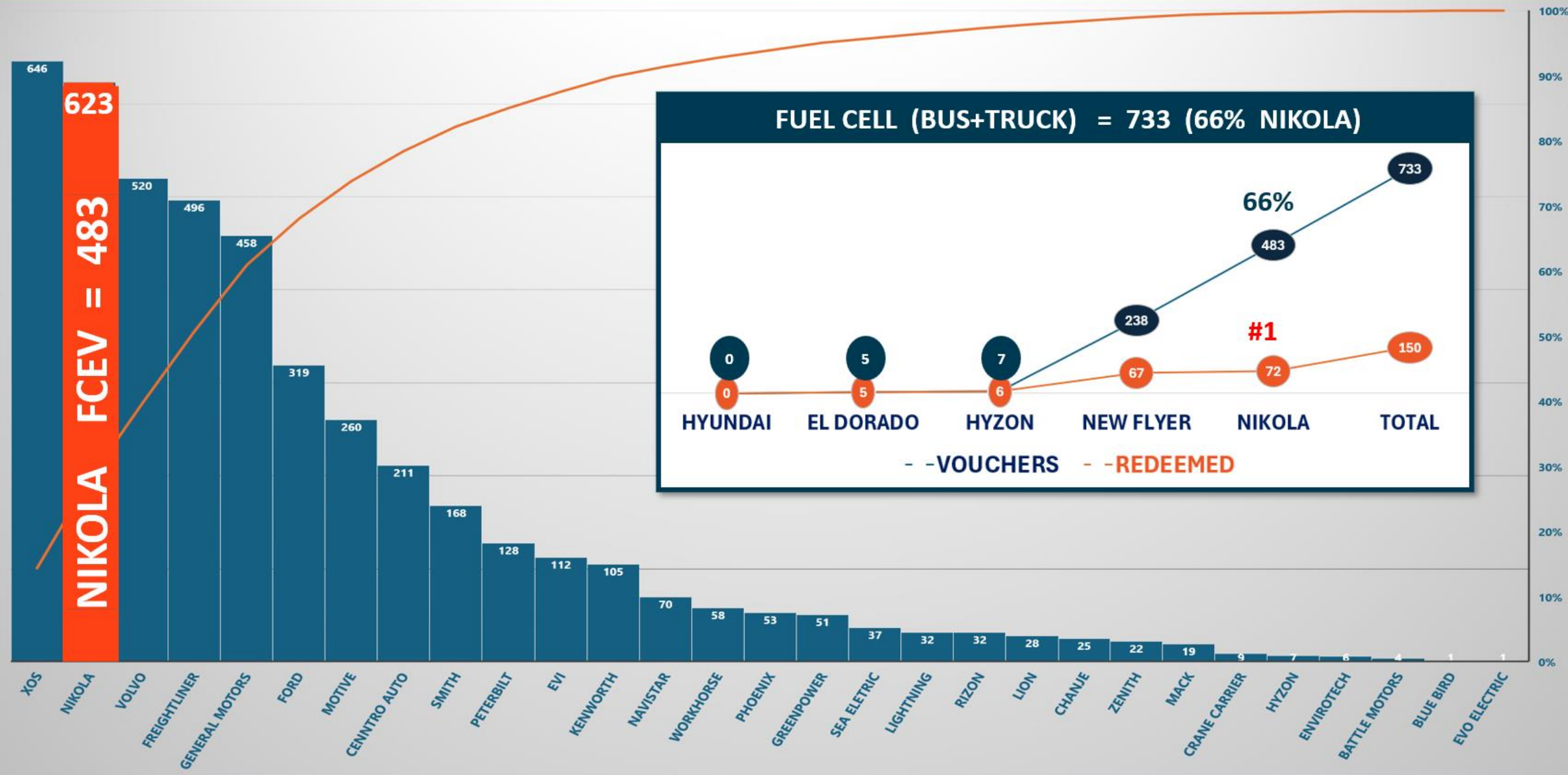
**TTC/\$ = 54%**





# ZEV HVIP MHD TRUCK REBATES : 4,500 (2011-2024)

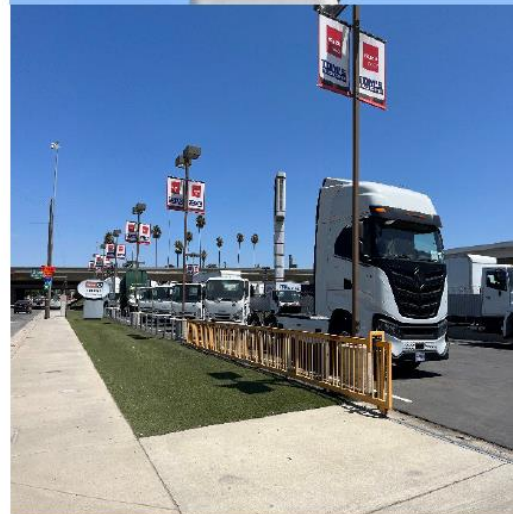
Data thru 9-30-24





**TOM'S  
TRUCK CENTER**

**REE**





# **TOMES**

## **TRUCK CENTER**



**13443 FREEWAY DRIVE  
SANTA FE SPRINGS, CA  
LOS ANGELES**

**LISA MCGHEE**

**949-422-8576**

**LMCGHEE@TTRUCK.COM**

**WWW.TTRUCK.COM**

**909 NORTH GRAND AVE  
SANTA ANA, CA  
ORANGE COUNTY**



# Alliance for Renewable Clean Hydrogen Energy Systems (ARCHES) – California H2Hub

Tyson Eckerle, GoBiz

Infrastructure Truck Regulation Implementation Group (TRIG) meeting

November 4, 2024

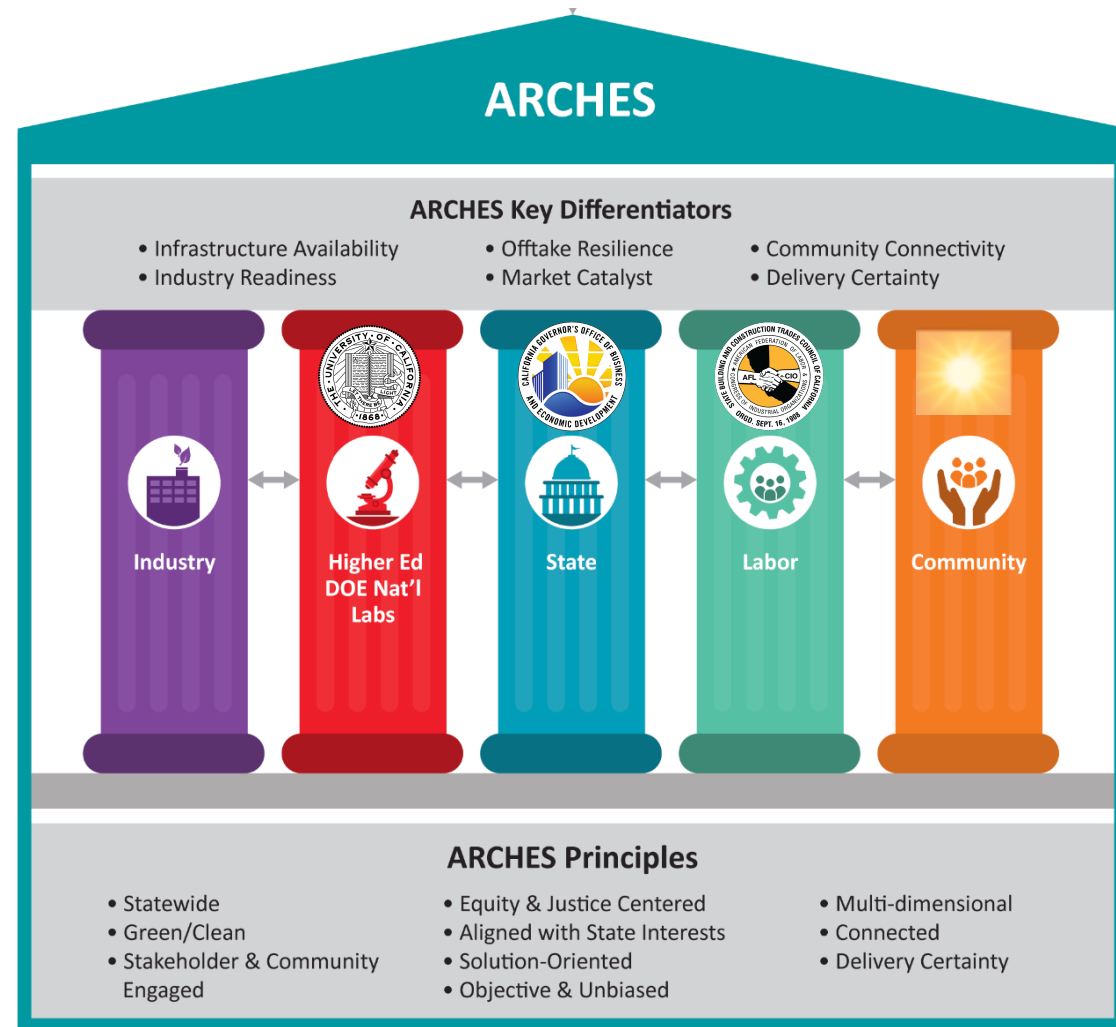




# ARCHES Mission

- **ARCHES** is a **public-private partnership** to create a **sustainable statewide renewable, clean hydrogen (H<sub>2</sub>) market and ecosystem** in California and beyond
- **ARCHES** utilizes **renewable resources** to produce hydrogen with the objective to **fully decarbonize the regional economy**
- **ARCHES** prioritizes
  - ☐ Environmental Justice
  - ☐ Equity
  - ☐ Economic Leadership
  - ☐ Workforce Development
  - ☐ Hydrogen Market Viability

## U.S. Department of Energy





# Where ARCHES is in the Process



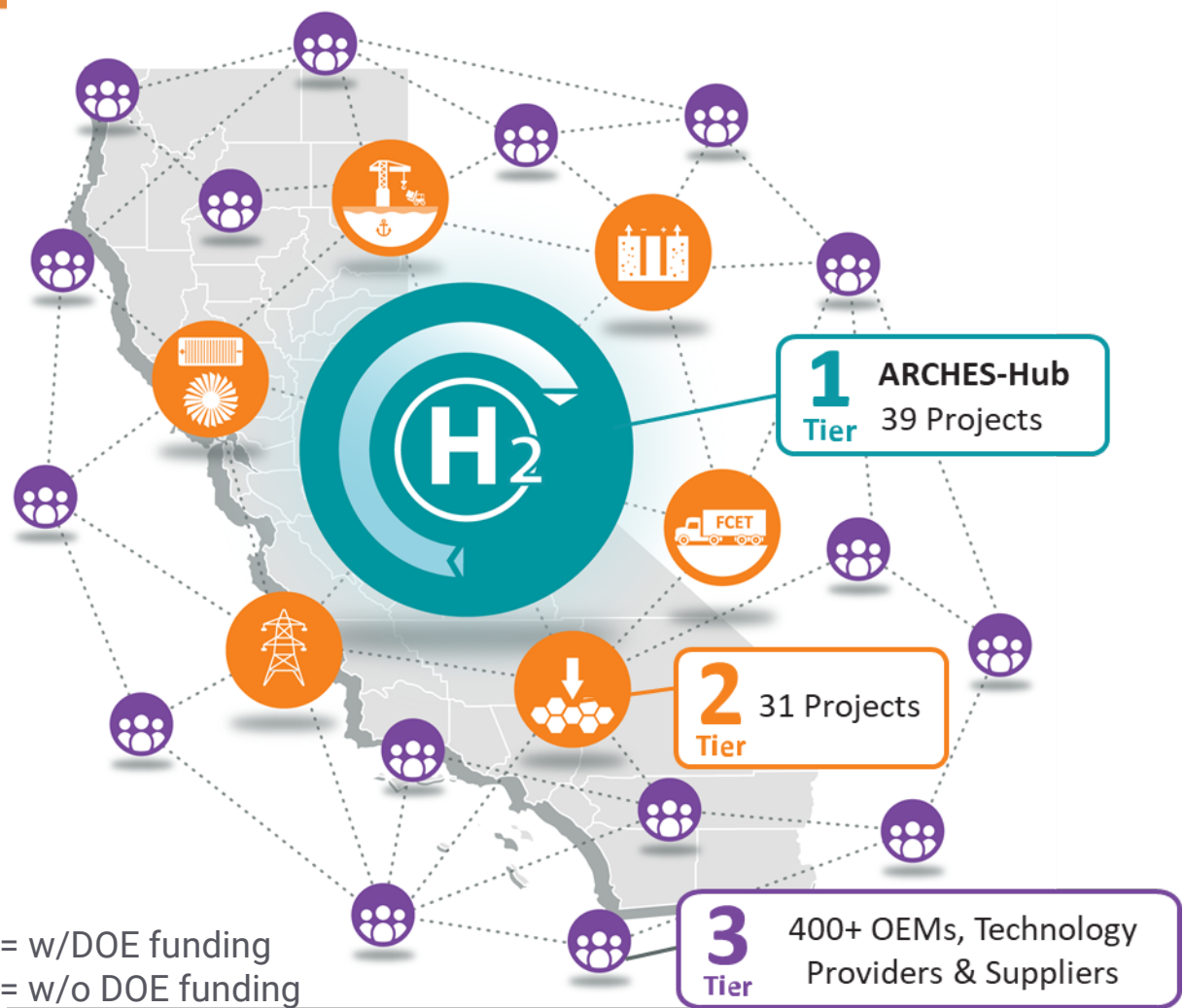
ARCHES  
is here

-  Negotiations Conducted
-  Go/No-Go Decisions



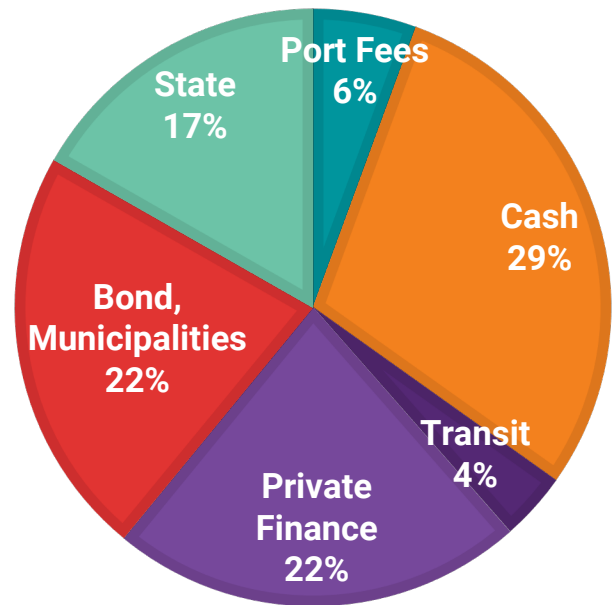


# ARCHES Projects: A Resilient Hydrogen Ecosystem for California



Tier 1 = w/DOE funding  
Tier 2 = w/o DOE funding

\$1.2B DOE funds unlocks \$11.7B in matching funds





# Moving from Concept to Reality

Coming Soon:



Request for Information: Heavy-Duty  
Fuel Cell Vehicle Market Development  
Incentive Strategy

November 2024





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U.S. DEPARTMENT OF  
**ENERGY**  
Office of Science

# Modeling framework for the assessment of a sustainable hydrogen production and supply chain network in California

*Tamim Zaki, PhD*  
Postdoctoral Researcher

*Seongeun Jeong, PhD*  
Research Scientist

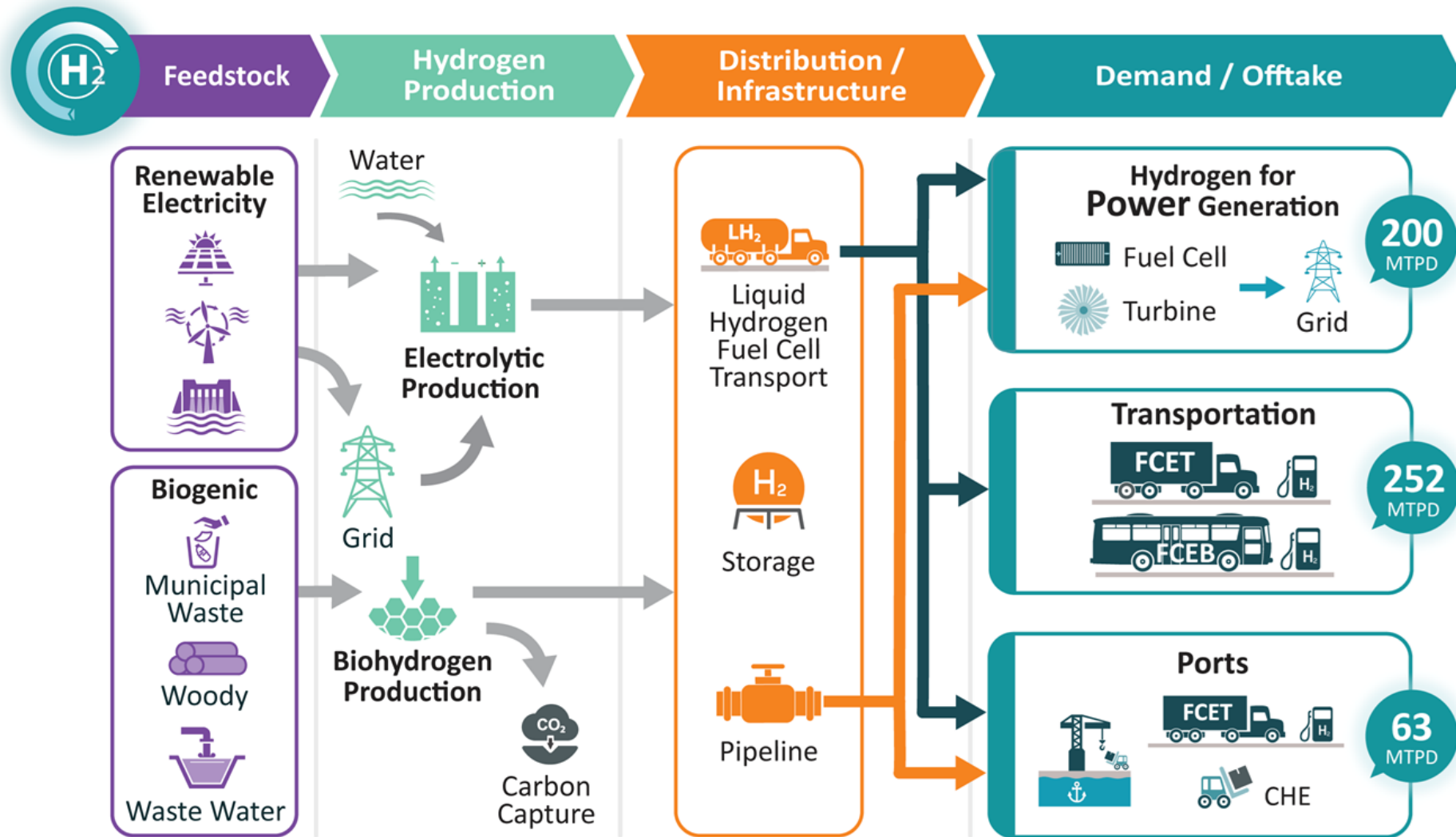
*Adam Weber, PhD*  
Senior Scientist

*Hanna Breunig, PhD*  
Staff Scientist

Energy Technologies Area

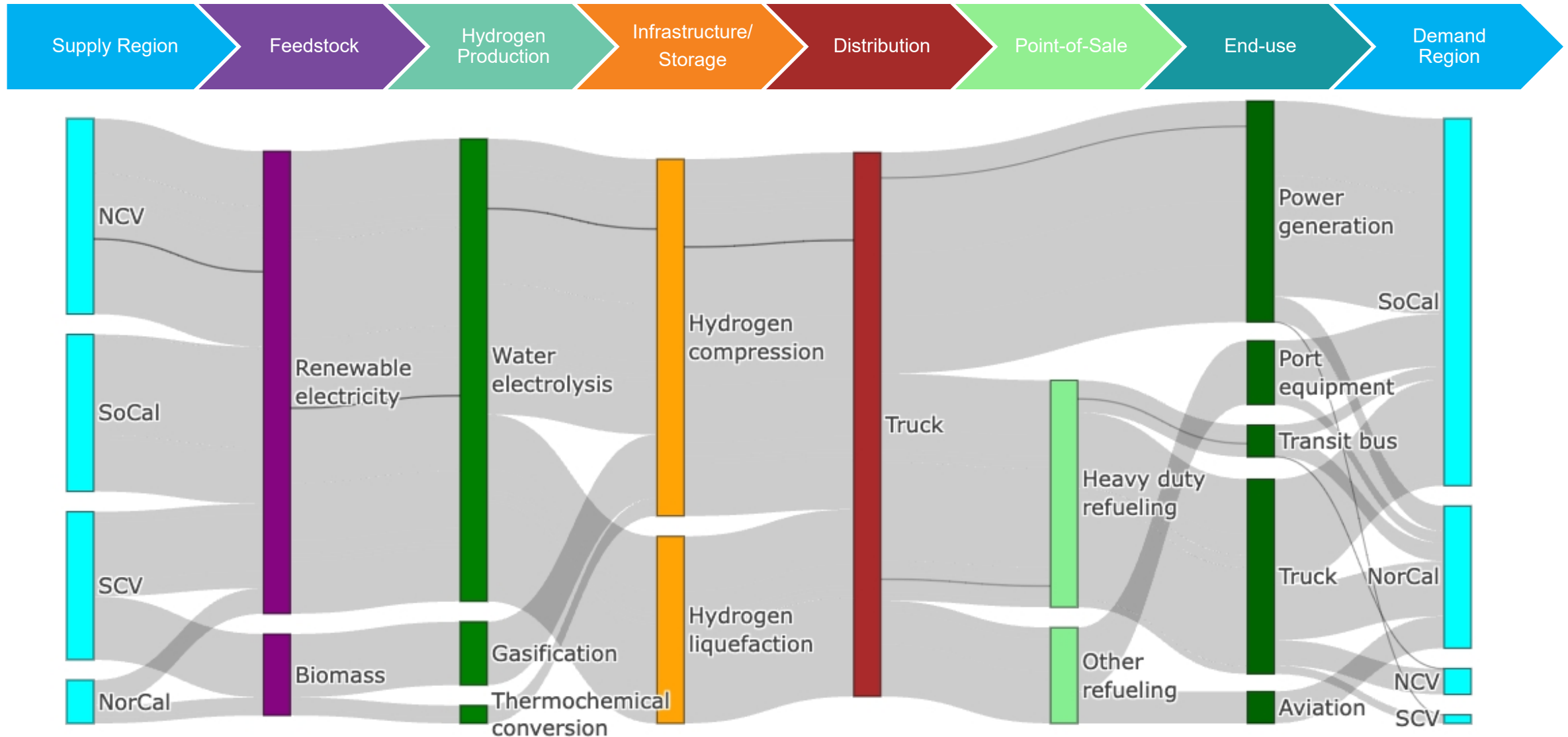
November 3 2024, Air  
Resources Board Meeting

# ARCHES Hydrogen Flow



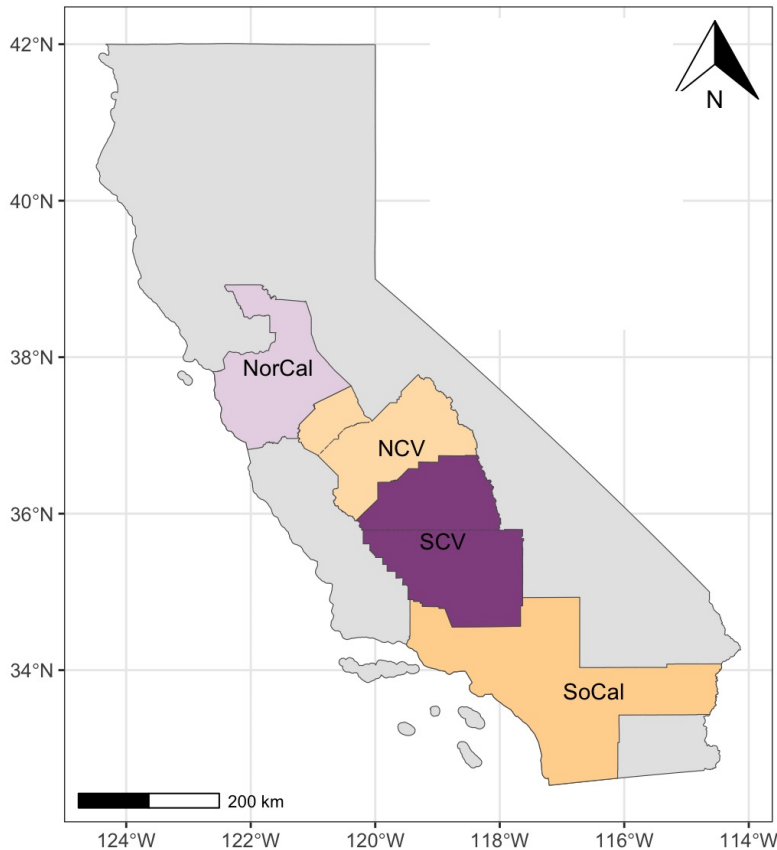


# Hydrogen Flow in an Example Scenario





Regions were derived in an iterative process based on counties with projects



### Proposal

- NorCal: e.g. Sacramento, Stockton & Bay Area (down to Santa Cruz)
- NCV: e.g. Merced, Fresno
- SCV: e.g. Lancaster
- SoCal: e.g. Los Angeles, Riverside, Bakersfield, San Diego

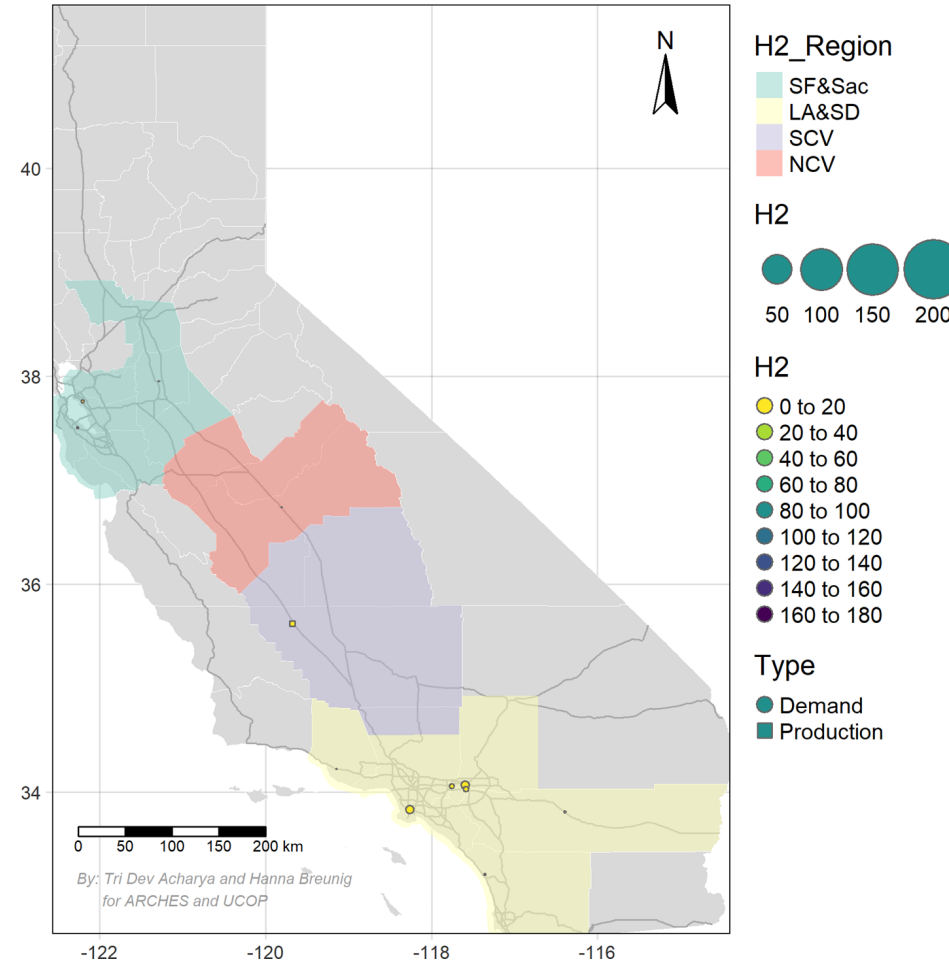
### Ongoing work:

- Clustering of projects by relevant geographic boundaries
  - county, districts; air quality regions; transportation distances



# ARCHES Systems Approach Balances Production and Offtake Over Time

Year 2023 (tpd)



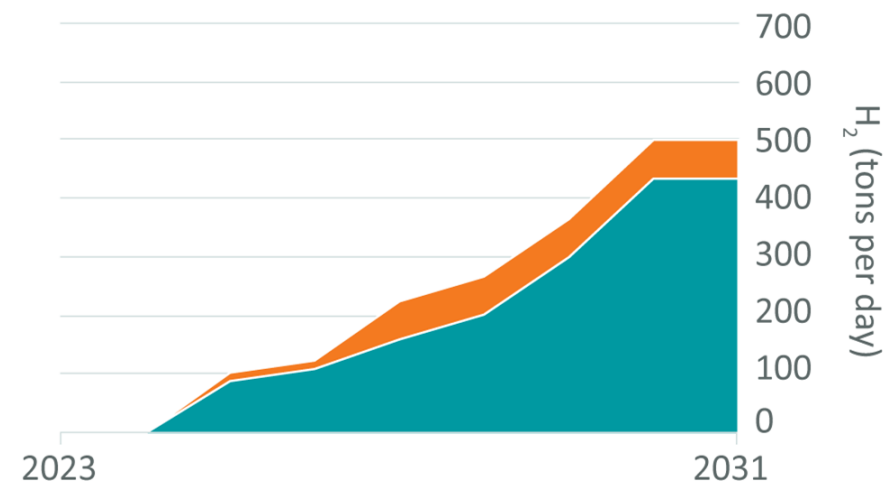


## Cost/Emissions from electricity and biomass feedstocks are key tasks for the analysis team

- Projects note type of fuel
- Utility forecasts for cost and emissions gathered: annual average forecasts
- Dedicated solar modeled from DOE
- Biomass pretreatment, cost, and transport gathered or approximated
- Necessary energy storage costs include pumped hydro storage & batteries, approximated via literature values
- UC Berkeley Tim Lipman is leading LCA of biohydrogen
- LBNL & NREL leading modelling of grid forecasts
- ARCHES is gathering data from companies

### Production cost assumptions

- Electricity = 0.02-0.19 \$/kWh
- Water = 0.021 \$/kg







## Electrolysis

- Capital and operating costs provided from companies were compared with guidance from DOE H2A models
  - Details include things like catalyst and stack replacements, water, energy, maintenance, labor, construction
- Water consumption derived from company estimates for most producers
- Use a conservative capital charge factor

### Production Spec Assumptions

- Electrolyzer (stack and BoP) electricity = 55.04-55.80 kWh/kg H<sub>2</sub>
- Electrolyzer water = 5 gal/kg H<sub>2</sub>
- Capacity factor = 0.32-0.90 (depending on electricity source)
- Stack lifetime = 60000-67500 hrs
- Plant lifetime = 20 yrs



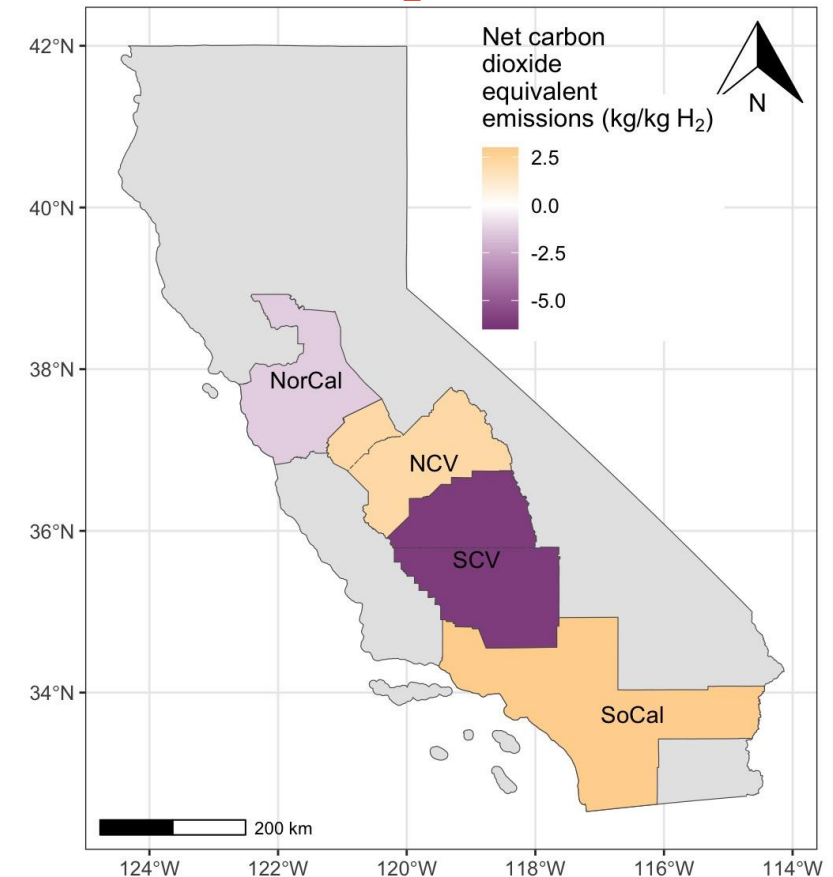
## Biogenic conversion

- Detailed company data from gasification of woody biomass
- Literature used to approximate thermochemical conversion of MSW
- Avoided landfill emission using EPA WARM model

## Production Spec Assumptions

- Biomass plant (thermochemical and gasification) electricity = 12-18 kWh/kg H<sub>2</sub>
- Biomass plant (thermochemical and gasification) water = 0.5-30.0 gal/kg H<sub>2</sub>
- Plant lifetime = 20 yrs

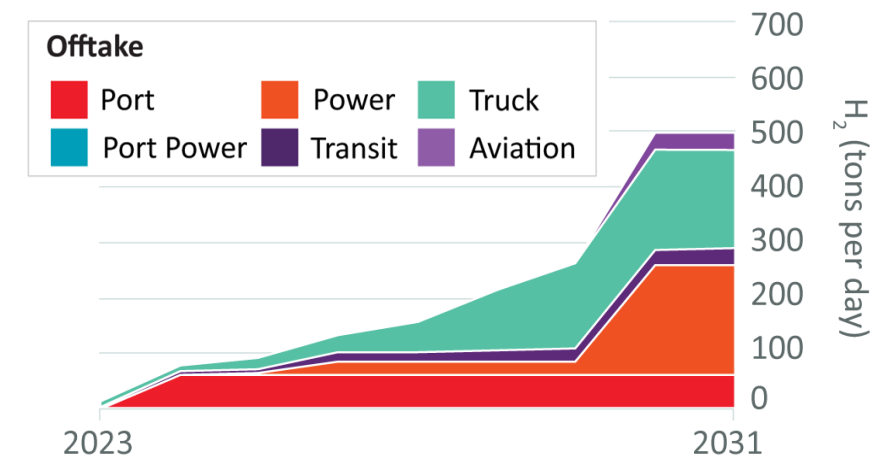
## Net CO<sub>2</sub> emissions from H<sub>2</sub> production







- Coupling of supply and demand informed inclusion of liquefaction, compression
- Assume buffer storage at each project, as well as in key production regions in liquid tanks
- Refueling station & bulk liquid and compressed gas transport models from HDSAM
- Compressed gas bulk storage modeled by LBNL inhouse
- Leakage rates from CA GREET guidance
- Electricity consumption from local grid utility



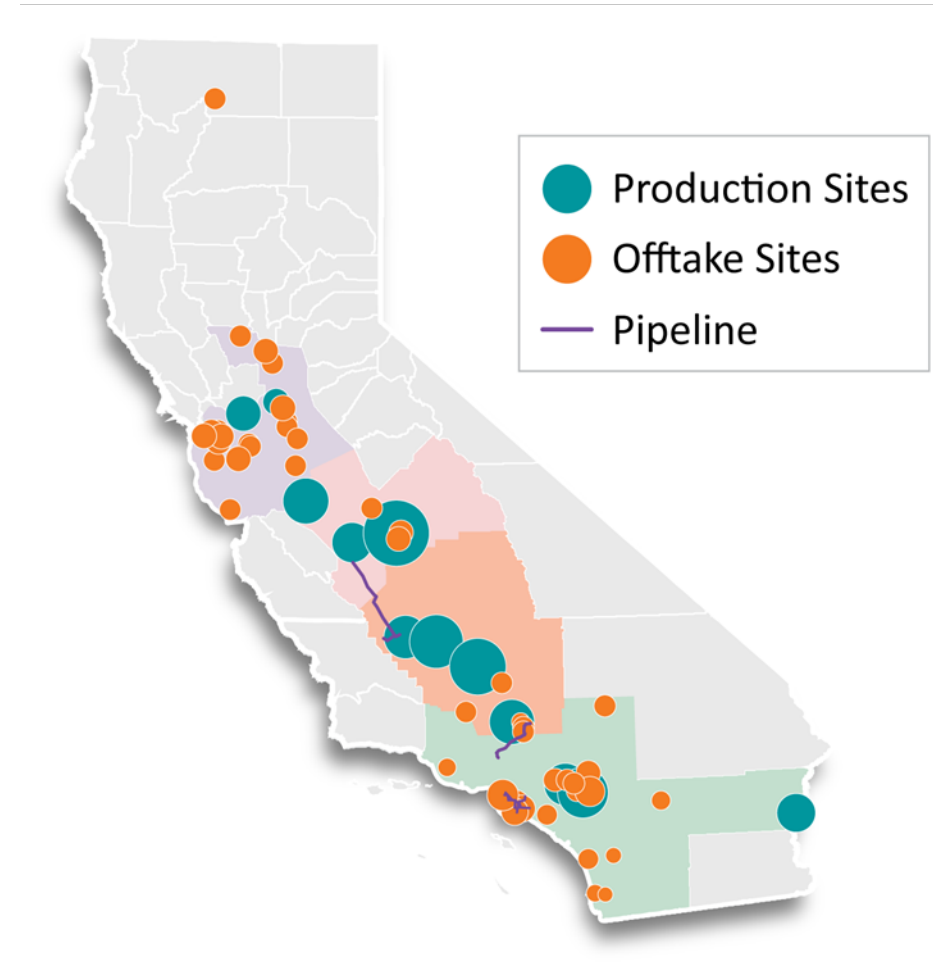
### Processing Assumptions

H2 liquefaction electricity = 9.0-11.3 kWh/kg H2

H2 compression electricity = 2.23 kWh/kg H2



- Pipelines replace compressed gas truck transport or fill need for new projects
- Pipeline selection based on stable supply and demand nodes
- Diesel vs fuel-cell electric trucks compared
- Bulk liquid and compressed gas transport models from HDSAM to derive a levelized cost per kg-mile transported

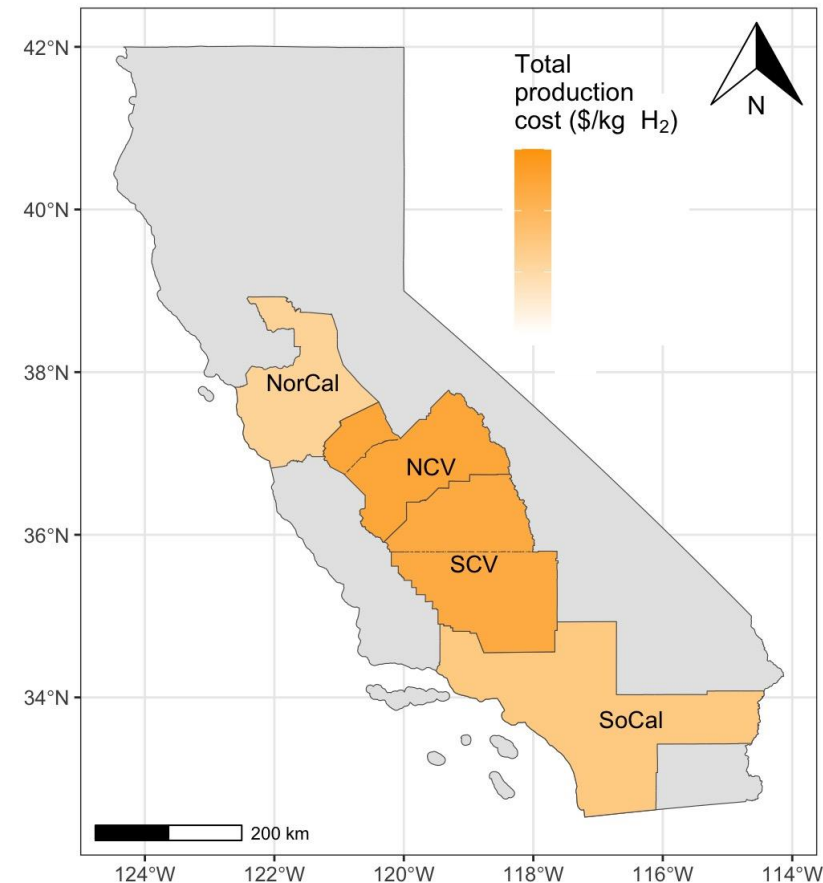




## Markups evaluated for each key market end use

- Hub-wide emissions and cost for each year determined based on the production projects coming online
- DOE H2FAST model used to identify break even cost target for hydrogen at the hub level
  - Based on constraint guidance from industry
  - Reflects goal seek for constraints based on cost of hydrogen production, & matching of regional supply and demand over time

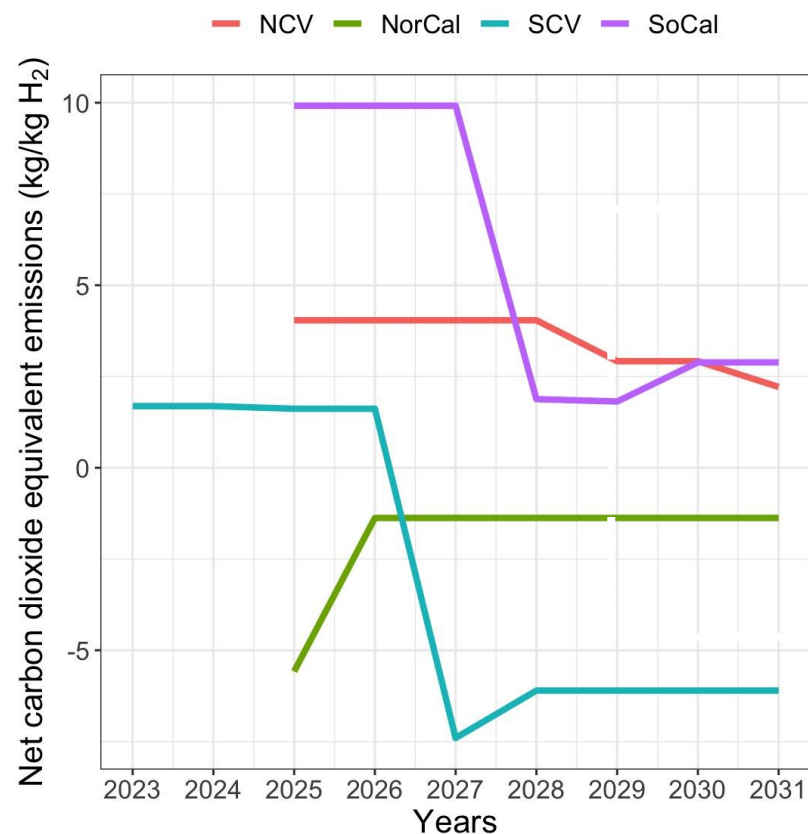
## Total cost of H<sub>2</sub> production (no markup)



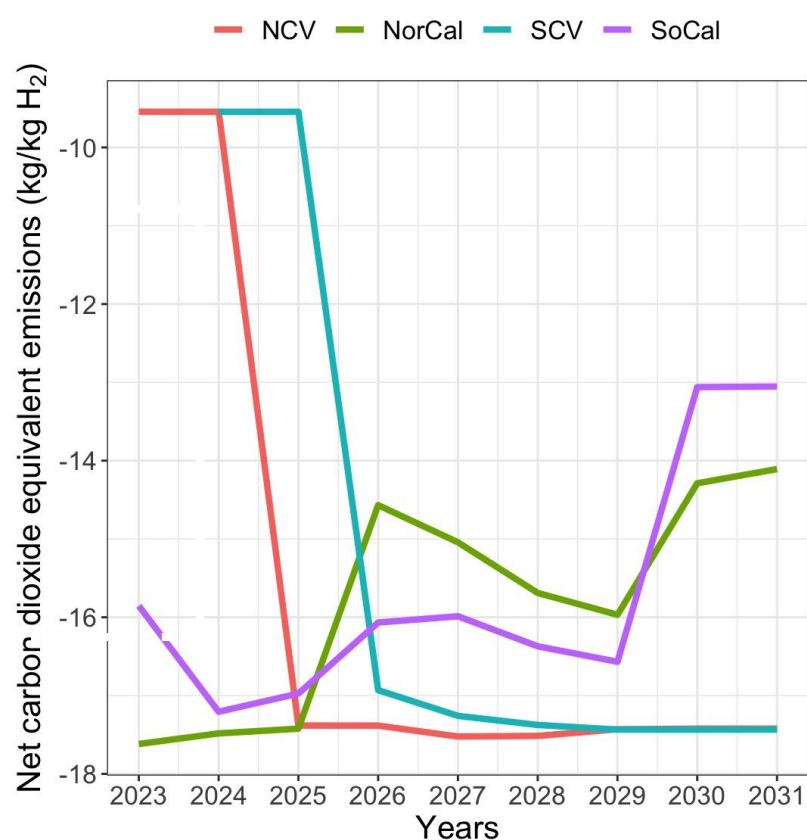


# Temporal Environmental and Economic Impacts

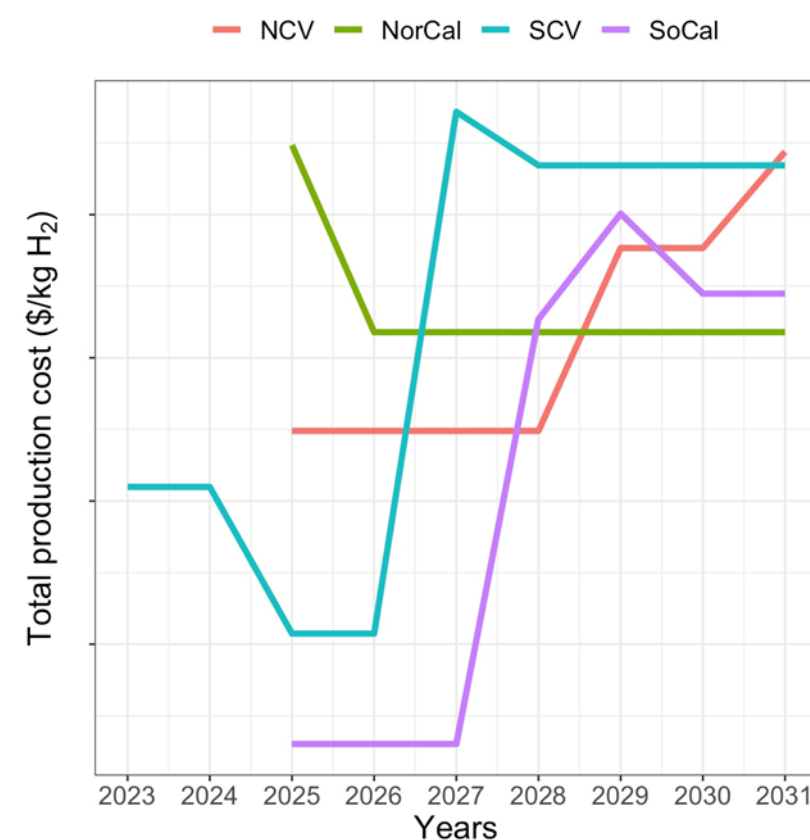
Net CO<sub>2</sub> emissions  
from H<sub>2</sub> production



Net CO<sub>2</sub> emissions  
avoided by H<sub>2</sub> end-users



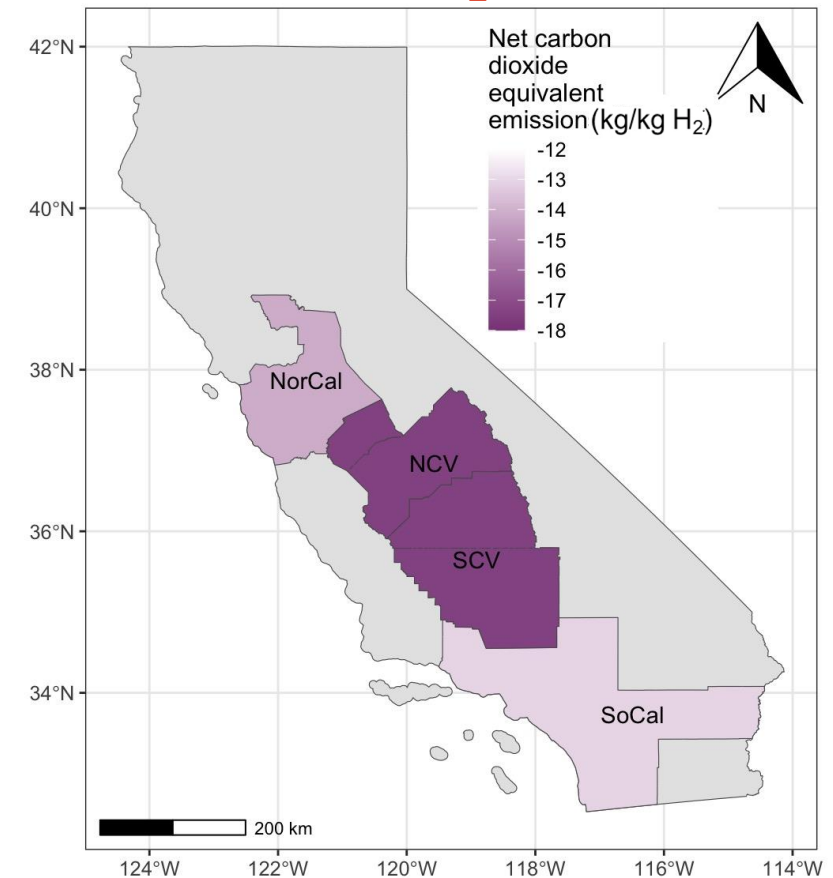
Total cost of  
H<sub>2</sub> production





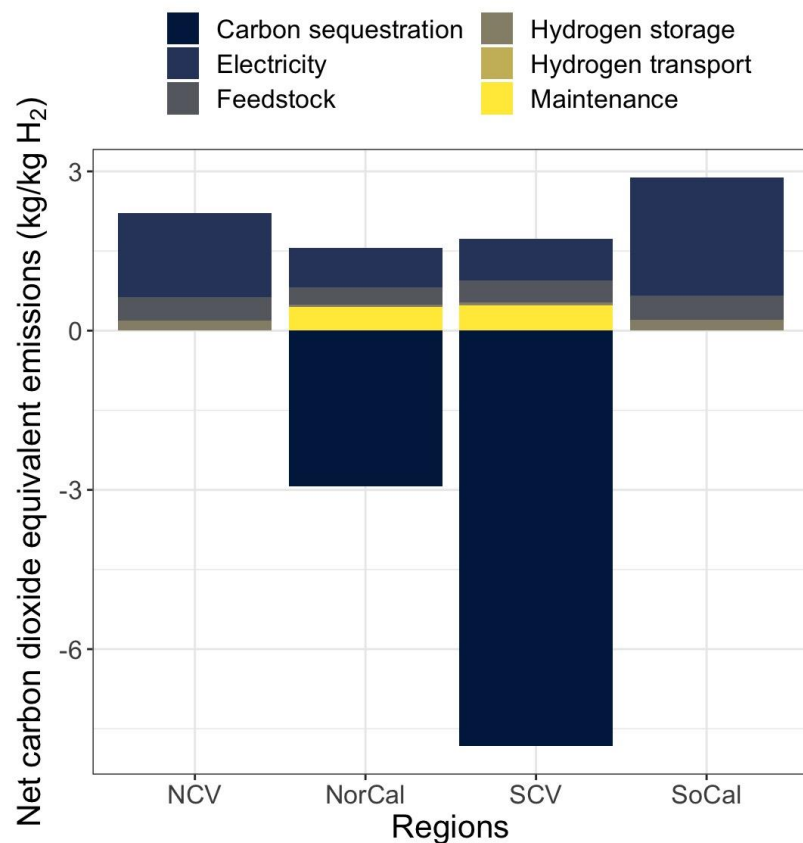
- Costs for refueling stations, trucks & buses from CTE, UCDavis and UC Berkeley, energy efficiency and emissions from GREET
- Cost for turbine and fuel cells from proposals, emissions from literature
- Port equipment from ports by equipment type and mobile refuelers. Energy efficiency and emission from GREET, EPA (for truck class and generation)

## Net CO<sub>2</sub> emissions avoided by H<sub>2</sub> end-users

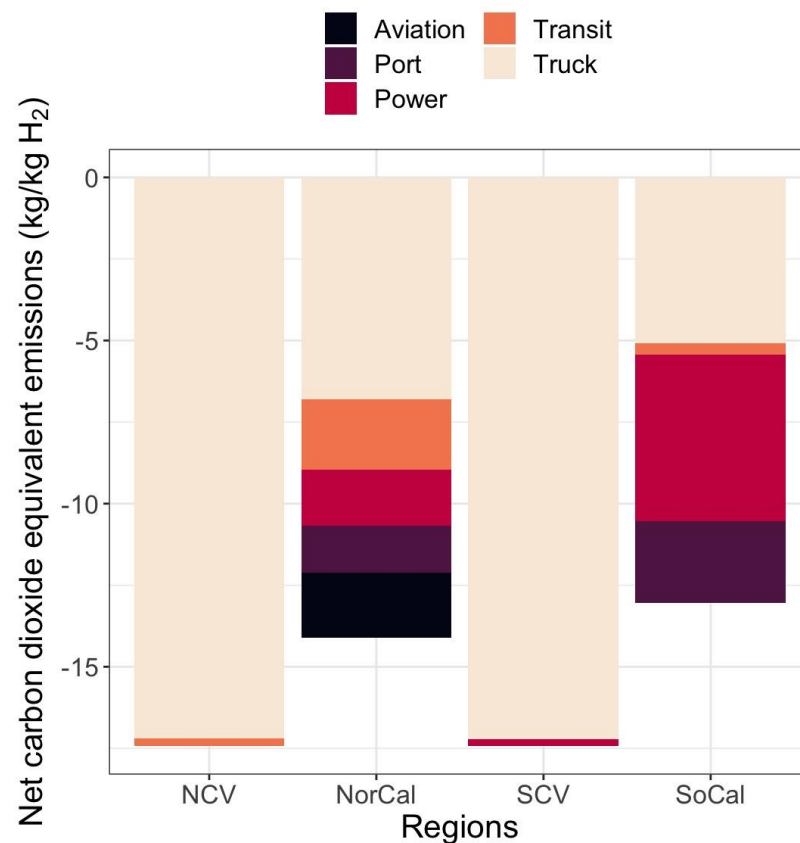




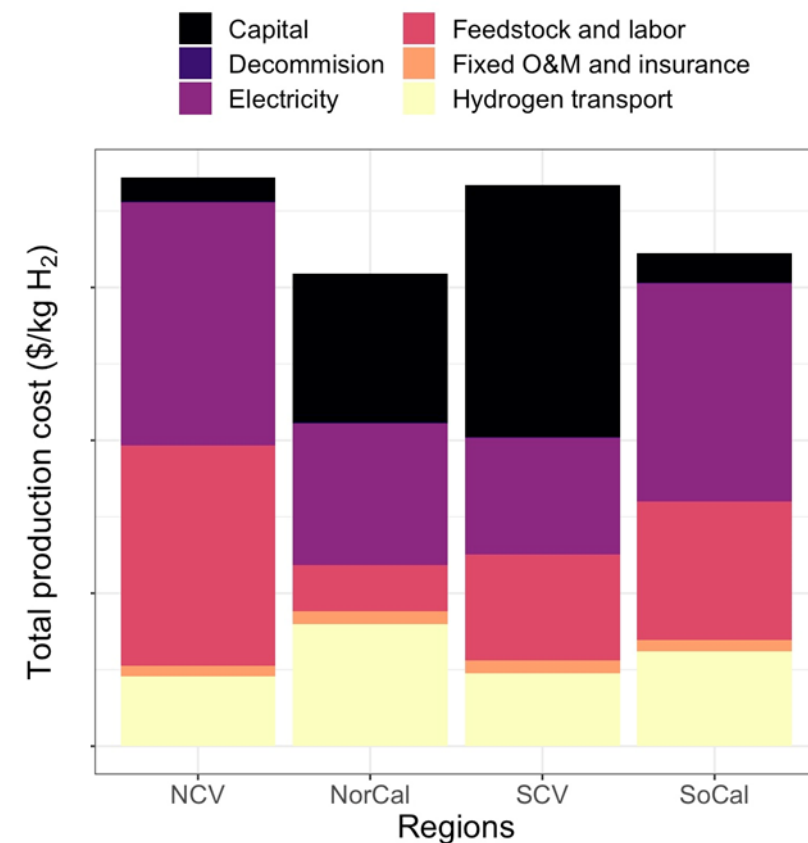
## Net CO<sub>2</sub> emissions from H<sub>2</sub> production



## Net CO<sub>2</sub> emissions avoided by H<sub>2</sub> end-users



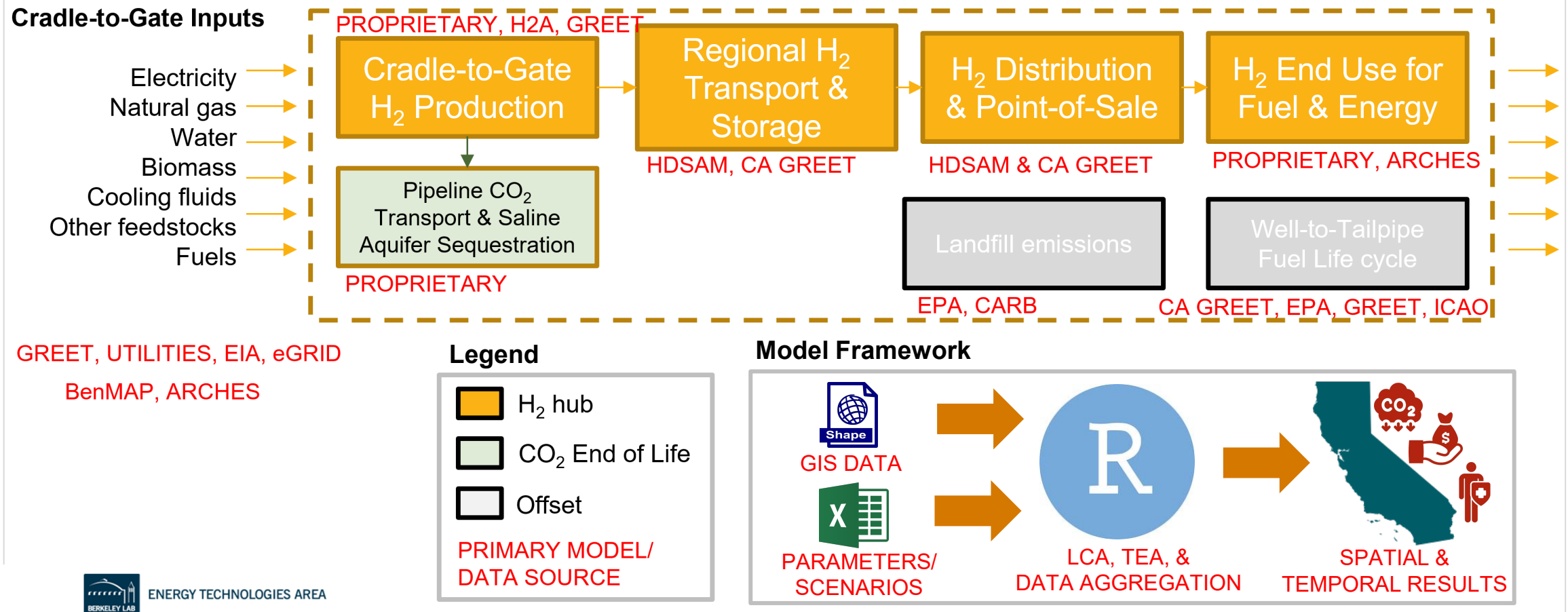
## Total cost of H<sub>2</sub> production



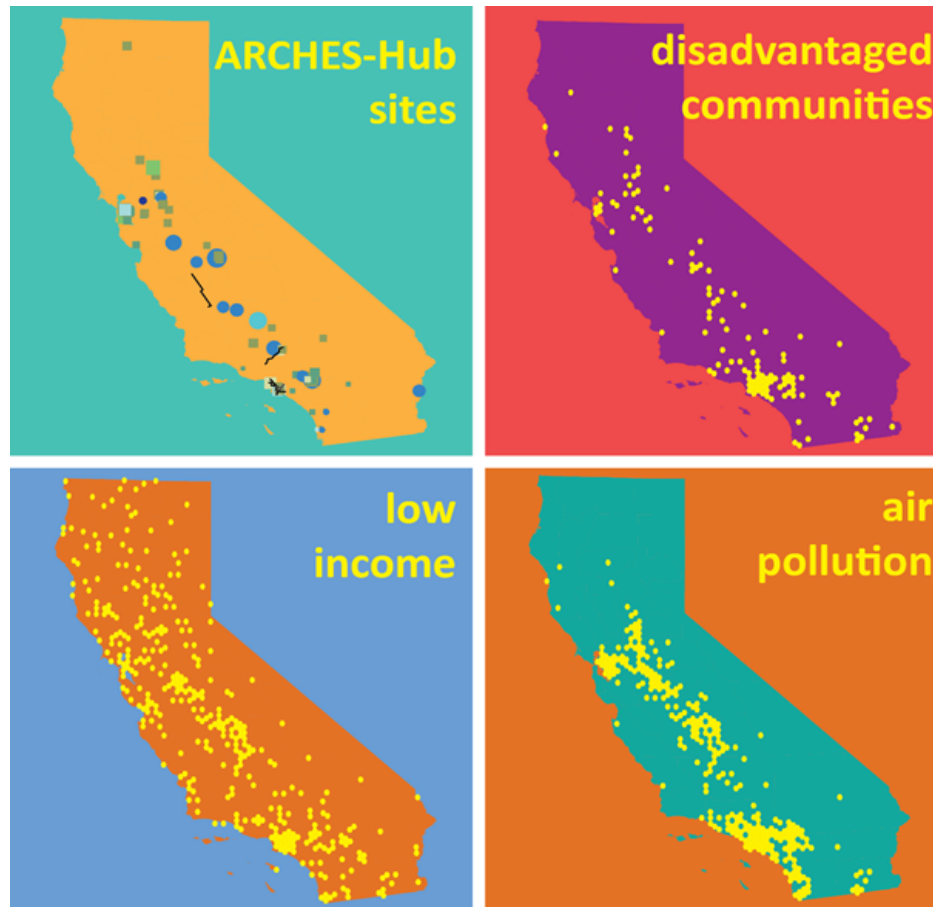


# Modeling Framework

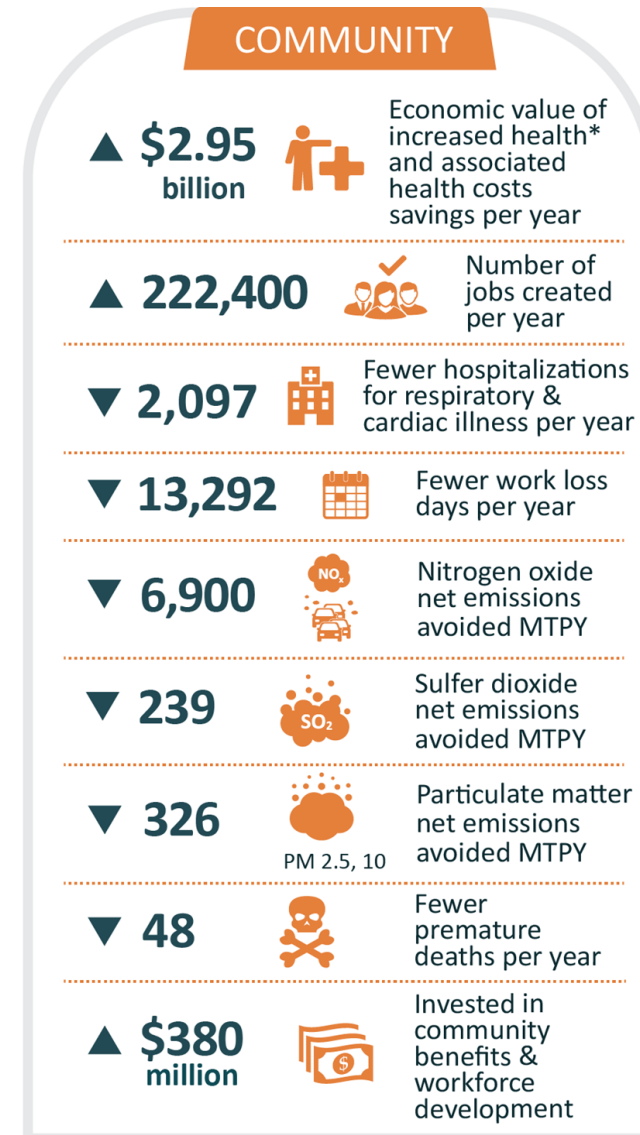
## Data Management and Flow of the Life cycle assessment and Techno-economic analysis



# Disadvantaged Communities Will Benefit



\*EJ40 database and CalEnviroScreen





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U.S. DEPARTMENT OF  
**ENERGY**  
Office of Science

# Questions?

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*Hanna Breunig, PhD*  
*hannabreunig@lbl.gov*



# **45V and Clean H2 Initiative Updates**

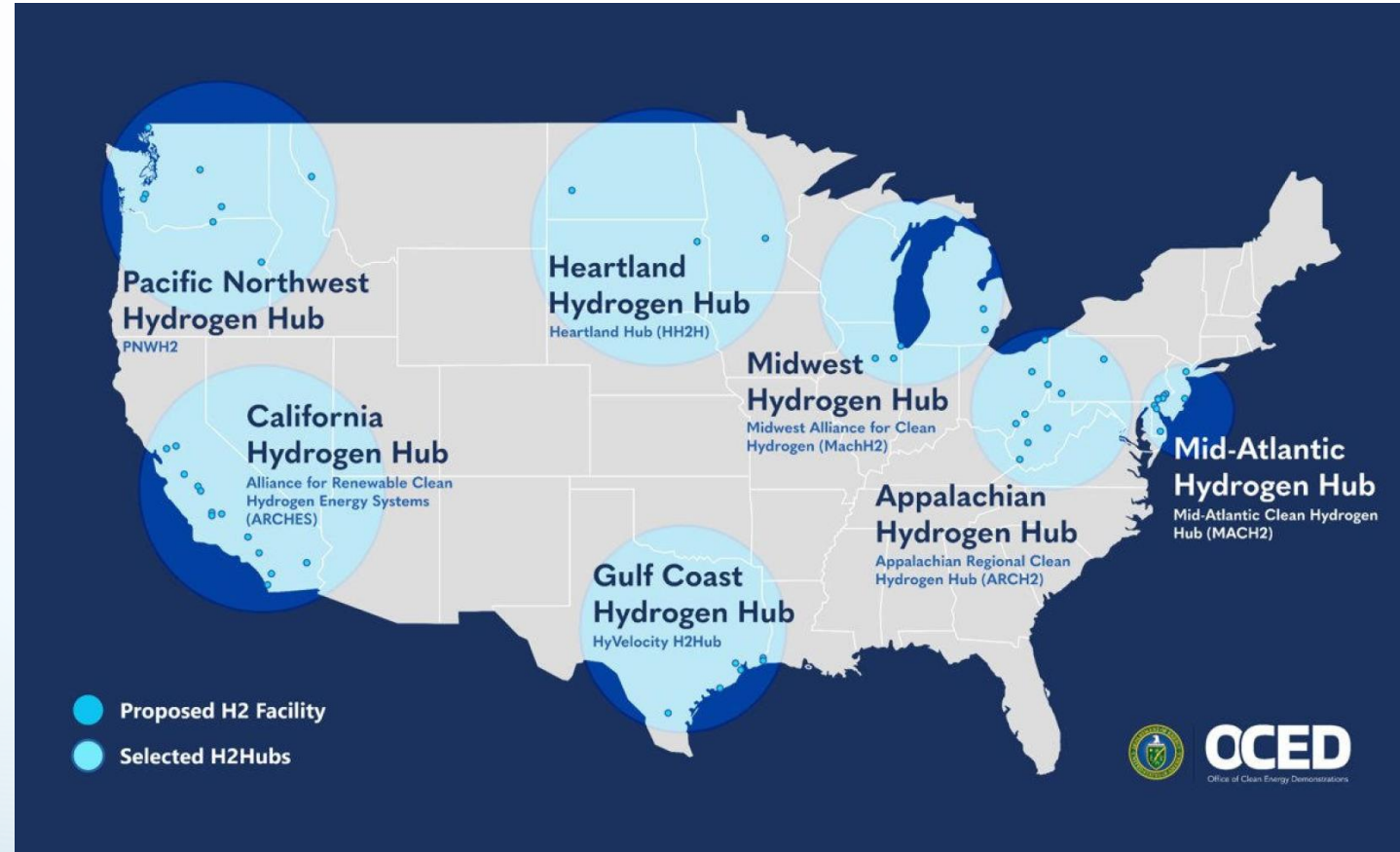
Tyson Eckerle

Sr. Advisor for Clean Infrastructure and Mobility

Governor's Office of Business and Economic Development

# Federal Hydrogen Supply Initiatives

- US Dept. of Energy's (DOE) Clean Hydrogen Production Tax Credit - 45V
  - Up to \$3.00/kg 10-year incentive based on carbon intensity
  - Public Comment Letters for Section 45V
- Hydrogen Demand Initiative
  - Consortium set up to support US H2 Hubs with demand-side support measures to facilitate clean hydrogen purchases
  - Goal to enhance early commercial viability of H2 Hubs across US







# Hydrogen Production

Building a sustainable, low-carbon future with hydrogen energy

Dave Edwards, Director and H2E Fellow

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# Air Liquide has nearly 60 years of hydrogen development for industries

## Production & Supply chain

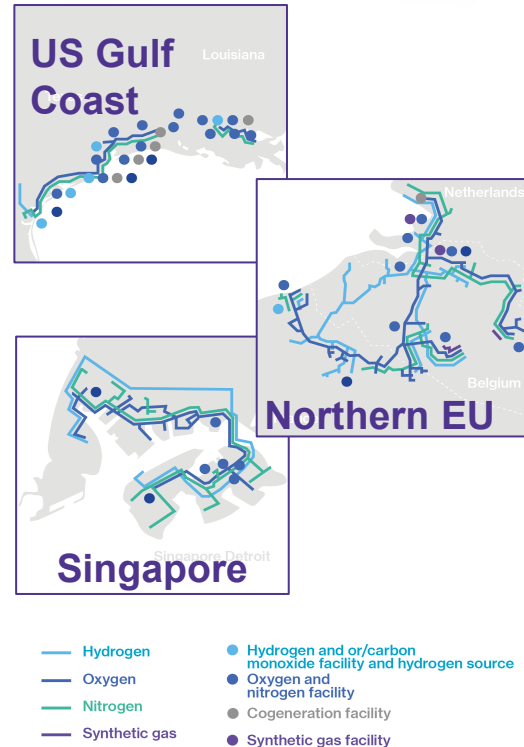
### Production



### Supply chain



## Distribution Networks



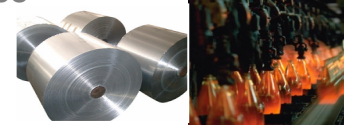
## Markets Segments

### Process industries

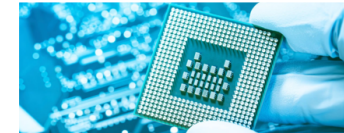
Oil & Gas



Steel, Glass



Electronics



### Transportation

Space



## Key Figures

14 Bm<sup>3</sup>/yr

1,850 km H<sub>2</sub> pipeline

46 large H<sub>2</sub>/CO plants

40 electrolyzers  
in operation

2 B€ sales

# Low-Carbon Hydrogen Production

## Thermocatalytic Processes Reformers

### Hydrocarbon + Carbon Capture, Usage and Storage (CCUS)



Reformer-based hydrogen with carbon capture and storage.

By-product hydrogen recovered from other industrial processes.

### Biomethane (Renewable Natural Gas- RNG)



Reforming of waste streams including landfill and agri-waste digesters

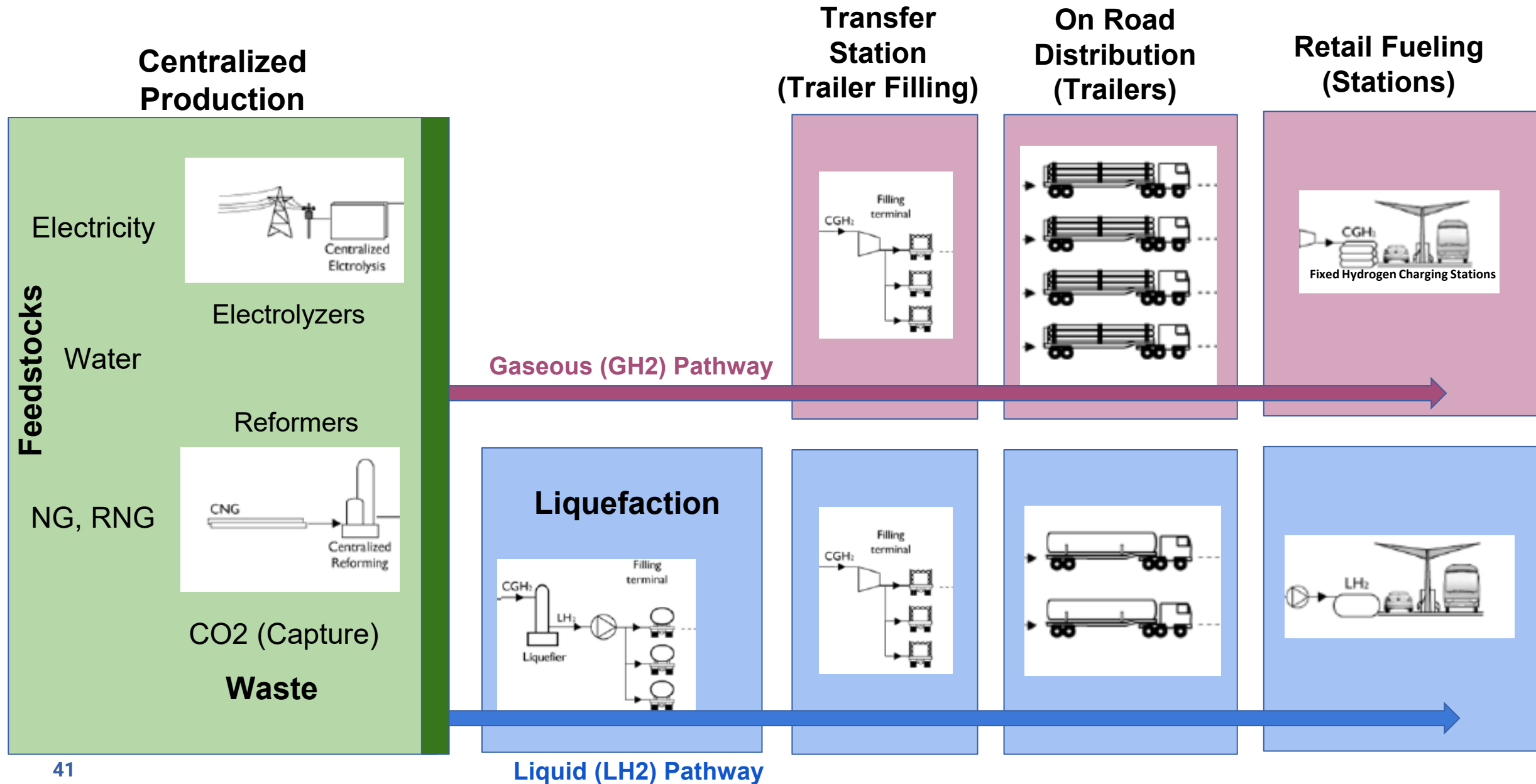
## Electrochemical Processes Electrolyzers

### Electrolysis



Water electrolysis using low-carbon electricity (e.g., nuclear, solar, wind)

# Hydrogen Transportation Fuel - Production and Distribution



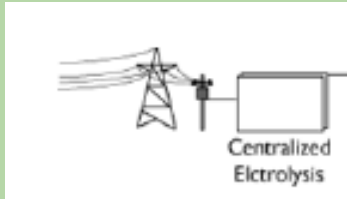


# Hydrogen Transportation Fuel - Production and Distribution

## Centralized Production

Feedstocks

Electricity

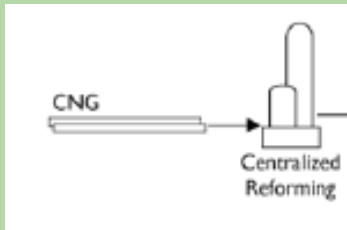


Electrolyzers

Water

Reformers

NG, RNG



CO<sub>2</sub> (Capture)

Waste

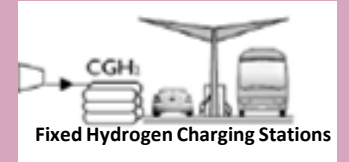
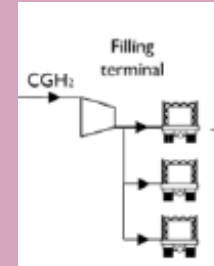
## Transfer Station (Trailer Filling)

## On Road Distribution (Trailers)

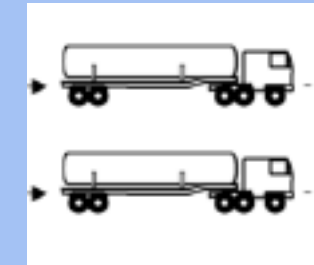
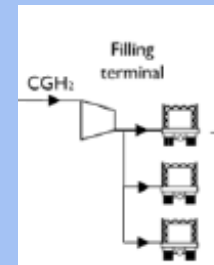
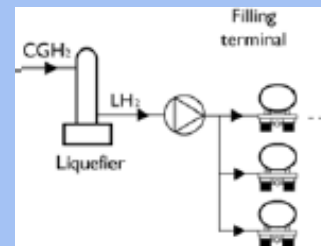
## Retail Fueling (Stations)

**Fuel Price at the Pump is Driven by these three Boxes**

Gaseous (GH<sub>2</sub>) Pathway



## Liquefaction



Liquid (LH<sub>2</sub>) Pathway

# North Las Vegas - Production and Liquefaction

Steam Methane Reformer (SMR)  
Liquid Hydrogen (LH2) Distribution





# Becancour, Quebec - Production and Liquefaction

SMR, Electrolyzer, Waste H<sub>2</sub> Recovery  
Pipeline, Gaseous and Liquid H<sub>2</sub> Distribution



# Hydrogen Costs - Production

Cost = OPEX + CAPEX

ELY = 50/50 OPEX/CAPEX

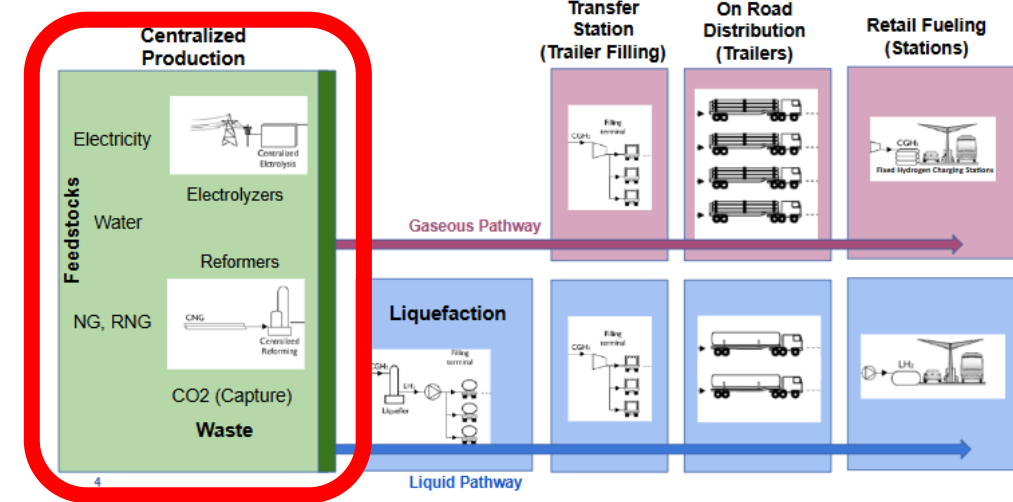
SMR = 75/25 OPEX/CAPEX

OPEX is driven by feedstock costs

- ELY driven by electric power rates and access
- SMR driven by NG rates
- SMR CO2 cost/value is uncertain and very location dependent
- Cost of EAs to offset carbon intensity applies to both SMR and ELY but not equally

CAPEX is driven by project size

- ELY processes scaleup by increasing numbers of modules - linear cost increases
- ELY cost reductions driven by supplier manufacturing scale up
- SMR & CCS processes scaleup by increasing capacity of a single train - 0.6 rule chemical facilities



**Economy of scale** can significantly impact these costs

- ELY manufacturing scale up drives down cost of modules
- SMR project size drives down cost of construction
- May provide access to low cost energy



# Hydrogen Costs - Distribution

Cost = OPEX + CAPEX

GH2 - driven by Fleet OPEX

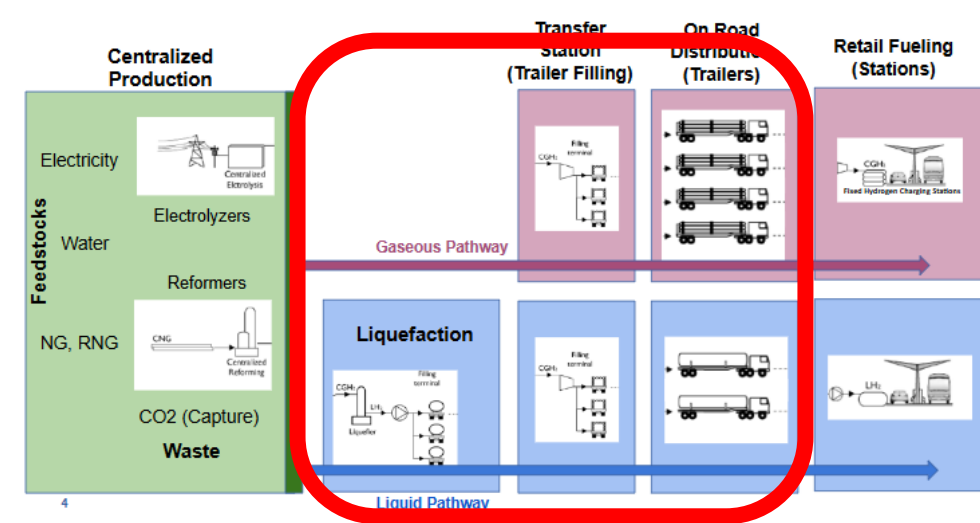
LH2 - driven by Liquefier CAPEX & OPEX

GH2 distribution is much less efficient

- More deliveries
- More trailers

LH2 is more equipment intensive

- Liquefier OPEX - up to 25% additional electric power
- Liquefier CAPEX - 50% adder to production facility cost
- Trailers are more expensive but carry much more product (5X to 10X compared to GH2)
- Liquefiers need to be fully loaded



**Economy of scale** can impact these costs but not as much as production

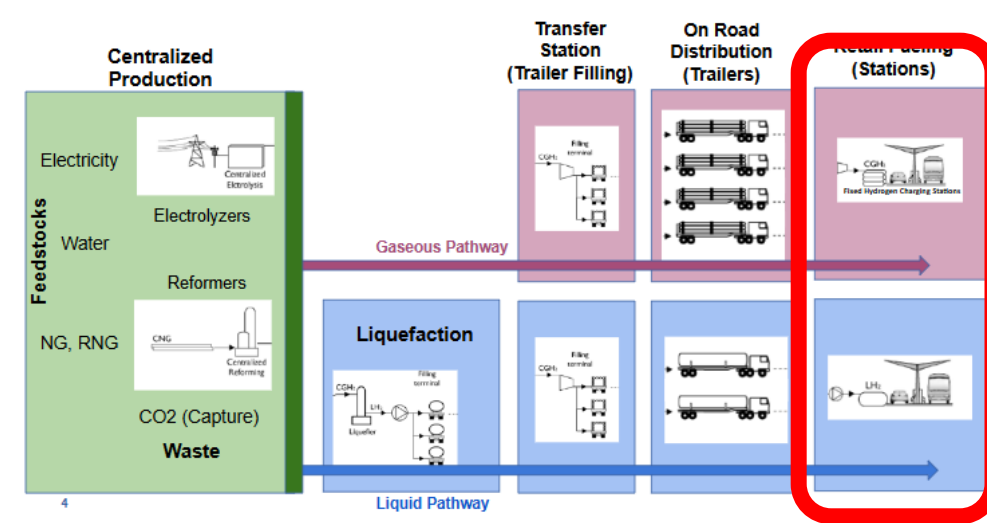
- Scale up of supply chains to reduce CAPEX
- May provide access to low cost energy

# Hydrogen Costs - Stations

Cost = OPEX + CAPEX

CAPEX driven by station size

OPEX driven by energy costs and maintenance



**Economy of scale** can impact these costs but not as much as production

- Scale up of supply chains to reduce CAPEX
- May **NOT** provide access to low cost energy
- Maintenance support costs improve with network size

# Hydrogen Costs - Needs

**Economy of scale** is the solution, but not a single approach

- Promote larger production facilities - drives down facility costs
- Invest in scale up of electrolyzer manufacturing
- Enable access to low cost power (electricity for electrolyzer and liquifaction)
- Increase station network size to improve OPEX and supply chain CAPEX



Air Liquide

Thank You

[david.edwards@airliquide.com](mailto:david.edwards@airliquide.com)





A white Pilot truck is driving on a multi-lane highway towards the viewer. The sky is filled with dramatic, dark clouds with a bright light source, likely the sun, breaking through on the left side. Other vehicles are visible in the distance on the highway.

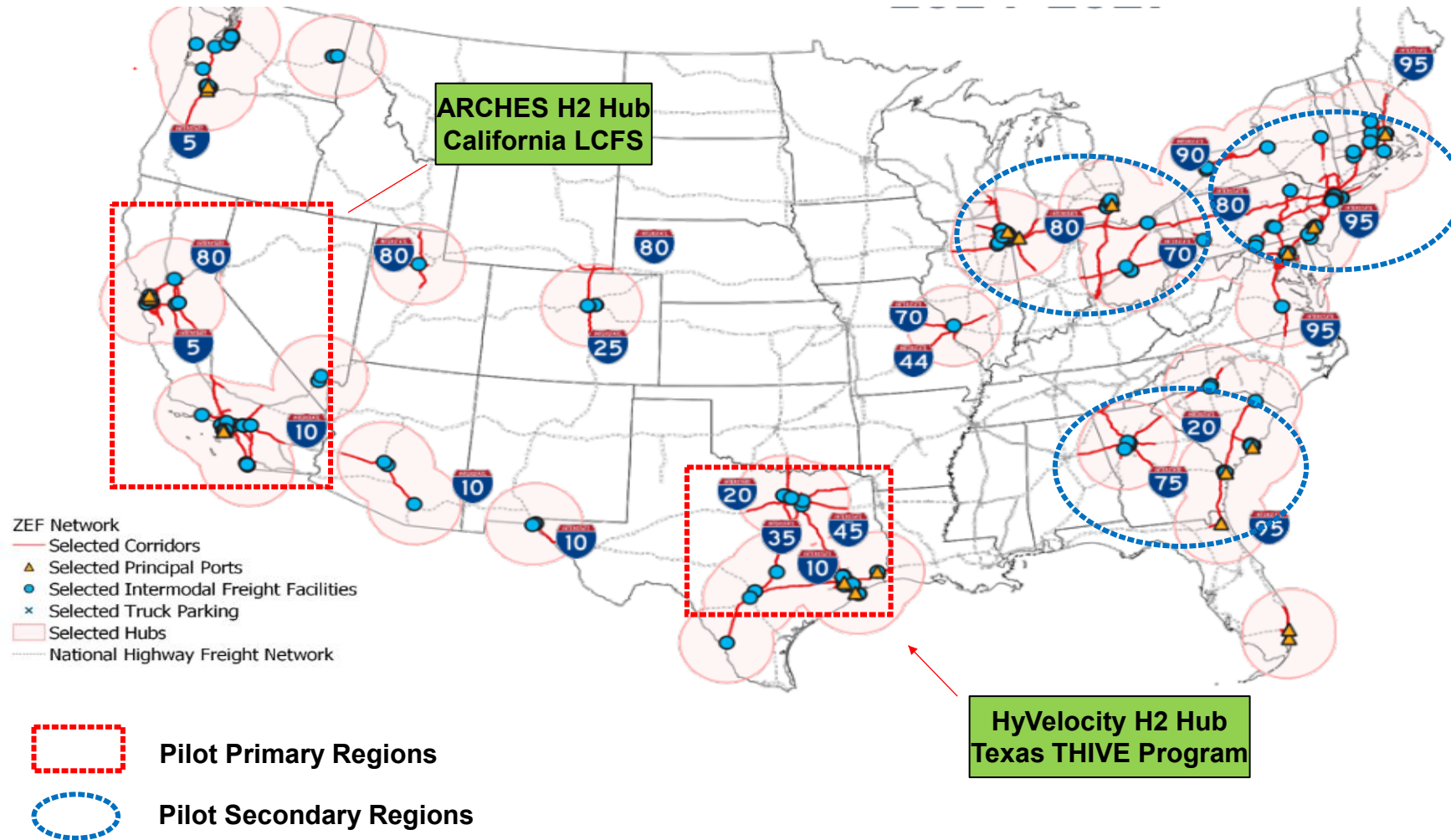
# **PILOT**

## **COMPANY**

***FUELING LIFE'S JOURNEYS***

CARB TRIG Meeting  
November 4, 2024

# Map: Joint Office of Energy and Transportation National Zero Emission Freight Corridor Strategy Pilot's Priority Regions for MHD HRS Deployments



## Opportunity:

- A H2 ecosystem is developing with billions in government funding.
- H2 is a zero-emission fuel and a strong candidate to decarbonize long-haul heavy-duty (HD) trucking. Integration of H2 fuel into the transportation sector supports commercial shipper's goals to reduce transportation emissions and GHGs.

## Policy Driven Energy Transition:

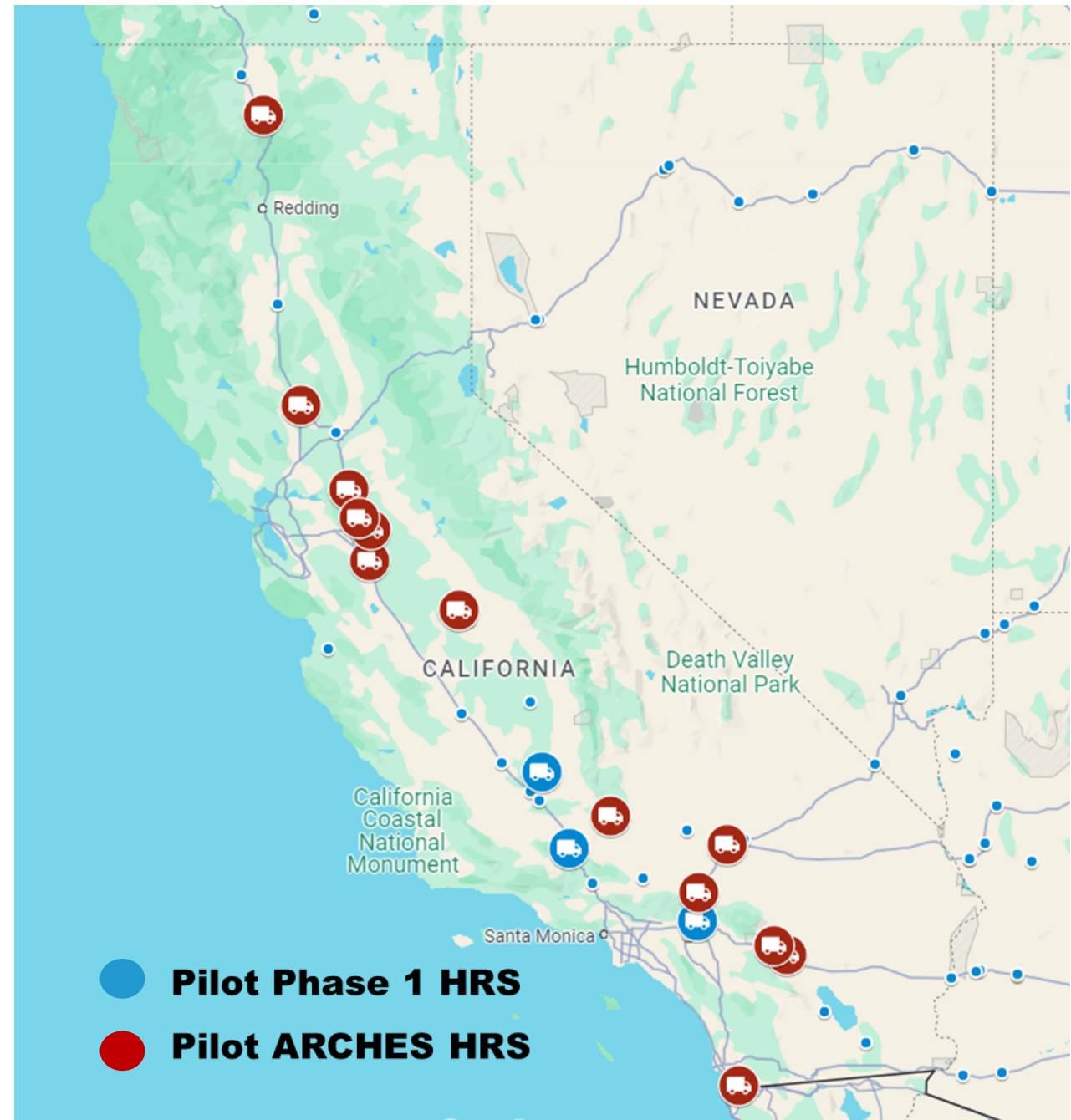
- The transition to zero emission transportation is policy driven, not economic.
- Success depends on sustained government policies that provide a bridge to an "economic" energy transition.
- Federal and state policies are supportive of H2 in transportation today, does this shift with a new administration? If so, how?
- Market participants need to be committed to enable a sustained transition.

## Pilot's H2 Engagement:

- Government policy, direct and indirect grants are driving Pilot's development priorities and timeline.



# Pilot Travel Centers Potential California HRS Locations









# Grant Timeline

|   |        |        | Capital Deployment and Expected Commercial Operations |      |      |      |      |      |      |      |      |      |      |      |
|---|--------|--------|---|------|------|------|------|------|------|------|------|------|------|------|
| Pilot H2 Refueling Station (HRS) Grants     | Amount | Agency | 2024  | 2025 | 2026 | 2027 | 2028 | 2029 | 2030 | 2031 | 2032 | 2033 | 2034 | 2035 |
| <b>State Programs</b>                       |        |        |   |      |      |      |      |      |      |      |      |      |      |      |
| Energiize H2 Lane (Bakersfield, #613)       | \$4m   | CEC    |   |      |      |      |      |      |      |      |      |      |      |      |
| SCAQMD MSRC, Moyer (Rilato, #1328)          | \$7m   | SCAQMD |   |      |      |      |      |      |      |      |      |      |      |      |
| CEC MHD Blueprint (Lebec, #616)             | \$5m   | CEC    |   |      |      |      |      |      |      |      |      |      |      |      |
| <b>Federal Programs</b>                     |        |        |   |      |      |      |      |      |      |      |      |      |      |      |
| Ca. ARCHES H2 Hub (10 locations, \$5m/HRS)  | \$50m  | DOE    |   |      |      |      |      |      |      |      |      |      |      |      |
| Tx. Clean Fuel Infrastructure (5 locations) | \$70m  | FHWA   |   |      |      |      |      |      |      |      |      |      |      |      |

# What's Needed to Reach Final Investment Decision (FID)

- Regulatory Certainty for Commercial Investment
  - Flexible 45V
  - Commercially Effective LCFS Program
  - California Waiver Resolution
  - HVIP Funding for Trucks



**PILOT**  
COMPANY

**THANK YOU!**

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